

Agri-Food Robotics Research at OSU

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Outline

- Robotics, Automation, and Artificial Intelligence (AI) at Oregon State University
- The USDA NIFA-funded AI Institute for Transforming Workforce and Decision Support (AgAID)
- Current research projects at the Intelligent Machines & Materials Lab (IMML)



Prosperity Widely Shared

The Oregon State Plan

“Over the next several years we will prioritize four areas for investment and growth: climate science and related solutions, clean energy technology and related solutions, **robotics**, and integrated health and biotechnology. To support work in these areas, **we will build foundational strength across the university in artificial intelligence**, data science and research computing”

Collaborative Robotics and Intelligent Systems (CoRIS) Institute

Oregon State University

Director:

AD, Research:

AD, Policy:

Artificial Intelligence PD:

Robotics PD:

Kagan Tumer

Julie A. Adams

Tom Dietterich

Prasad Tadepalli

Cindy Grimm



Oregon State
University

CoRIS Institute: Vision

What is our vision ?

Look at full impact of robotics and intelligent systems

Science
Technology
Economics
Ethics
Policy
Law
Education

Robots and
intelligent systems
in every day life :

impact on society

CoRIS Institute: Vision

What enables that vision? What is our competitive advantage?

Dynamic, world class faculty

Talented, bright students

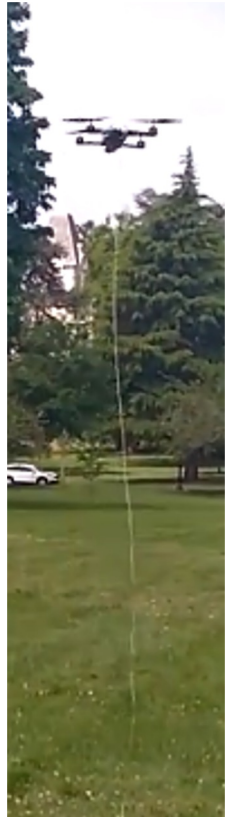
Collaborative OSU culture

Strong “consumer” base:
Ag sci., oceanography, forestry

CoRIS Institute: Education

- **Top Ranked Robotics Graduate Program**
 - 9% of applicants admitted for fall 2022 (~550 applicants)
 - Enrollment: 35 M.S. & 45 Ph.D.
- **Artificial Intelligence Graduate Program**
 - 30% of applicants admitted for fall 2022 (~380 applicants)
 - Enrollment: 28 M.S. & 20 Ph.D.
- **Undergraduate Inclusion**
 - Capstone Projects
 - 70+ research students
 - NSF REUs
 - Robotics site (2014-2023, 90 students + 90 supplement students)
 - AI related REUs (2021-2022, 18 supplement students)
 - Clubs: Robotics (400+ students), Artificial Intelligence (180+ students)

UAV for Smokejumpers
2018 Boeing Excellence in
Engineering Award



1st place 2018
International Mars Rover
Competition



The NIFA-funded National AI Research Institutes



Lead: U. Minnesota

- Climate-smart Ag, Carbon
- Forestry



Lead: Washington State U.

- Water, Labor, Farm Operations
- Specialty crops



AIFARMS

Artificial Intelligence for Future Agricultural Resilience, Management, and Sustainability

Lead: U. Illinois Urbana-Champaign

- Future Ag, Resilience, Edge Computing, Sustainability
- Commodity crops and livestock



Lead: U California, Davis

- Food systems, supply chain, nutrition
- Post-harvest



AIIRA

AI Institute for Resilient Agriculture

Lead: Iowa State U.

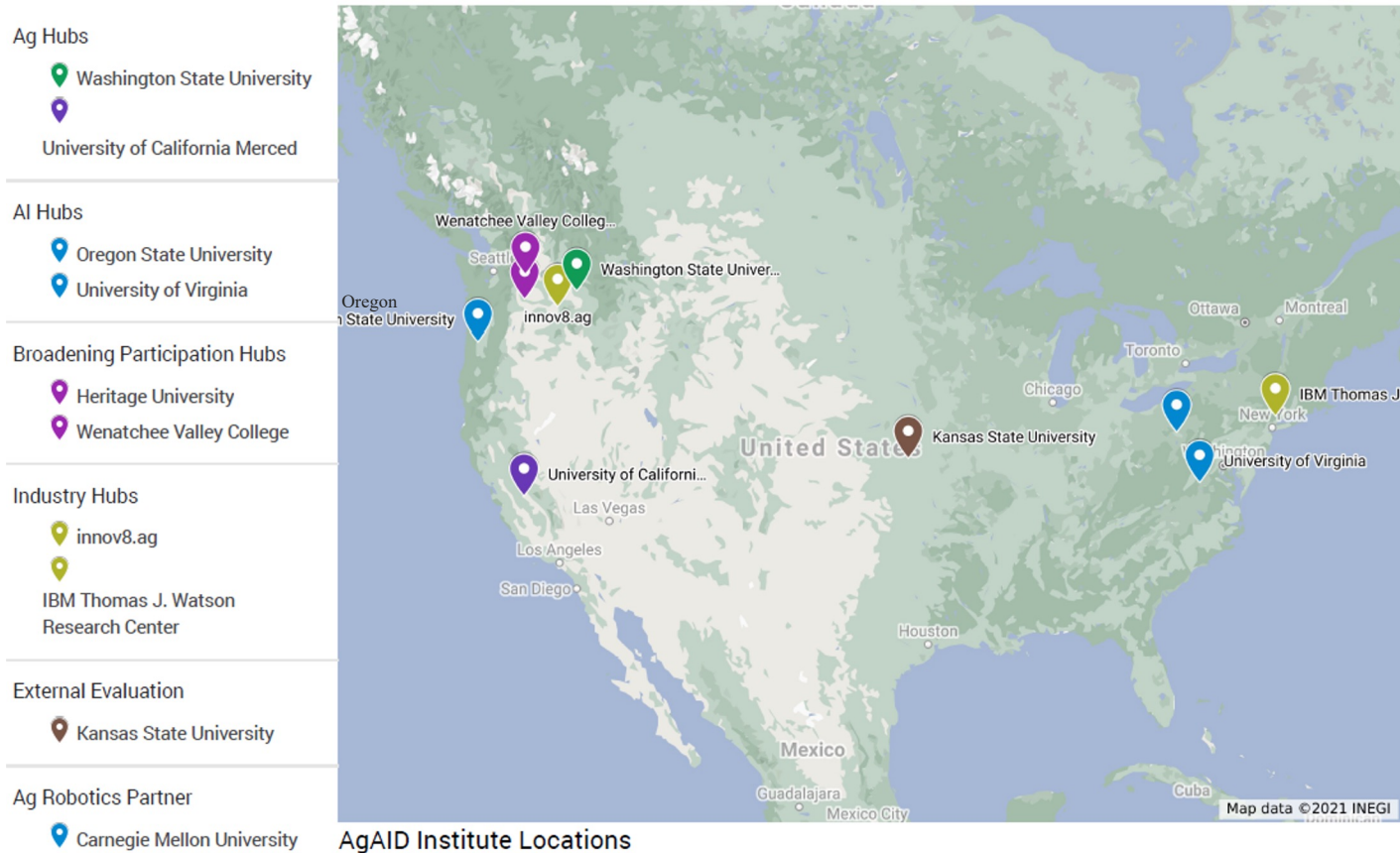
- Resilient Ag, Digital twins for plants, Breeding
- Commodity crops

