

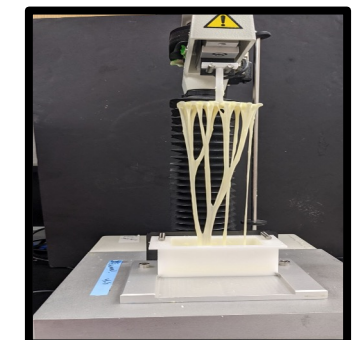
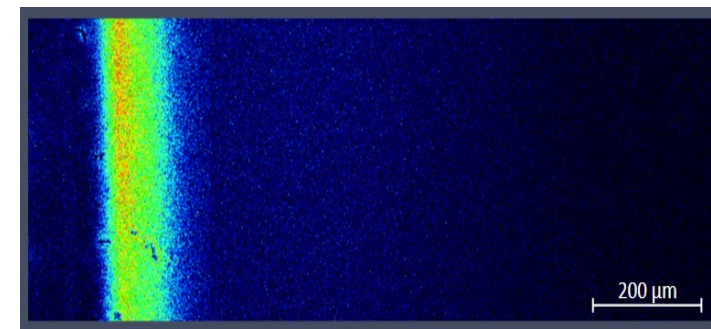
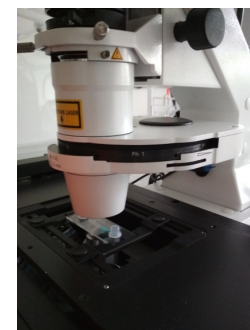
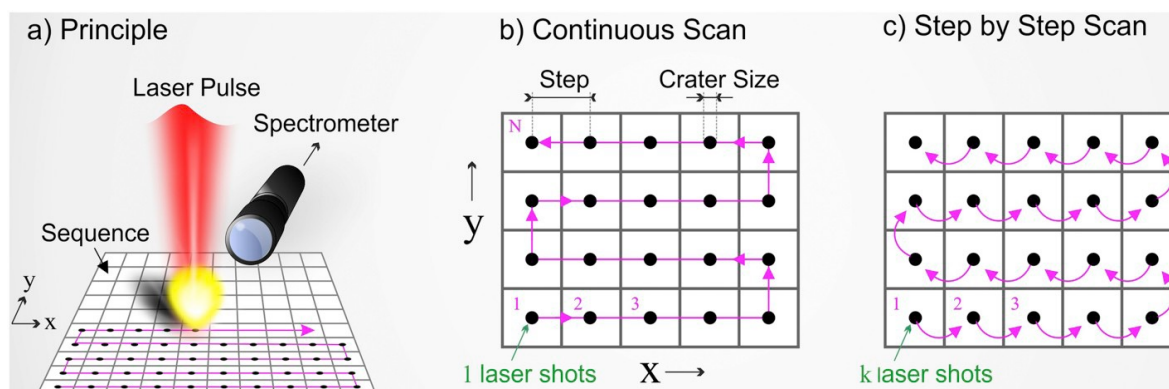
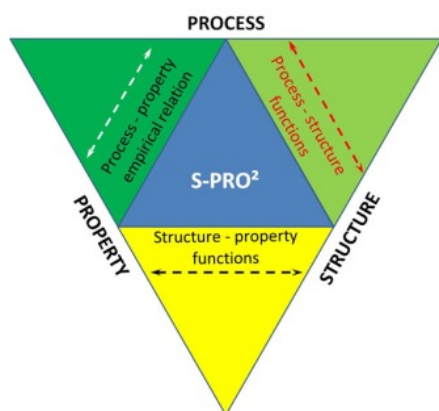
Dairy research and program capabilities at Utah State University



Prateek Sharma, PhD
 Nutrition Dietetics and Food Science Department, Utah State University, Logan, USA



Oregon Dairy Industry Conference, April 19, 2023



Outline



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- ❖ My research program
- ❖ Other research programs



About myself- Prateek Sharma

Professional experience

Assistant Professor, Utah State University (2020-present)



Marie Curie Career-FIT Fellow, Ireland (2019)



Post-Doc, Teagasc/DPTC, Ireland (2017-2018)



PhD Scholar, Riddet Institute/Fonterra Research and Development Centre, New Zealand (2012-16)

Scientist (Dairy Processing), National Dairy Research Institute, Karnal (2010-12; 2016-17).



Senior Innovation Scientist, Dairygold Food Ingredients, Ireland. (2008-2010)



R&D Technologist, Glanbia Food Ingredients, Ireland (2007-08)



QA Executive, Amul, India (2004-05)



Graduate Intern, Schreiber Dynamix, India (2002)



Education

PhD: Massey University through PGP funding (2016)



EU MS: Food Science, Technology & Nutrition (2008)

DIT (Ireland), KaHO Sint Lieven (Belgium), Hochschule Anhalt (Germany), UCP (Portugal)



MTech: Dairy Technology (2004)

National Dairy Research Institute, Karnal (India)



BTech: Dairy Technology (2002)



Maharana Pratap University of Agriculture & Technology (India)