AgAID: AI Institute for Transforming Workforce & Decision Support

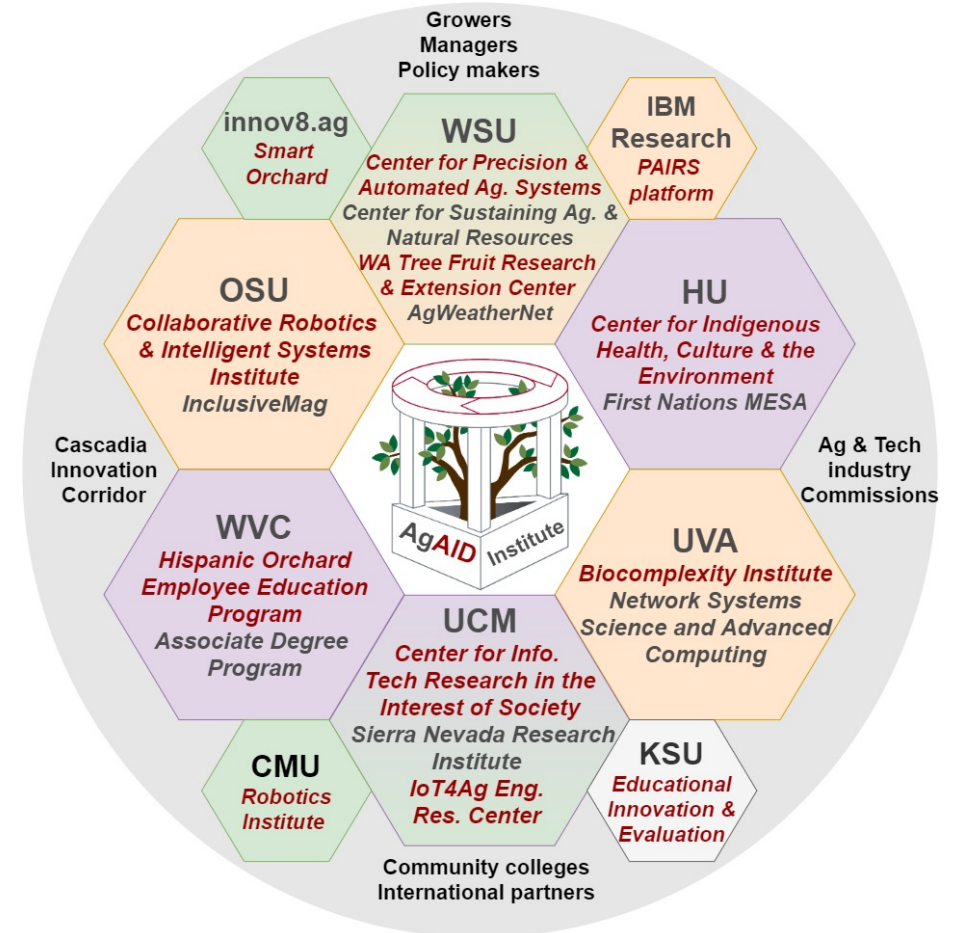


AgAID Core Areas of Strengths & Locations

AgAID locations



AgAID Team & Core Strengths



*Ag Extension driven by WSU, UCM, and OSU

**All institutions take part in education and broader impact activities

AgAID Institute: Three major areas of impact (for Ag)

How can AI help agriculture secure the future in food production?

Water

- Water scarcity and drought
- Climate change

Status quo: Suboptimal water allocation



Weather

- Weather events can cause severe crop damage and loss (e.g., frost, heat stress)

Status quo: Suboptimal management decisions



Labor

- Increasing production costs, and shortage in unskilled and skilled labor

Status quo: Uncertain and variable profitability



Specialty crops: crop diversity (300+), significant fraction (87%) of U.S. Ag workforce, mostly irrigated high value crops, ~40% perennial systems

AgAID: Major Thrust Areas





BI:
Adoption &
Technology
Transfer



BI:
Education,
Extension &
Workforce
Development

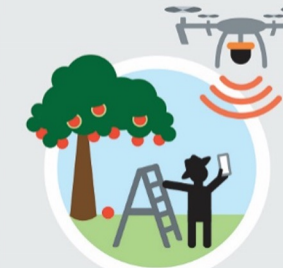
BI: Broadening Participation




Ag:
Water
Allocation
Intelligence




Ag:
Farm
Operations
Intelligence



Ag:
Labor
Intelligence




AI:
Modeling
Systems of
Knowns and
Unknowns



AI:
Multi-Scale
Decision
Support

**AI: Interactive Human-AI
Workflows**



Specialty cropping systems we are focusing on so far...



Tree fruits
Apples and
Cherries

Grapes

Nut trees
Almonds and Pistachios

Berries
Blueberries

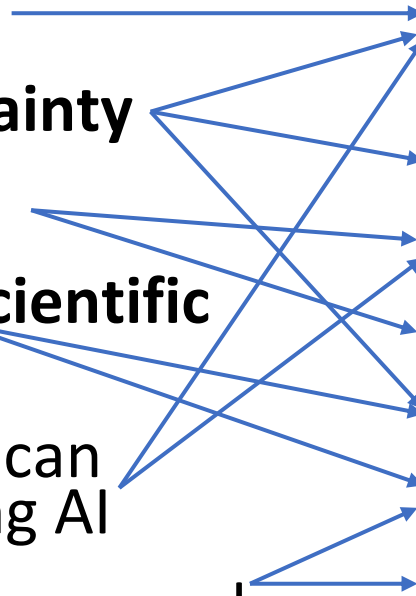
Summary of AI capabilities being developed

AI capabilities

- AI can mitigate **risks**
- AI can quantify **uncertainty**
- AI can help with **labor**
- AI can fuse **data and scientific knowledge**
- **Human-centric** design can empower humans using AI
- AI can provide a **testing** ground

Realizations in Ag (use-inspired AI)

- Frost management (prediction to control)
- Deficit irrigation
- Intelligent pruning and thinning
- Mechanical harvesting
- Streamflow/snowpack prediction
- Fallow prediction
- Digital ag twin and farm simulators



The AgAID Vision and Approach

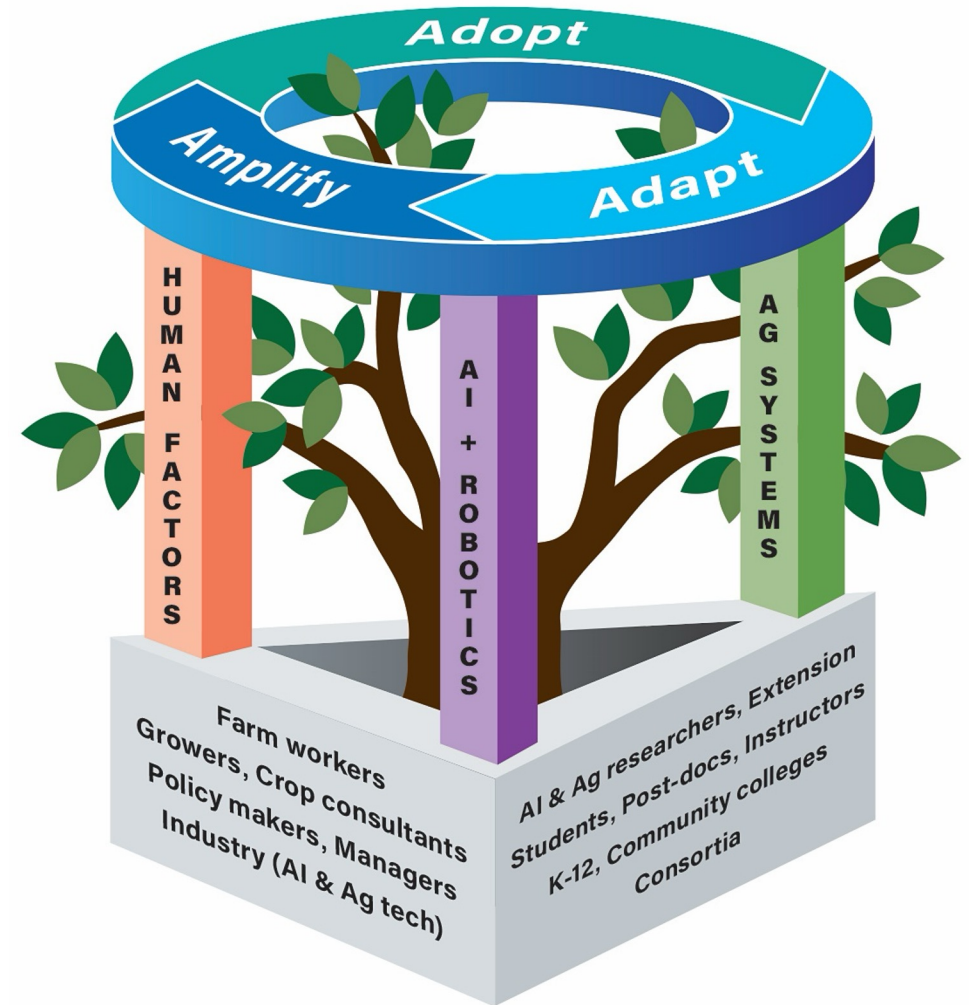
AgAID Approach: The institute will be guided by three unifying principles: ***Adopt-Adapt-Amplify***:

Adoption as a first principle in AI design;

Adaptability to changing environments and multiple scales;

Amplifying human skills and machine efficiency through a close human-AI partnership.