Ready to
reconstitute dairy
products

Diffusion of small
solutes in model
cheese matrices

Process
development for
indigenous dairy
products

About My research

Cheese structure,
rheology and
functionality

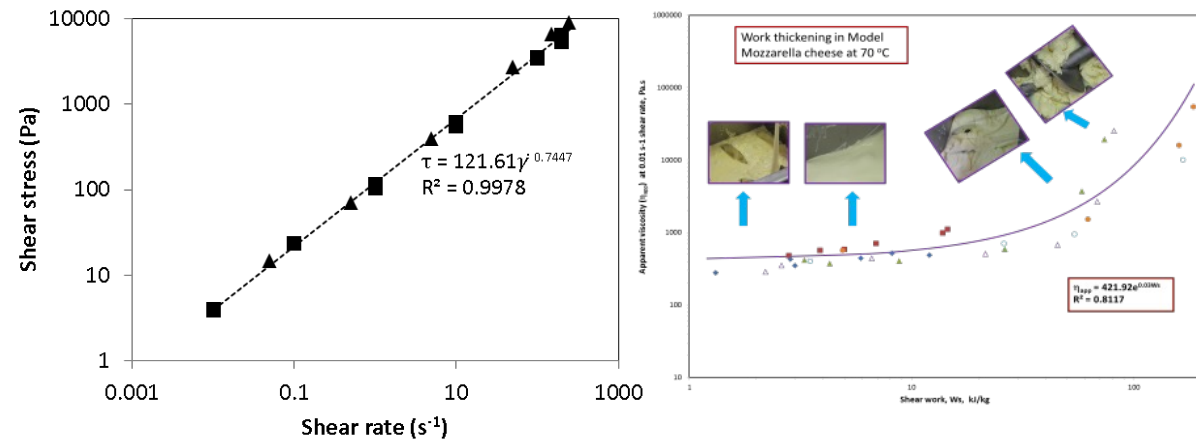
Emulsion based
delivery systems

Demineralisation
of whey and
isolation of whey
proteins

Directly acidified
milk drinks

Rheology landscape

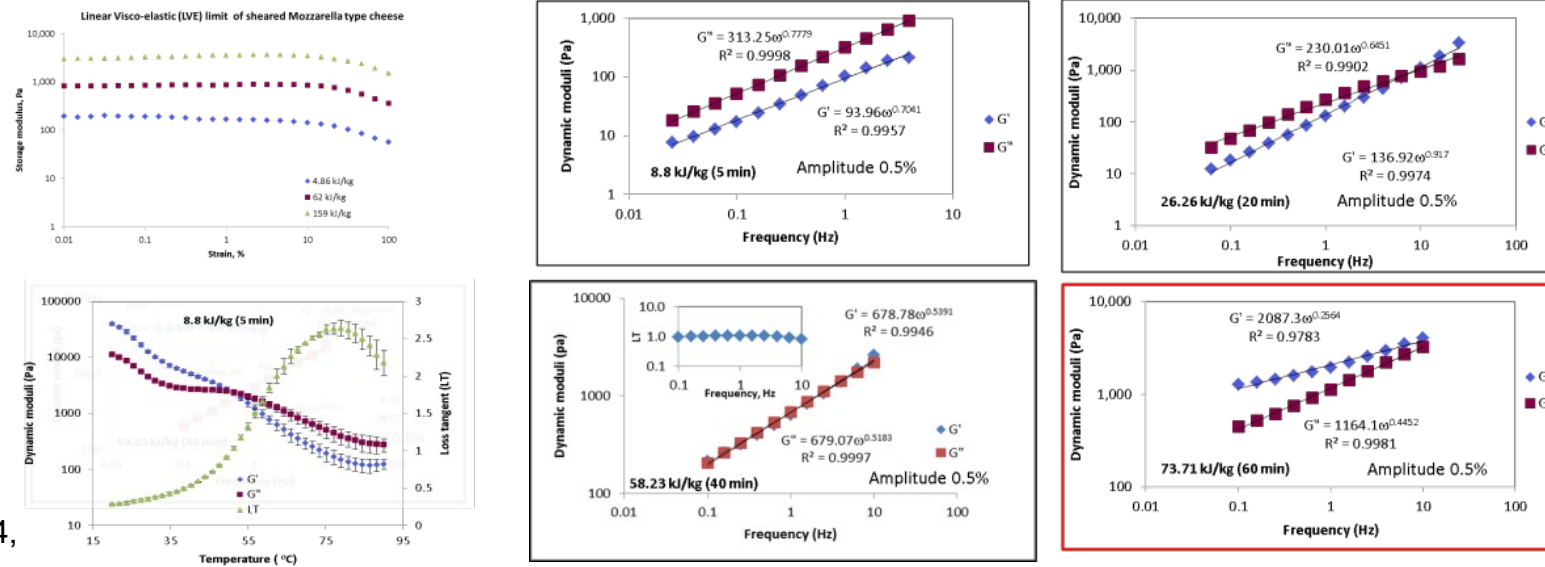
Steady Shear rheology



Sharma, et al. 2015. *International Dairy Journal*, 47, 102-108

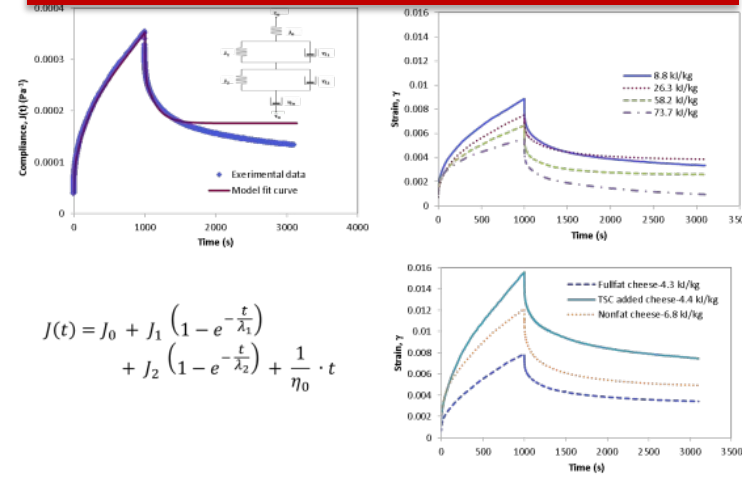
Sharma et al. 2016. *Food Hydrocolloids*, 54, 266-277

Small Amplitude Oscillatory Shear rheology



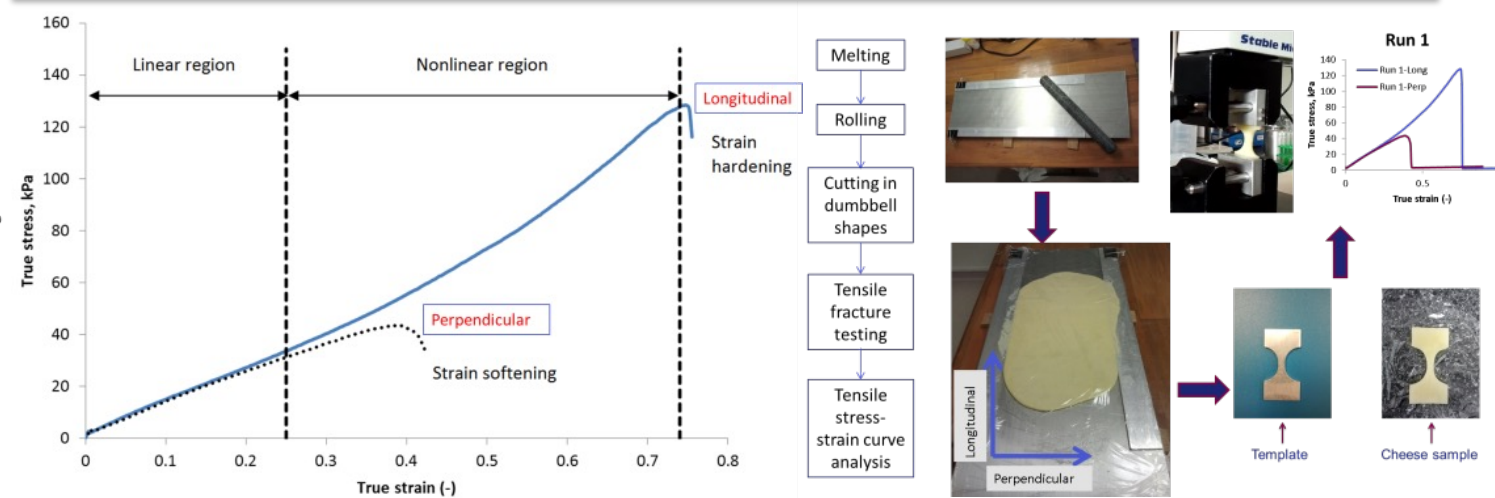
Sharma et al. 2016. *International Dairy Journal*, 56, 108-118

Creep behaviour-transient viscoelasticity



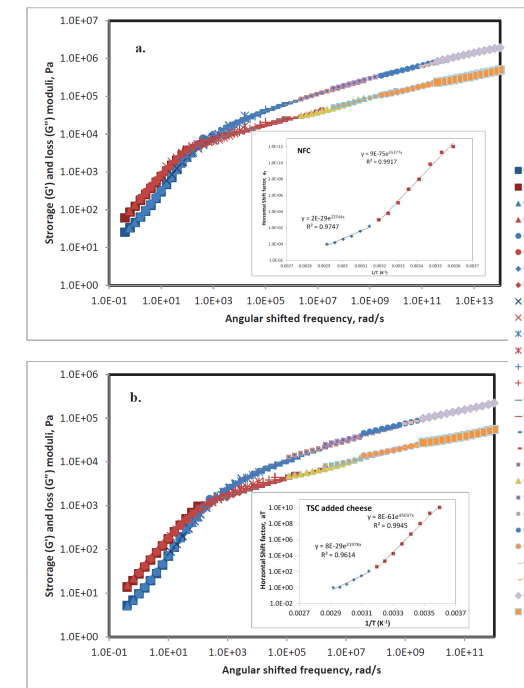
Sharma et al. 2017. *LWT-Food Science and Technology*, 87, 108-118

Tensile fracture and strain hardening



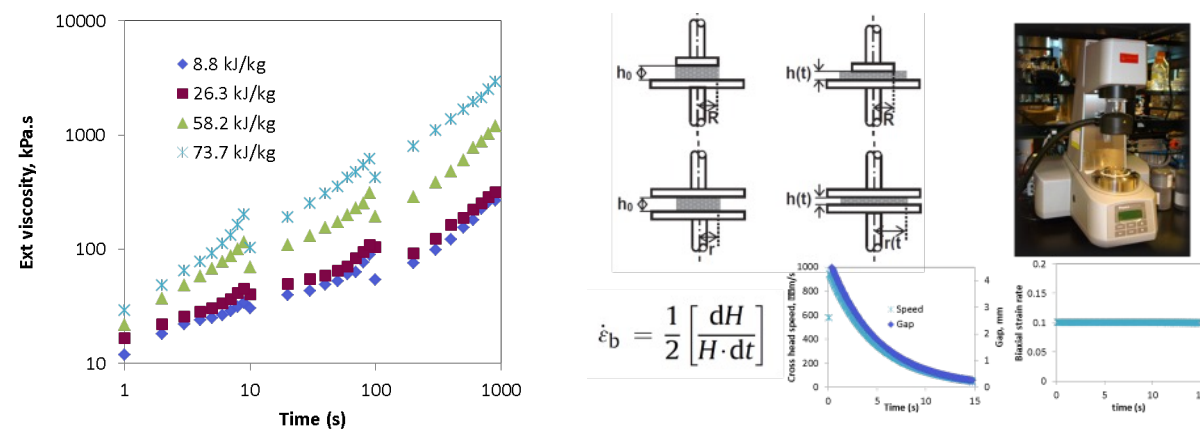
Sharma et al. 2018. *Journal of Dairy Science*, 101, 1-12; Bast, Sharma, et al., 2015. *International Dairy Journal*, 44, 6-14

Time-temperature superposition

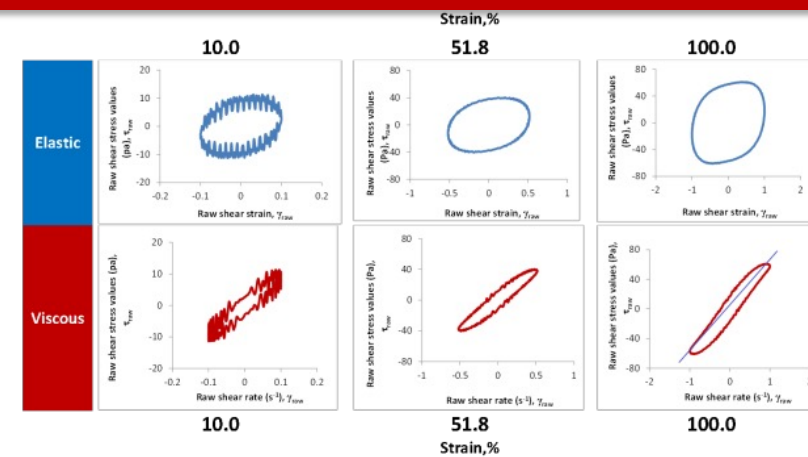


Sharma 2017. *Shear work induced changes in the rheology of model Mozzarella cheeses (Doctoral dissertation)*. Palmerston North, New Zealand: Massey University.

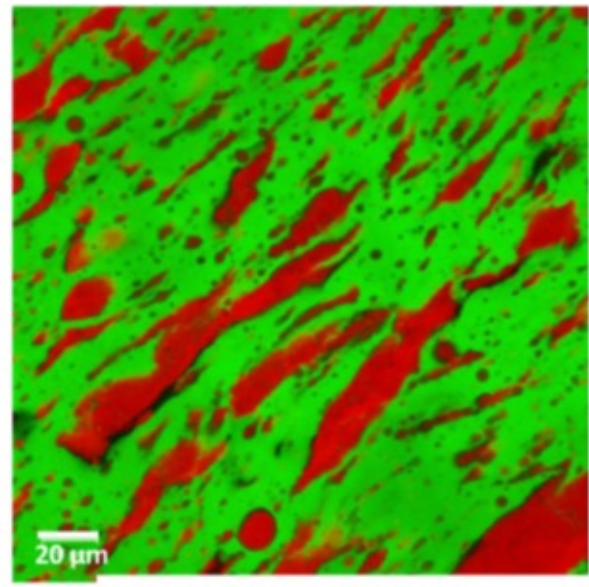
Lubricated squeezing flow and extensional viscosity