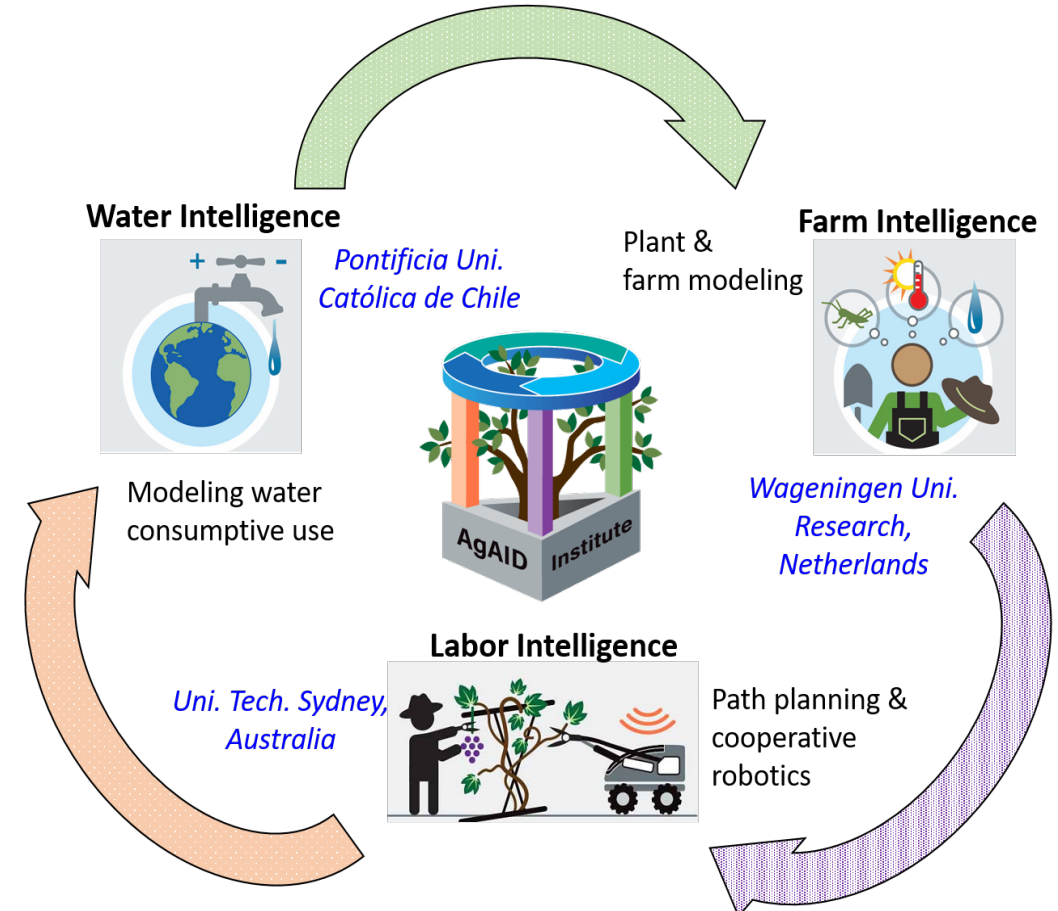
Partner engagement: AI designers, Ag researchers, a wide range of partners, and next-generation scientists and workforce.



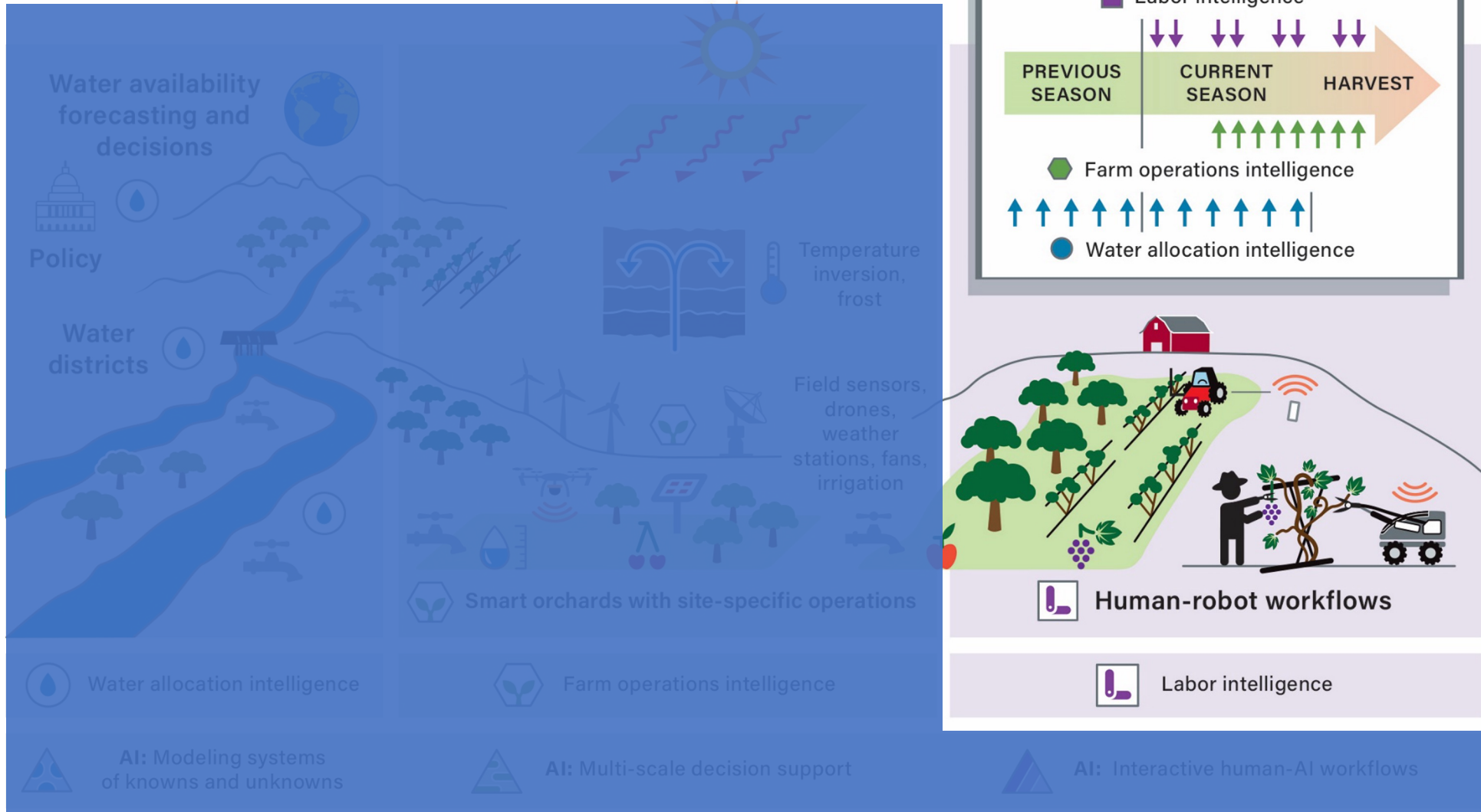
Int'l partnerships with support from USDA NIFA & NSF

3-way partnership

- Wageningen University & Research, Netherlands
- University of Technology Sydney, Australia
- Pontificia Universidad Católica de Chile, Chile