Non-linear oscillatory shear rheology- Lissajous plots

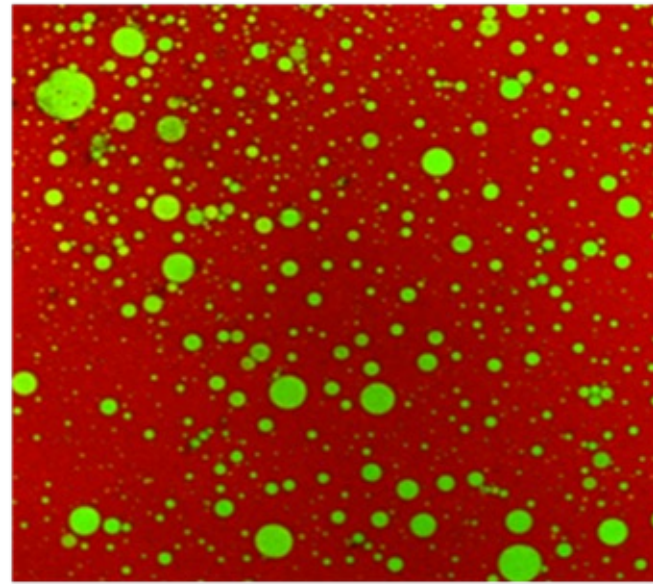


Microscopy landscape

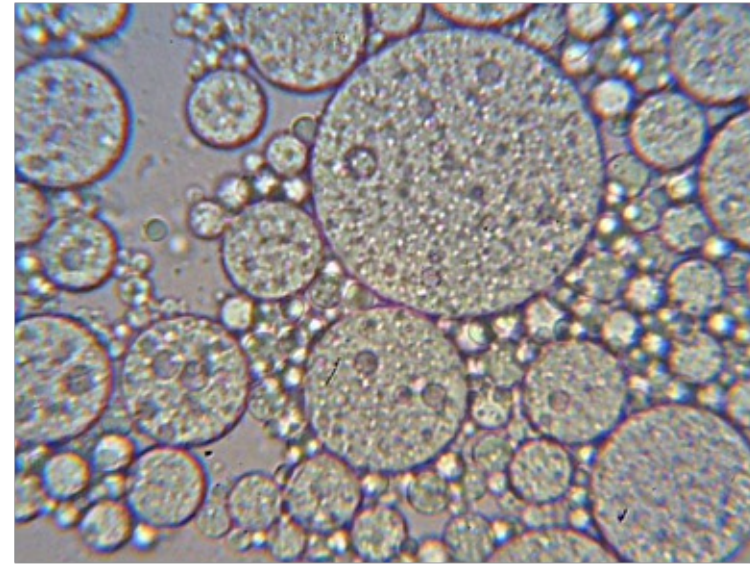


3.5 kJ.kg⁻¹

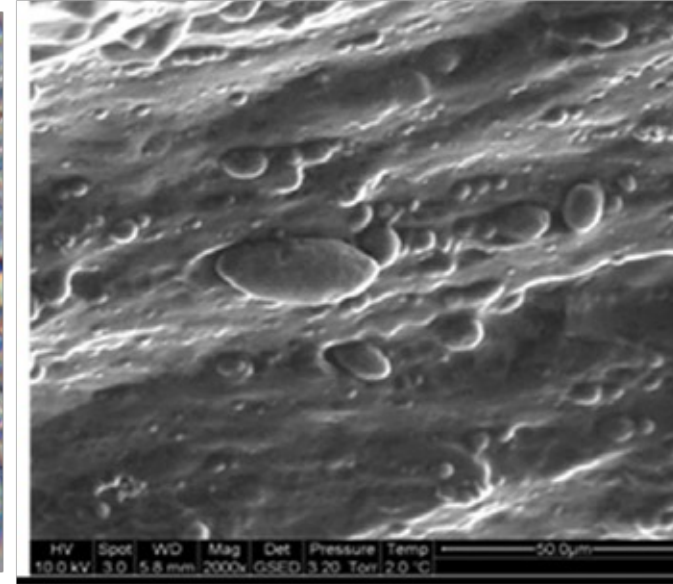
CSLM-Mozzarella cheese



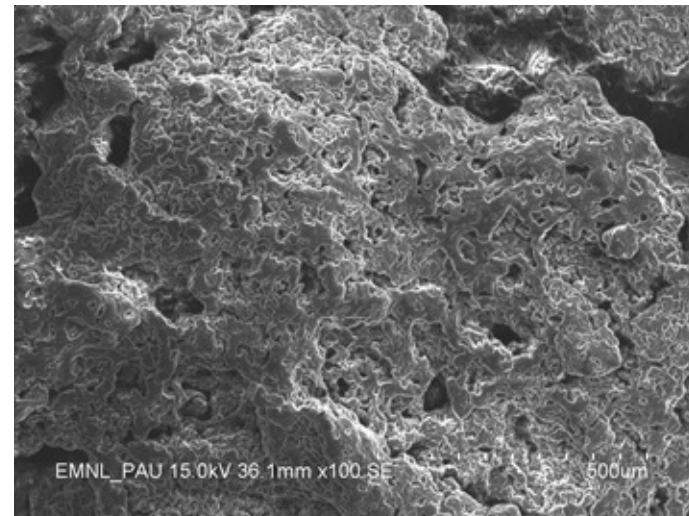
CSLM-Double emulsions



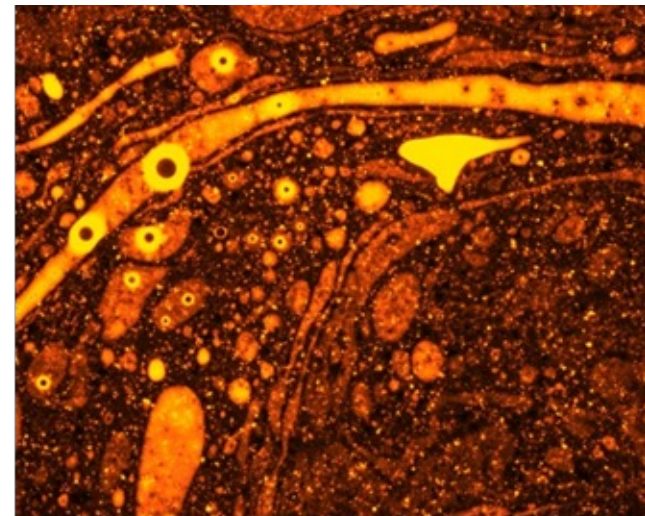
Light microscopy-Double emulsions



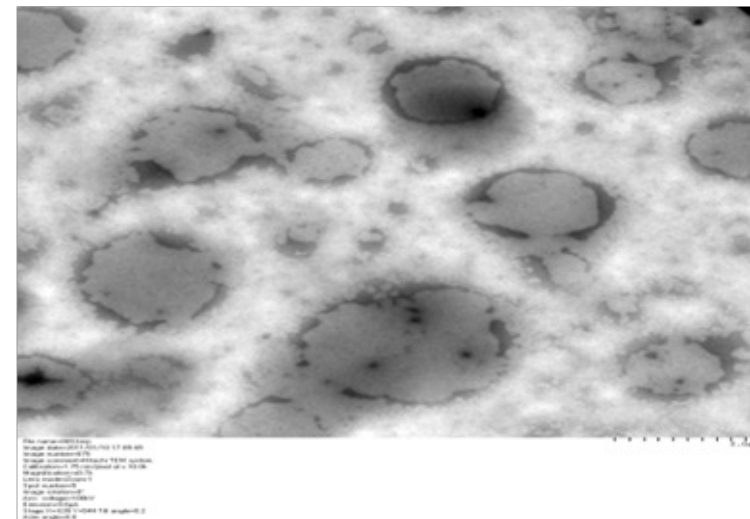
ESEM-sheared cheese



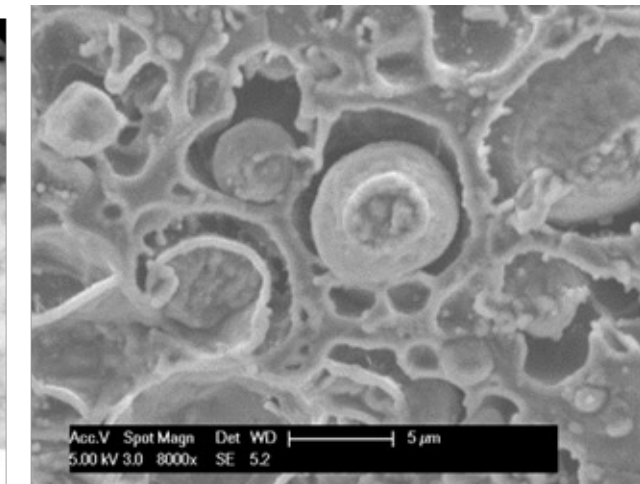
SEM Paneer



Fluorescent Microscopy-Emulsions



TEM- Double Emulsion



Cryo-SEM cheese

- Advanced training on Cryo-SEM/ ESEM, TEM from Prof. Bryony James, Auckland University
- Thorough understanding of principles of X-ray scattering techniques, micro-CT, Small angle X-ray, Synchrotron etc.



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Nutrition, Dietetics & Food Sciences



Heidi Wengreen

Minors, Associates and Certificates

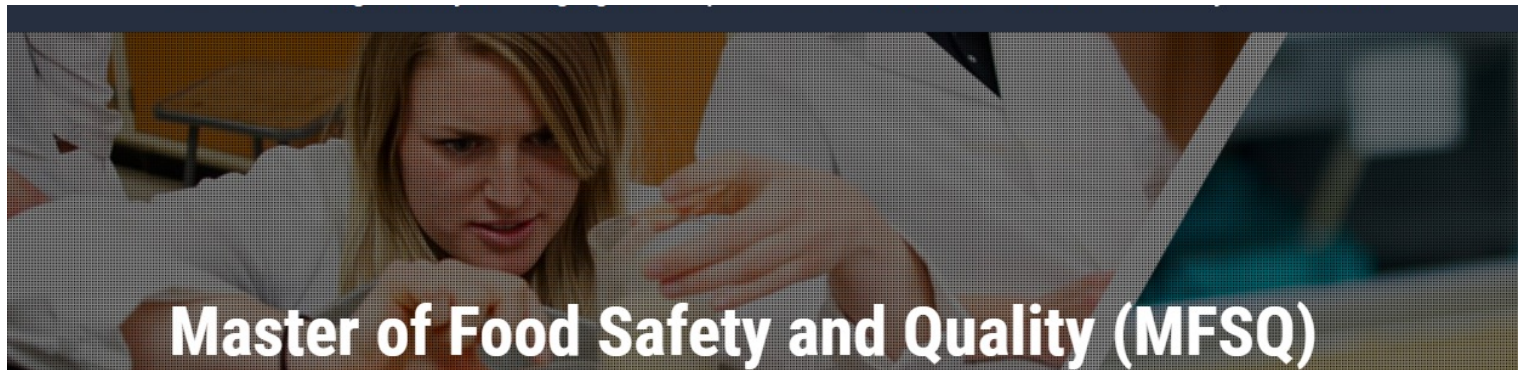
- Food Science (Minor)
- Hunger and Food Security Studies (Minor)

Graduate Degrees

- Dietetics Administration (MDA)
- Dietetics Internship Graduate Certificate
- Food Safety & Quality (MFSQ)
- Nutrition & Food Science (MS, PhD)
- Public Health Nutrition (MPH)

Undergraduate Degrees

- Coordinated Program Emphasis
- Didactic Program Emphasis
- Dietetics (BS)
- Food Science (BS)
- Nutrition Science (BS)
- Pre-Health Emphasis
- Sports Nutrition Emphasis



Master of Food Safety and Quality (MFSQ)



Master's Degree in 33 Credits



Fully online



Flexibility for Working Professionals

- Four USDA-NIFA grant in 2022
- ~20 undergraduate food science students
- ~20 graduate students



Silvana Martini



Marie Walsh



Robert Ward



Sulaiman Matarneh



Luis Bastarrachea



Taylor Oberg



Prateek Sharma



Karin Allen

Program Director

Karin.allen@usu.edu

435-797-1768

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WDC

WESTERN
DAIRY
CENTER

BUILD DAIRY



Eric Bastian



Program Overview

The "BUILD" in BUILD Dairy stands for "Building University-Industry Linkages through Learning and Discovery". By bringing together students, professors, universities and companies, we can help strengthen every link in the dairy chain.

[Learn more](#) >



Universities & Faculty

Our program is centered around education. University professors and faculty members play a key role in aiding our efforts to broaden the network of technically trained, knowledgeable professionals in the industry.

[Learn more](#) >



Stipend Funding

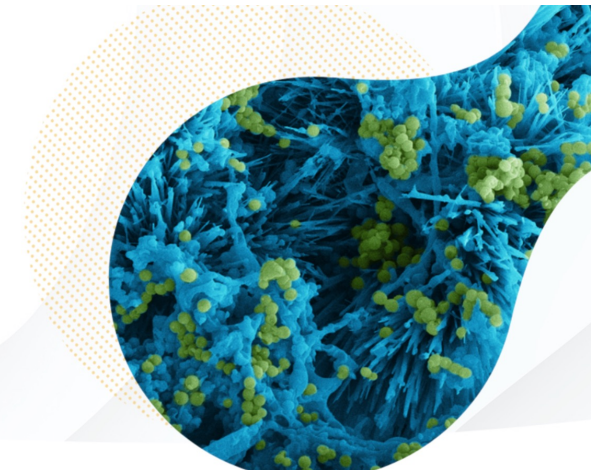
BUILD offers stipends for students to help them further their education and contribute meaningful research with real-world dairy applications.

[Learn more](#) >

Welcome to BUILD DAIRY

BUILD Dairy is an industry-led initiative created to connect dairy companies to universities and researchers in the western region. The dual goals of the program are to assist students in launching their careers in dairy, while encouraging research to help advance our industry. In short, it's all about building the future of dairy.

ABOUT BUILD DAIRY



Short Courses & Workshops

The Western Dairy Center offers artisan and industrial cheese making classes. We partner with other educators to provide specialized and personalized workshops for companies. For more information on customized workshops, email westcent@usu.edu.

Cheese making Short Courses

Cheese making short courses are held once yearly. Students will spend time in the classroom learning definitions, terminology, techniques, and the science of making cheese. They will also get hands-on experience making a variety of cheeses in our dairy plant. Classes are limited to 15 people and fill up quickly, so register early. For registration information, email westcent@usu.edu or call 435-797-3466.



Career Opportunities

BUILD aligns university research initiatives with the priorities of dairy companies, naturally readying students for careers in the industry. And we actively work to match graduates with dairy companies looking for the best and brightest in the field.

[Learn more](#) >



Admission Requirements

BUILD offers opportunities for both undergraduate and graduate level students. Any college or university student can be involved in the BUILD Dairy program, if their program of study or research is in some way related to dairy foods or the dairy industry.

[Learn more](#) >

Basic Cheese making Short Course

The Basic Cheese Making Short Course is a three-day class designed for the beginning cheese maker and those who have never made cheese before. The course will include an introduction to milk, cheese, dairy cultures and the steps in cheese making. Students will spend a day in the pilot plant making three varieties of cheese the old fashioned way, by hand.

February 14-16, 2023

Advanced Cheese making Short Course

This four-day course is for people who have cheese making experience and want to expand their knowledge of milk chemistry, cheese chemistry, curd handling and controlling cheese manufacture. This class will cover the basics of how to make cheese as well as a more in-depth exploration of the science of cheese making and flavor development of cheese. Students will spend two days in the pilot plant making several different varieties of cheese.

March 7-10, 2023



Outline



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MOBA BOBA

PINEAPPLE-COCONUT

Moba Boba - dairy-based energy drink fused with high protein gummies. Utilizing untapped channels of raw and potent energy, Moba Boba fuels your thirst for performance while helping the human team journey towards a more balanced and sustainable future. Buff your game with Moba Boba!