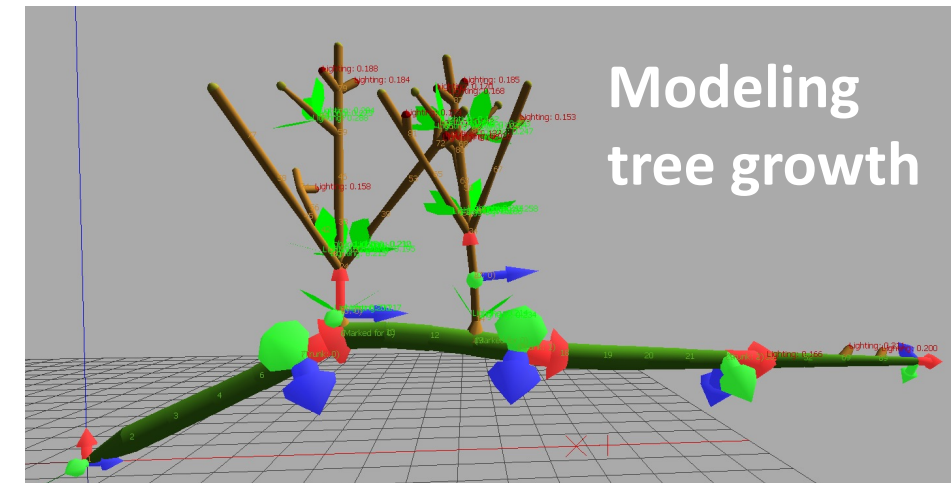


AgAID: Research Landscape



Labor intelligence use case: Robotic dormant season pruning

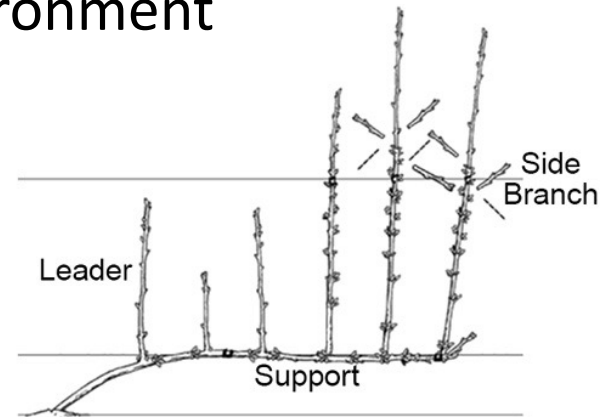
AI usually requires lots of data, often with human-annotated training data. This is very resource intensive!



We can use synthetic data & digital environments to train perception models & robot controllers.

Robot control for pruning

Training a pruning controller in a digital environment



Top right photo courtesy of Kate Pregelmann/Good Fruit Grower.

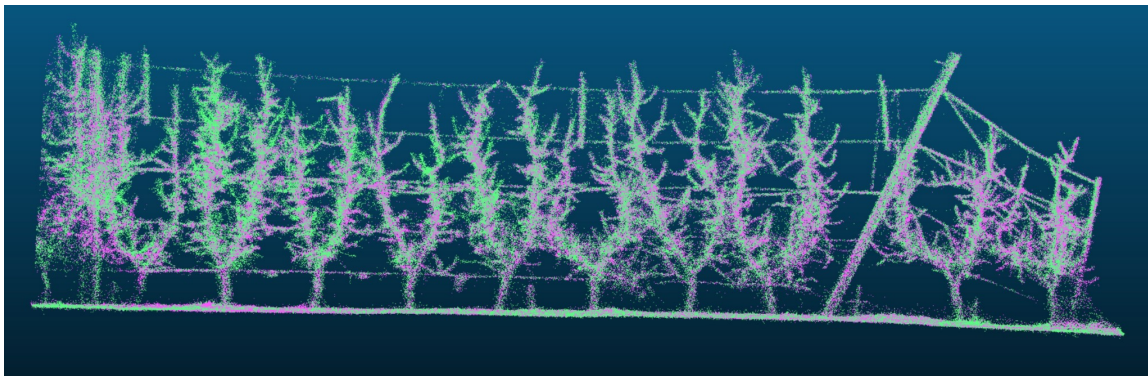
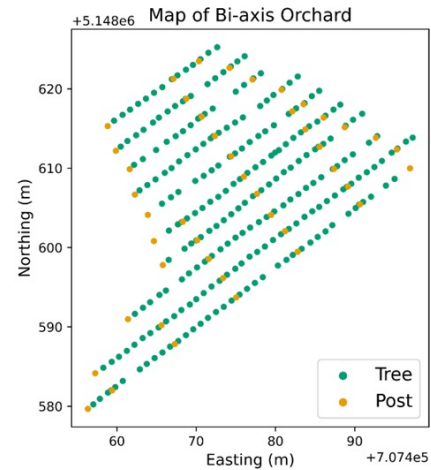
A. You et al., "Precision fruit tree pruning using a learned hybrid vision/interaction controller," *IEEE ICRA*, 2022.

A. You et al., "Semi-autonomous precision pruning of upright fruiting offshoot orchard systems: An integrated approach," *IEEE RAM*, 2023.

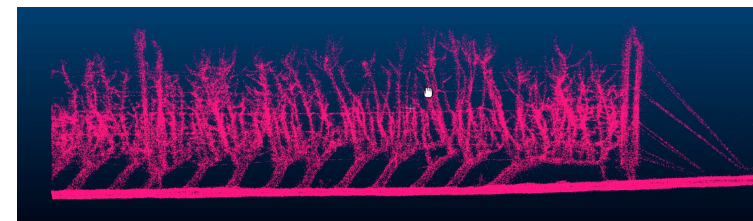
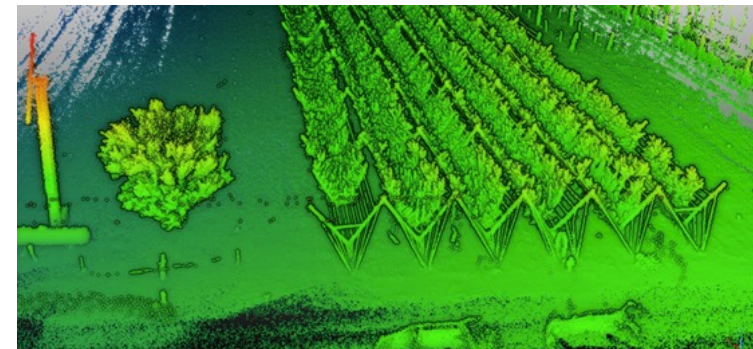
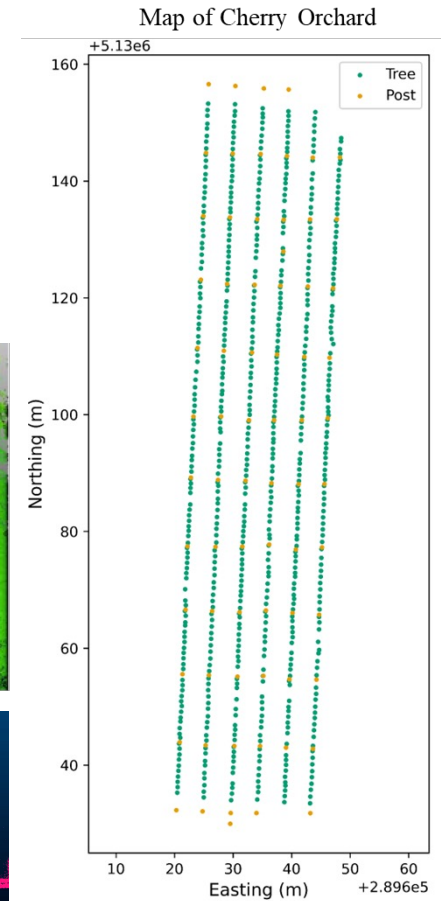
Collaboration with the University of Tokyo