No
Added
Sugar

31g
Protein

130mg
Caffeine

210
Calories

16 oz (454 g) - Keep Refrigerated

Nutrition Facts

Serving size 16 fl oz (454g)

Amount per serving

Calories 210

% Daily Value *

Total Fat 3.5g 4%

Saturated Fat 2g 10%

Trans Fat 0g

Polyunsaturated Fat 0g

Monounsaturated Fat 1g

Cholesterol 45mg 15%

Sodium 240mg 10%

Total Carbohydrate 28g 10%

Dietary Fiber 0g 0%

Total Sugars 25g

Includes 0g Added Sugars 0%

Protein 31g

Vitamin D 1.5mcg 8%

Calcium 560mg 45%

Iron 0.4mg 2%

Potassium 680mg 15%

Vitamin A 170mcg 20%

Thiamin 0.3mg 25%

Riboflavin 0.7mg 50%

Niacin 3.1mg 20%

Vitamin B6 0.3mg 20%

Folate 50mcg DFE
(25mcg Folic Acid) 15%

Vitamin B12 1.5mcg 60%

Phosphorus 430mg 35%

Magnesium 70mg 15%

Zinc 2.7mg 25%

* The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

Calories per gram:
Fat 9 • Carbohydrate 4 • Protein 4

INGREDIENTS: Acid Whey, Reduced Fat Milk, Caffeine Concentrate, Gelatin, Whey Protein Isolate, SPLENDA, Whey Protein Phospholipid Concentrate (WPPC), Pineapple Flavoring, Coconut Flavoring, Stevia Leaf extract

CONTAINS: milk



REAL
®

NDFS-National Dairy Council Product Development competition



Mackenzie Taylor
Nathan Paugher
Chandler Stafford
Melissa Marsh



Dairy Product Development Competition

USU Technology Highlight:

MOOGETS

A USU team has developed a meatless alternative to the traditional chicken nugget. The award-winning “Moogets” are dairy-based nuggets that are packed with protein and provide a taste and texture similar to traditional chicken nuggets.

PROBLEM

Many consumers who have eliminated or reduced their meat intake are deficient in at least one of protein, vitamin B12, or calcium. Thus, there is a need for meatless food products with higher levels of these nutrients than what is currently being offered. There is also a need for a meatless nugget that can replicate the taste and texture of the traditional chicken nugget.

SOLUTION

In response to these needs, USU researchers have developed “Moogets” using



CONTACT

Questions about this technology including licensing availability can be directed to:

CHRISTIAN IVERSON

Director
Technology Transfer Services
(435) 797-9620
christian.iverson@usu.edu

INVENTORS



Ireland Green, Sophie Overbeck, Melissa Marsh, Jun Mun Yang and Savannah Branson

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Sensory tasting panel room

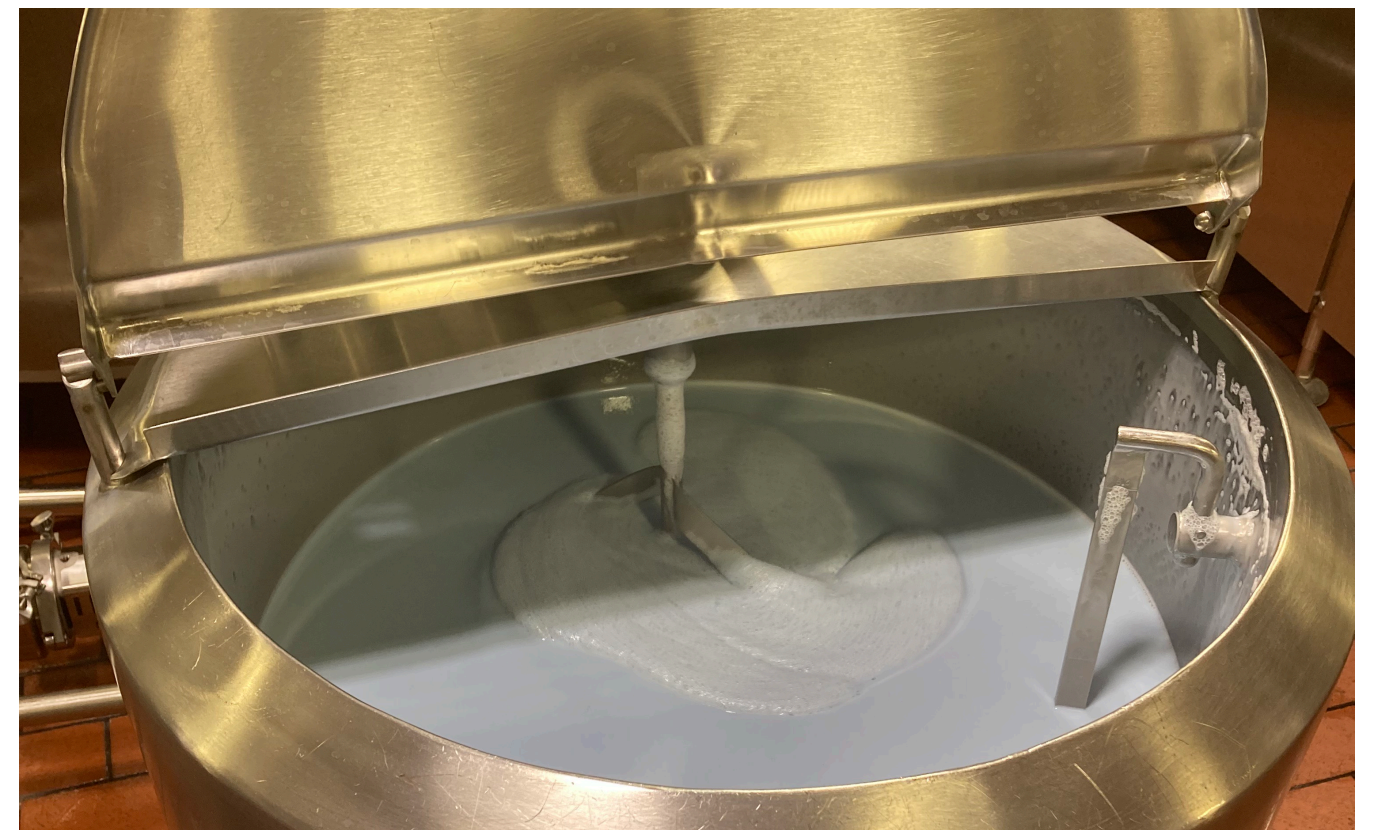


Research kitchen



Ice Cream

- Continuous freezer
 - Nut feeder (inclusions)
 - Variegate pump
 - Cup filler (4 oz and pint)
 - Manual filling ½ gal and 10 qt
- Batch freezers
 - 2.5 gallon and 2 quart ml capacity



Cheese

Horizontal Cheese Vats (HCV)

- 1500 lb capacity
- Two vats (can be simultaneous)
- Drain table with stirrers

Open vats

- 500 lb capacity
- Manual cutting and stirring
- 3 vats for individual or simultaneous makes

Horizontal Process cheese cooker

Single screw mozzarella cheese cooker and stretcher





Filtration System

- 4-module of spiral bound membrane
- Membrane Type: spiral-wound polyethersulfone membranes
- Make: Synder Filtration, Vacaville, CA
- MWCO: 10-kD
- Model: ST-2-3838,
- Size: 10 cm × 100 cm with a 0.76-mm spacer, 7-m² surface area;



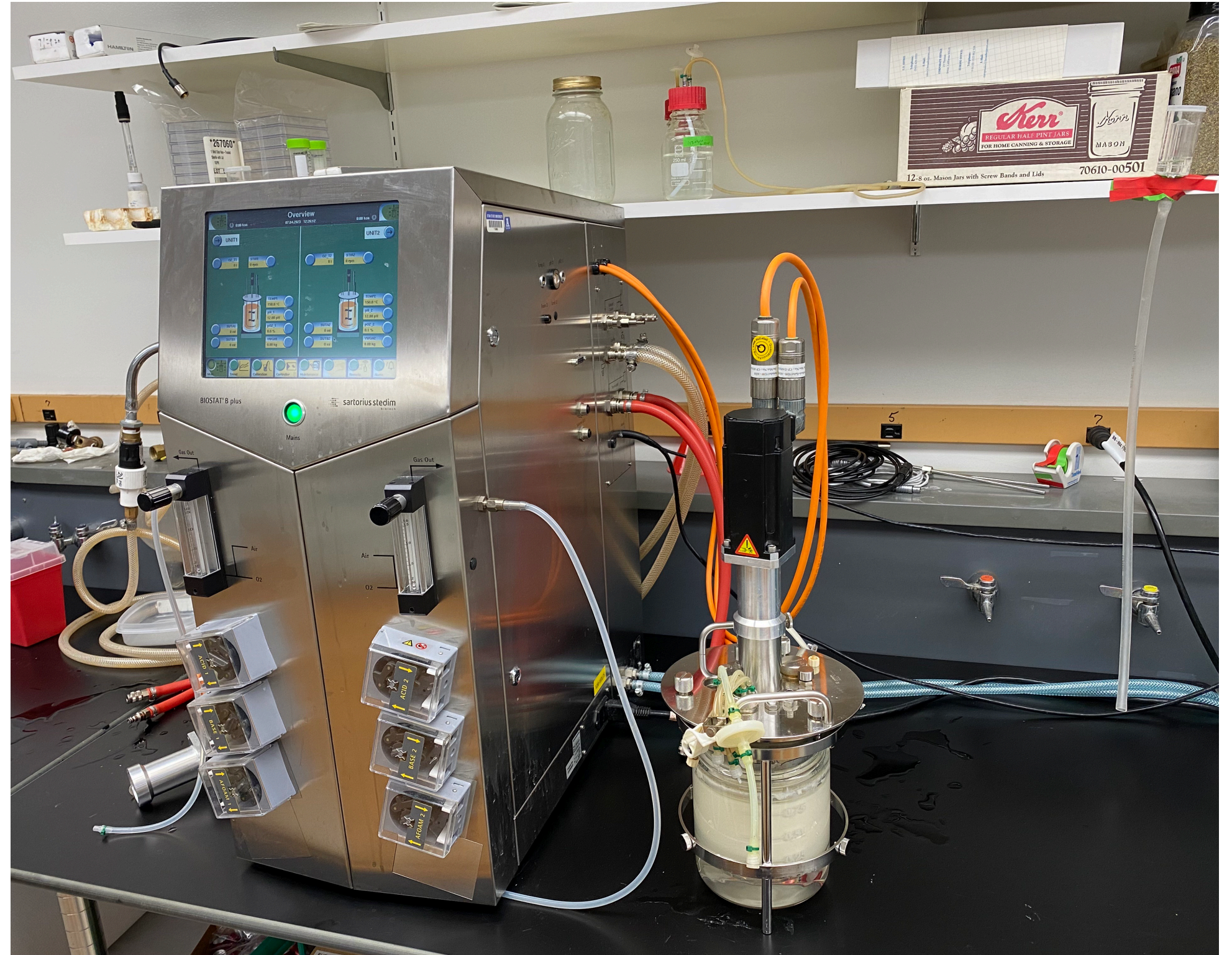
Yogurt making equipment

- 100-gallon capacity
- Inoculation and blending tank
- Adjustable smoothing valve for texture control
- Packaging machine