Project focus: 1) Tree modeling and 2) Dormant-season, robotic renewal pruning

Bi axe, 'Cosmic Crisp' apple orchard



UFO sweet cherry orchard



Enabling technology: GNSS-free in-row localization

Clearpath Warthog autonomous ground robot



Spray Nozzle

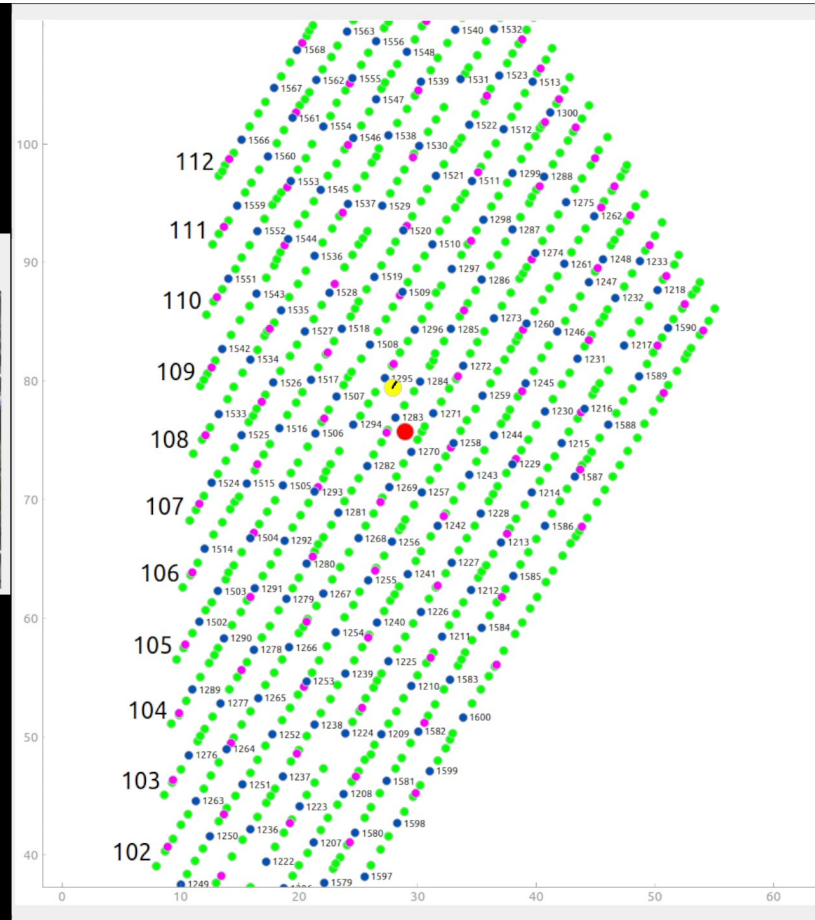
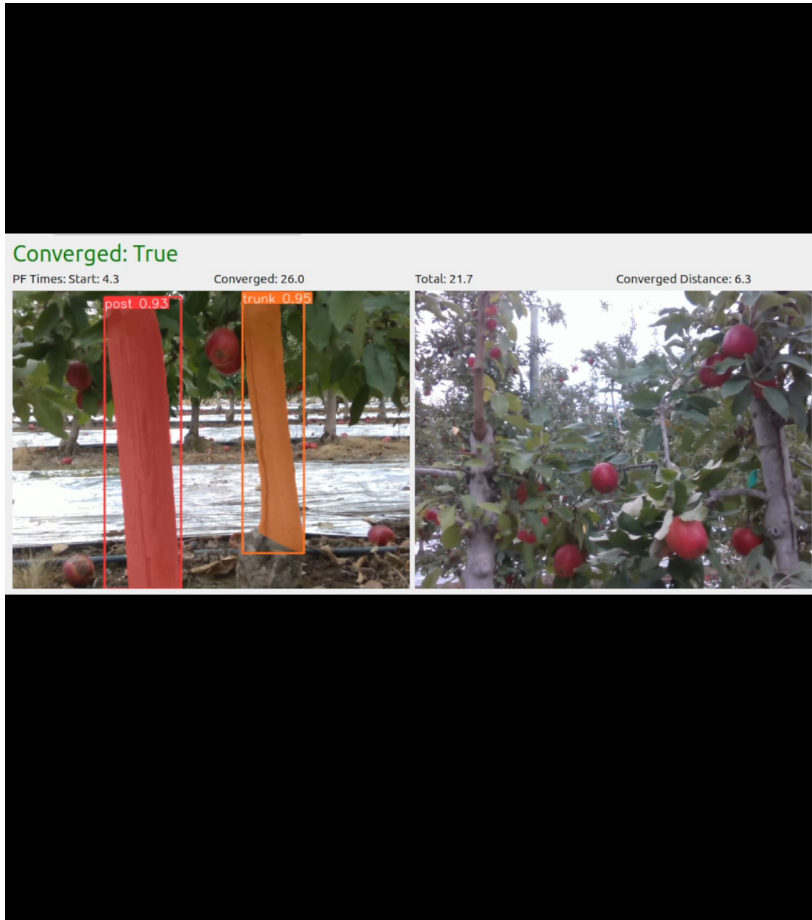
Segmentation



Width estimation

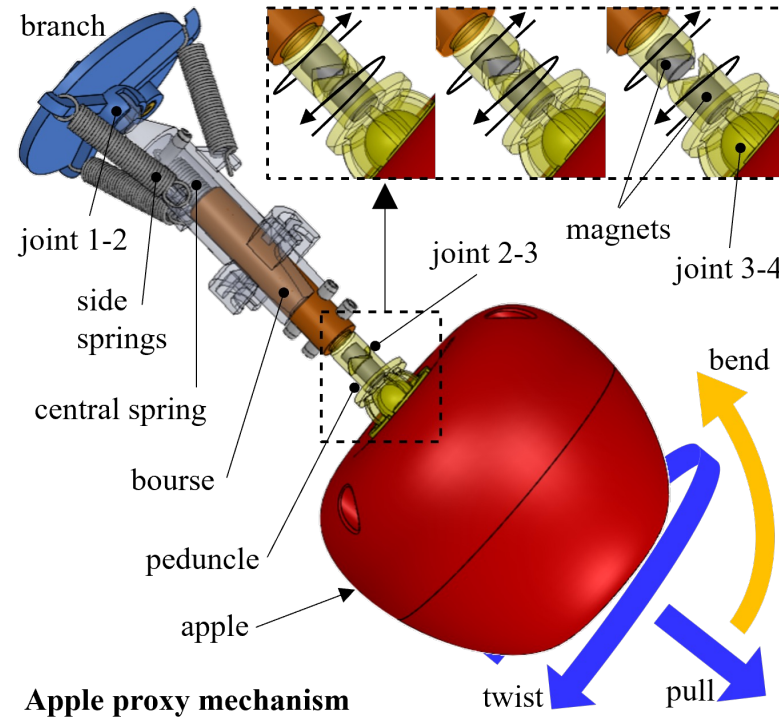
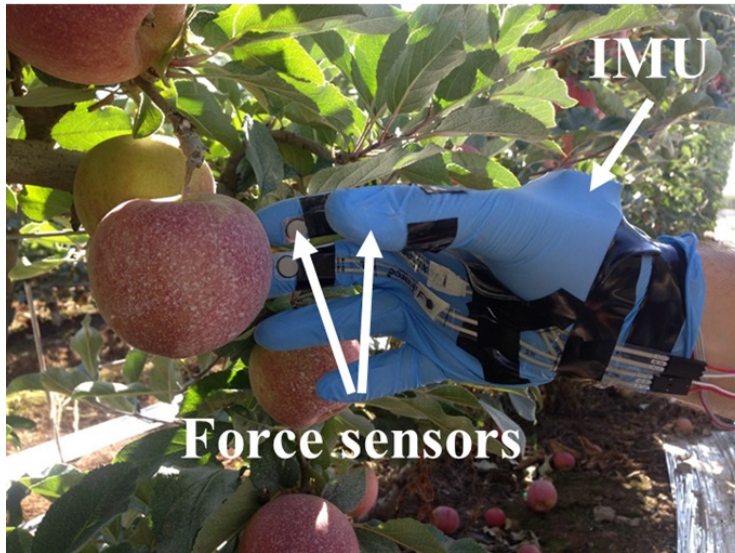


Precision nitrogen fertilization



Labor intelligence use case: Robotic apple harvesting

The seasonality of agricultural production constrains data collection and the development cycle.

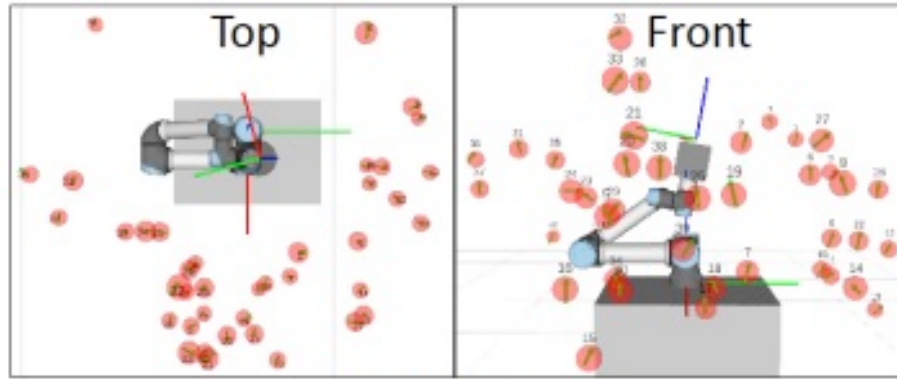


We can use a 'physical twin' to train robots how to pick fruit all year round!

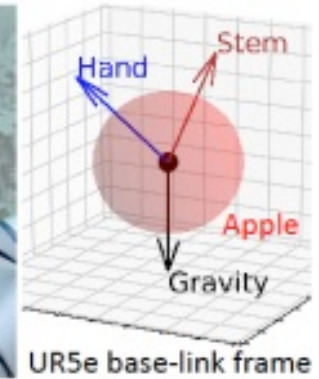
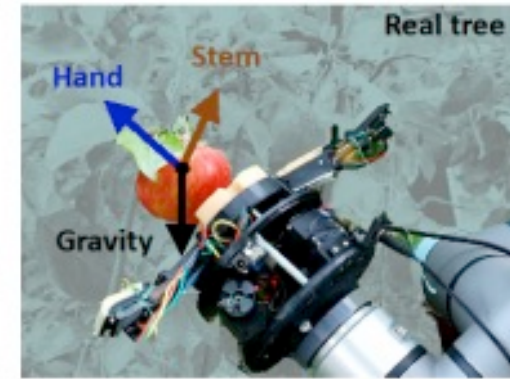
But is the proxy realistic?



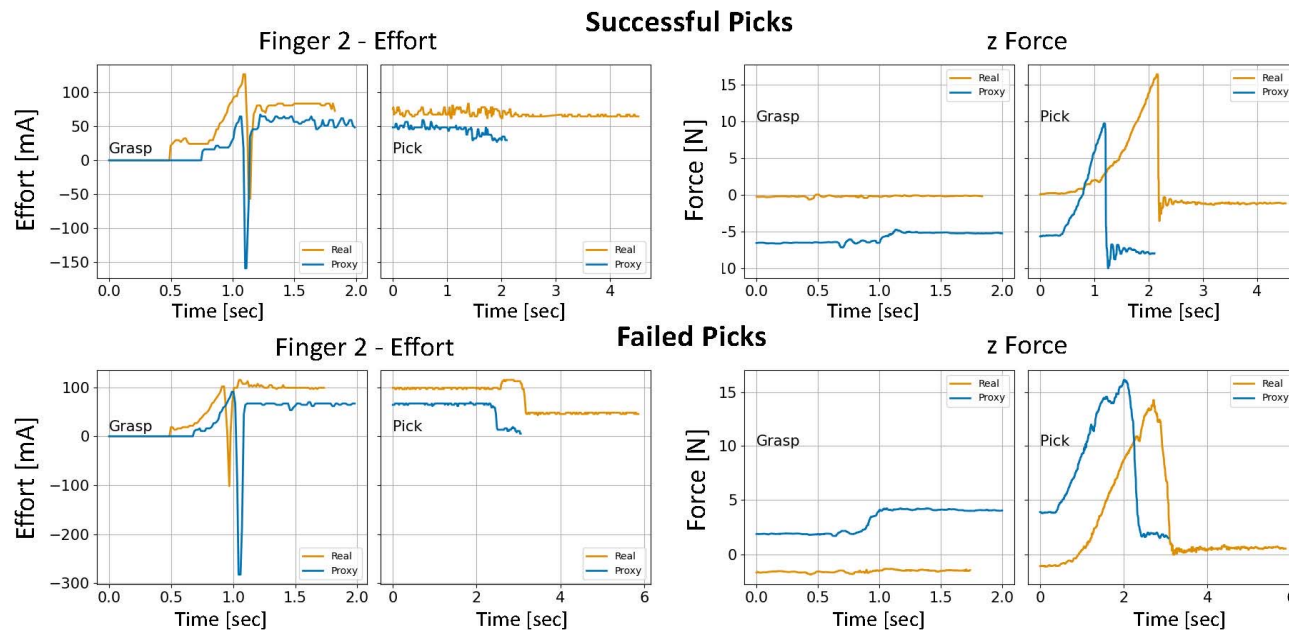
UR5e + probe



Apples Location



Reference Frame



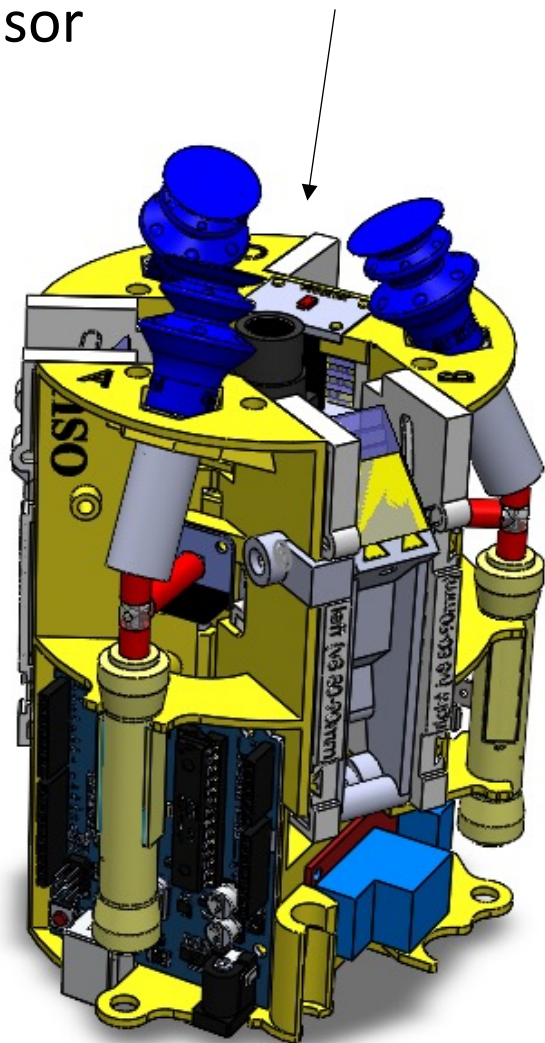
ANALYSIS OF z FORCE DURING PICK-PHASE

Case	Domain	Peak [N]	Slope [N/m]	AUC [J]
Succ	Real	15.3 (6.7)	450 (210)	0.31 (0.2)
	Proxy	14.3 (3.5)	543 (141)	0.22 (0.1)
Fail	Real	14.6 (7.0)	372 (201)	0.50 (0.3)
	Proxy	8.4 (4.8)	345 (201)	0.19 (0.2)

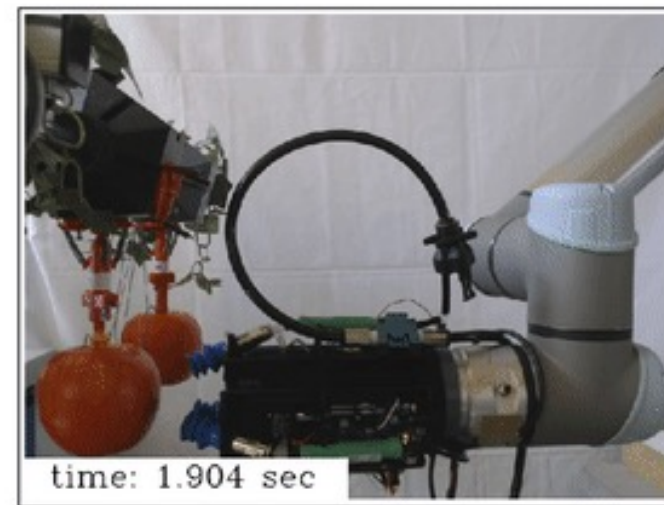
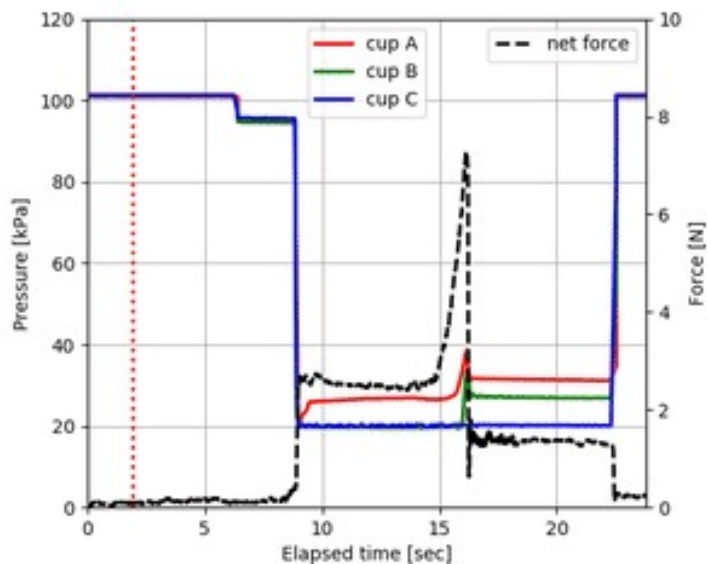
A classifier for predicting pick success trained solely on the proxy performed similarly to one trained solely on real world data.

Using the proxy in the design process

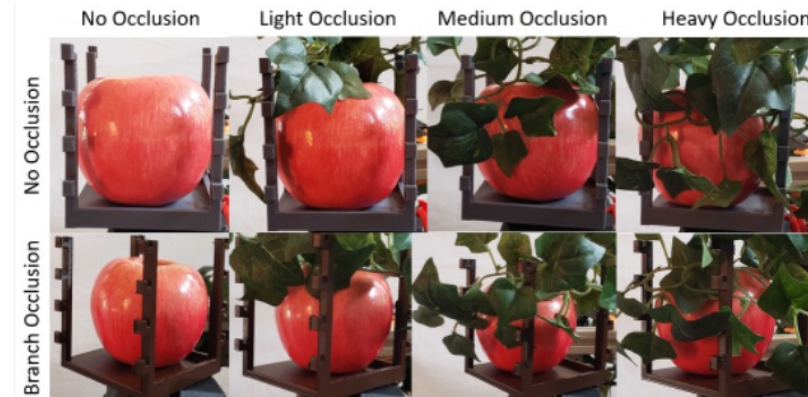
In-hand camera & time of flight sensor



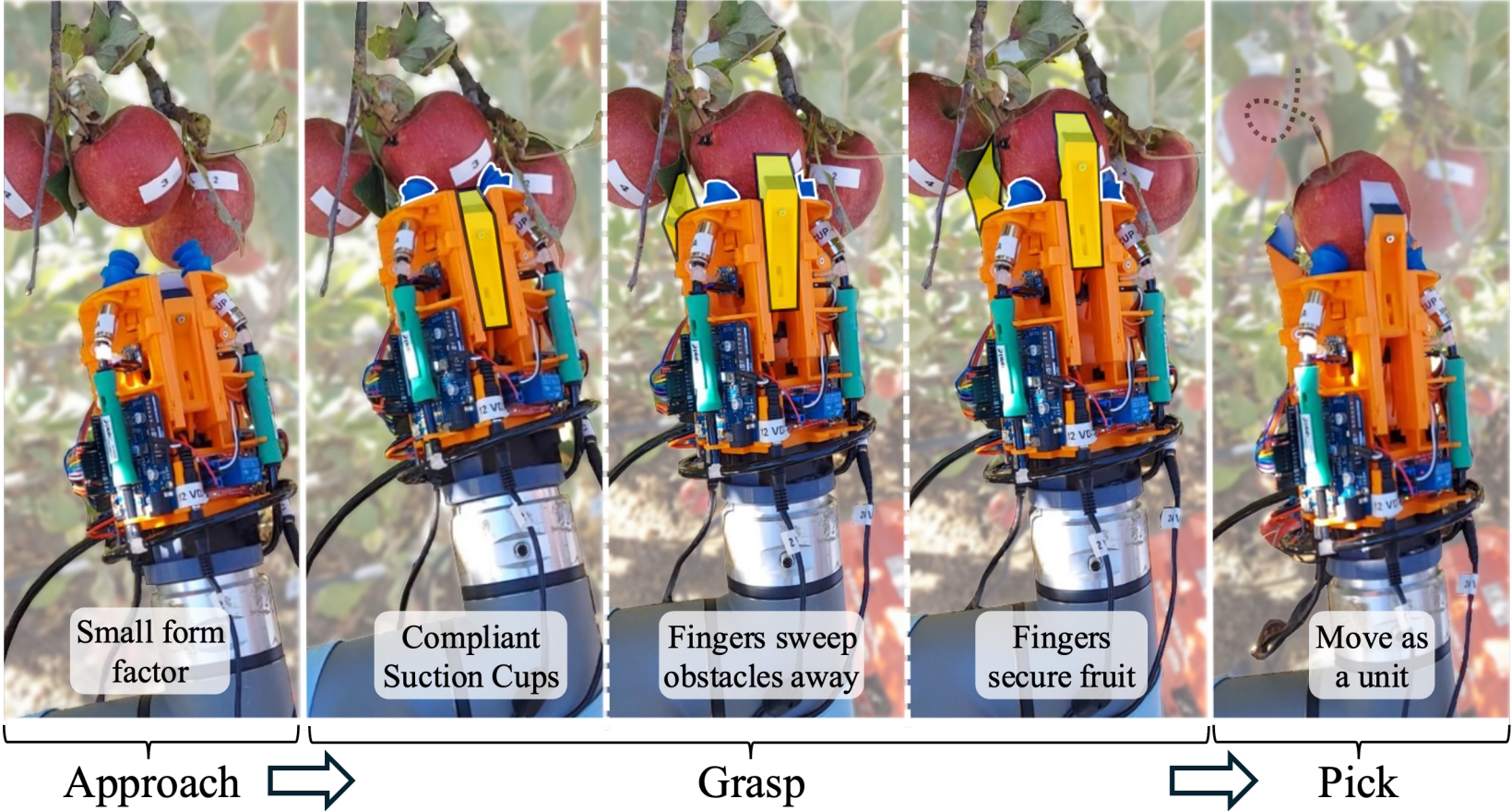
Suction cup experiments



Occlusion testing

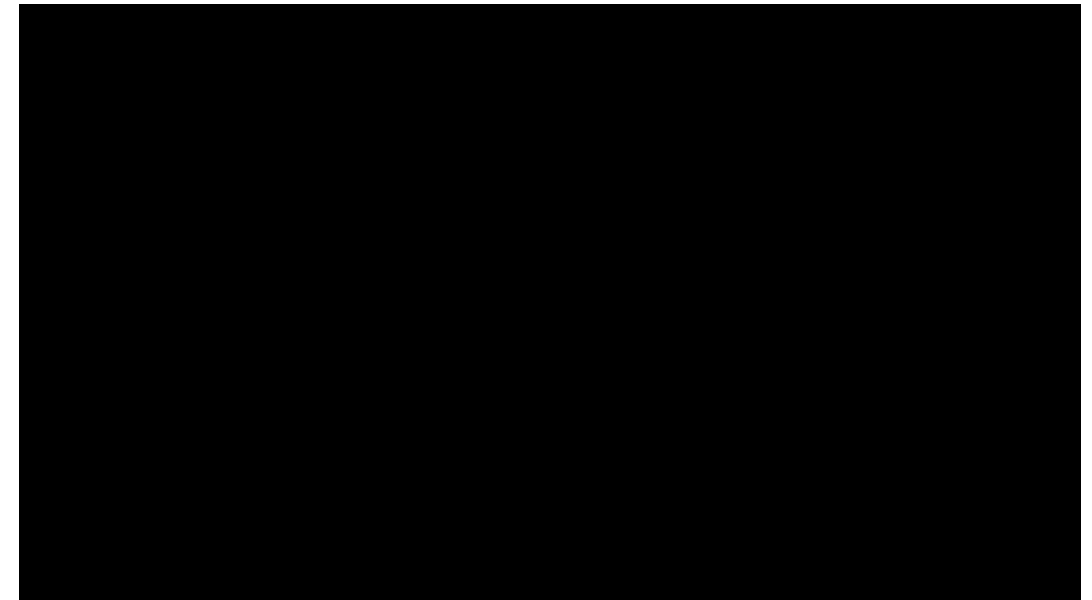
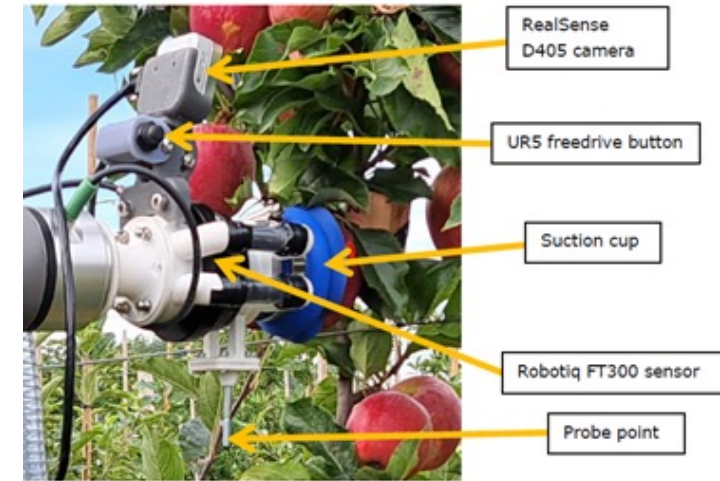


A multi-modal, 'intelligent' harvesting end-effector



Collaboration with Wageningen University & Research

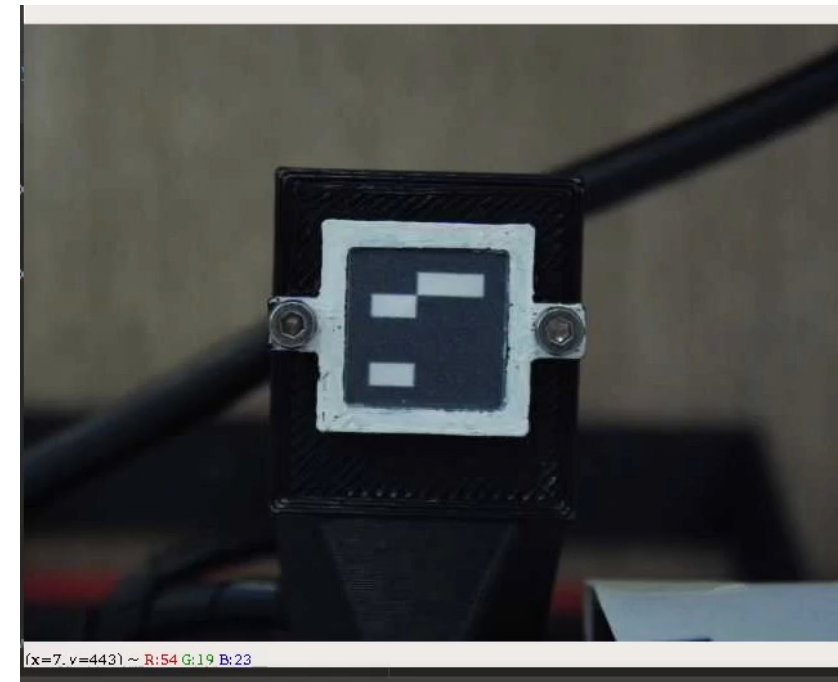
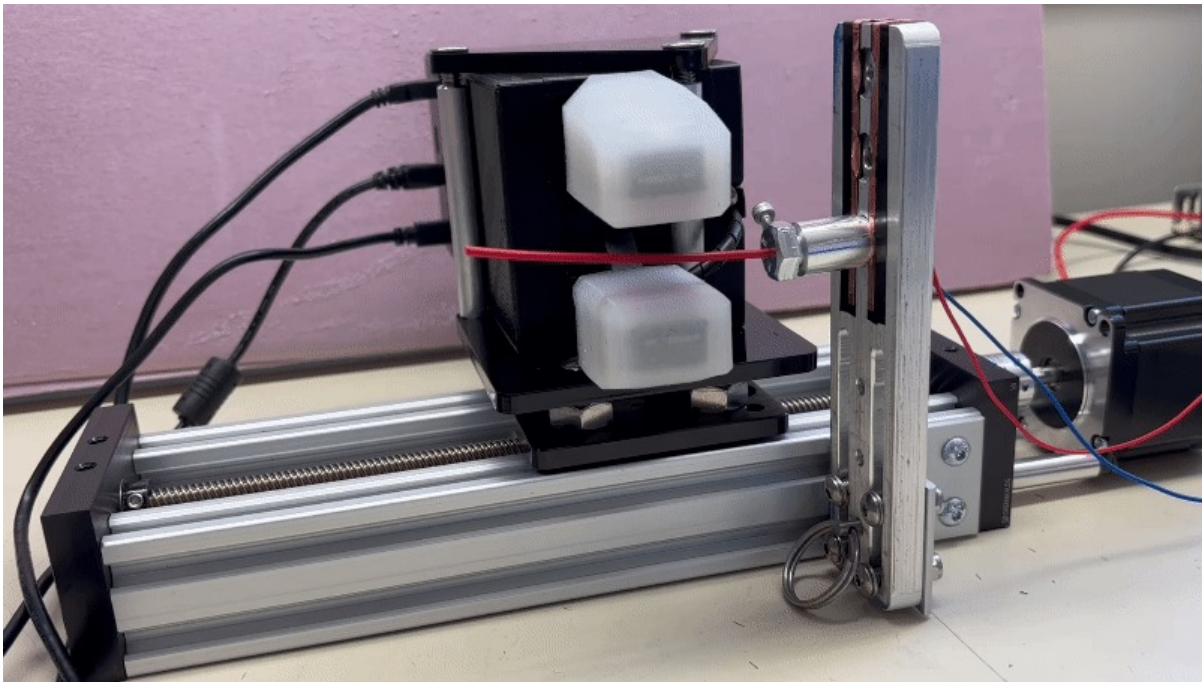
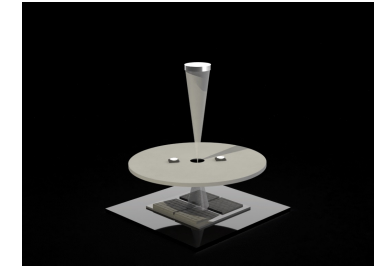
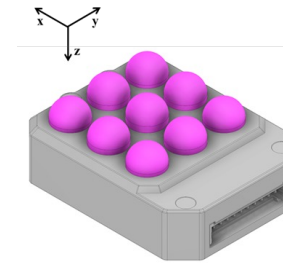
How should we tune picking actions based on the orchard system and fruit cultivar?



Deformable object manipulation

Project scope: Use collaborative robots to manipulate deformable objects (e.g., wire assemblies, fabric, hoses) using only in-hand tactile sensing

Contactile PapillArray sensors



Acknowledgements



Cindy Grimm,
OSU



Manoj Karkee,
WSU



Matt Whiting,
WSU



Stefan Lee,
OSU



Ashley Thompson,
OSU



Sinisa Todorovic,
OSU



Jochen Hemming,
WUR



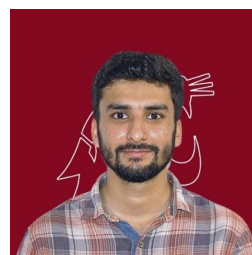
Menno Sytsma,
WUR



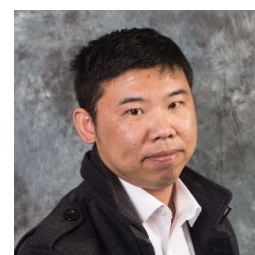
Jostan Brown,
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Grower collaborators: Allan Bros. Fruit &
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