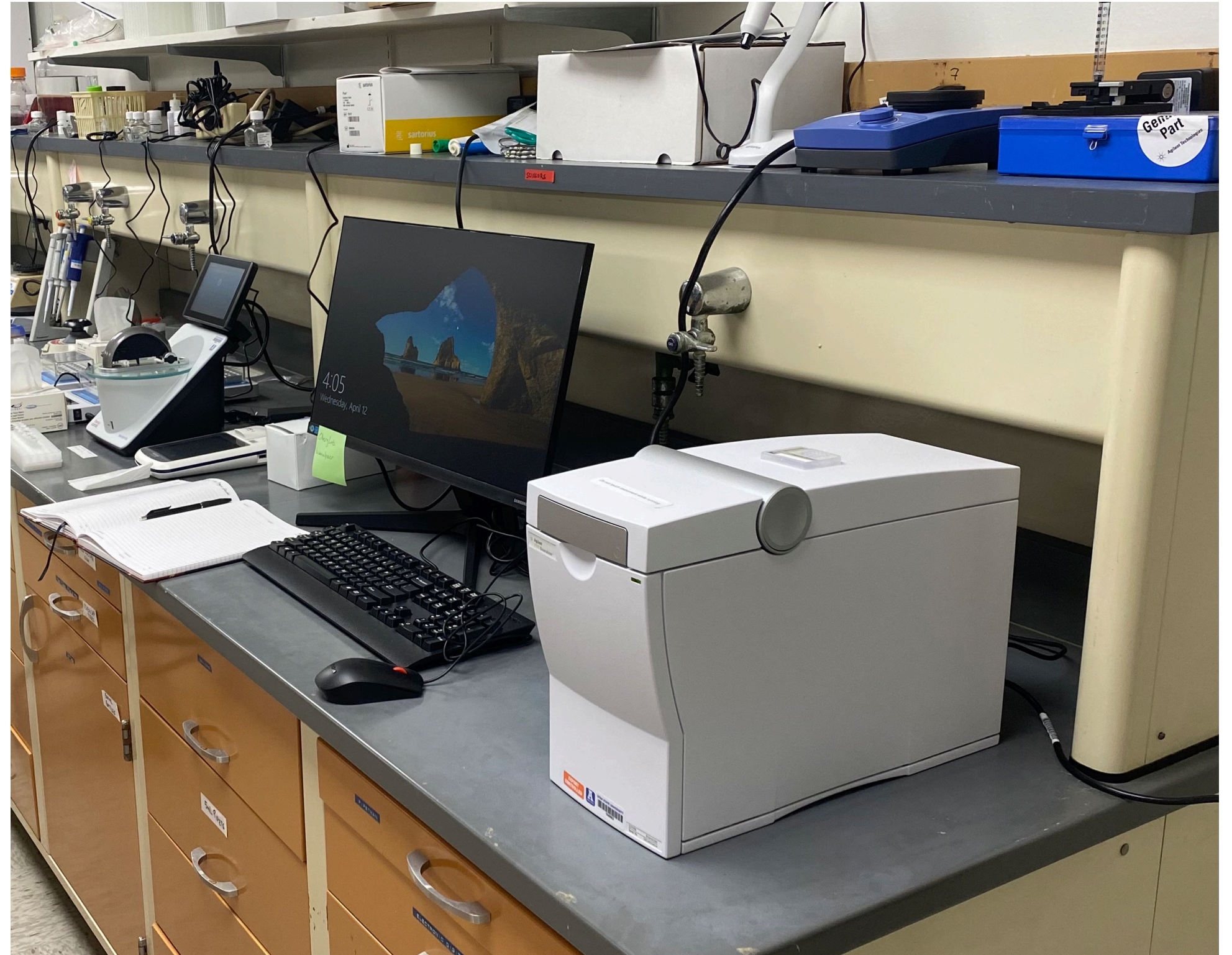
Microbial Biofermentation

- Lab scale dual 1 L biofermentation unit
- Precise control of:
 - pH
 - Aerobic/Anaerobic
 - Temperature
- Potential use: Model cheese preparation for cheese buffering project



Agilent 2100 Bioanalyzer

- Perform rapid quantification and size measurements on:
 - DNA
 - RNA
 - Protein
- Quality check DNA/RNA for high throughput sequencing



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Understanding the pizza baking properties of Mozzarella cheese



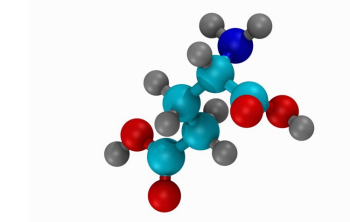
Anjali Verma



- Low-moisture part skim milk Mozzarella cheese is widely consumed as a pizza ingredient.
- Pasta- filata cheese
- Functional properties
 - Melting
 - Stretchability
 - Oiling off
 - Browning and blistering
- Major factors contributing to functionality include milk composition, manufacturing process, cheese composition, calcium, residual sugars, and ageing.

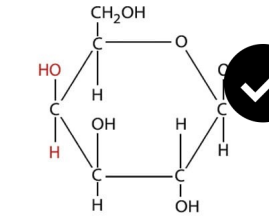
OUR RESEARCH FOCUSES ON

Effect of starter culture – **Limits galactose**



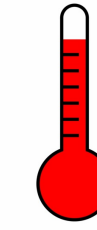
Amino acids

+



Galactose

+



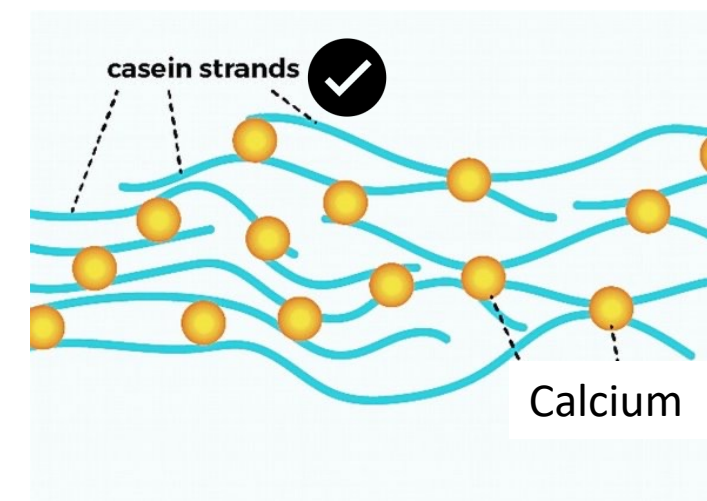
High temperature

=

Browning

*Low galactose content, low browning and blistering

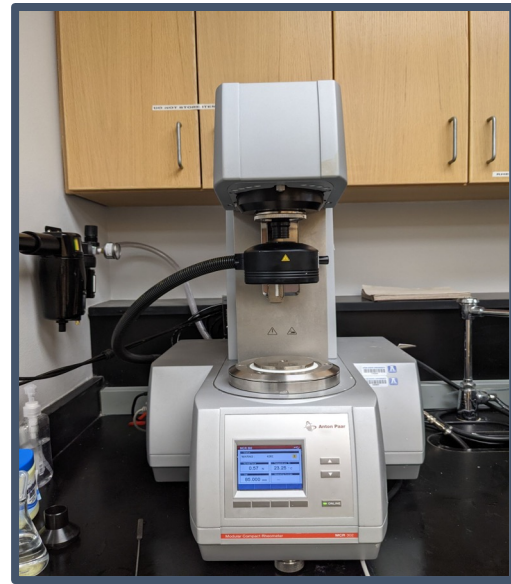
Effect of calcium – **Intact casein matrix**



*Low calcium, better melting, stretchability, and free oil release resulting reduced browning and blistering.

Cheese functionality analysis

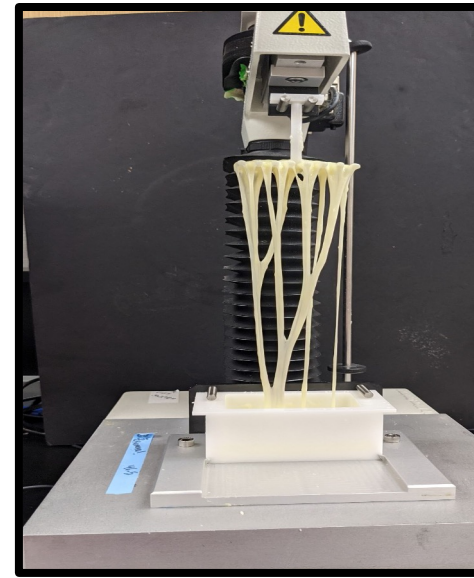
Melting



**Anton Paar
MCR-302**

- Oscillatory rheology
- Temperature sweep test (20°C-90°C)

Stretchability



**TA-XT Plus Texture
Analyzer.**

- Using extensibility rig
- Cheese extended to 260 cm

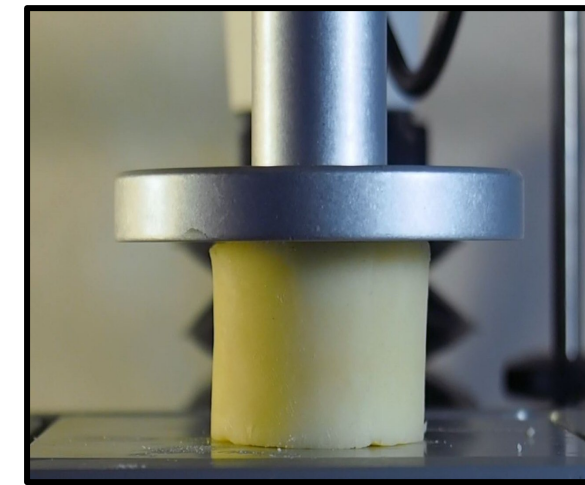
Residual Sugars



**Megazyme
enzymatic kit**

- Spectrophotometer at 340 nm wavelength will be used to obtain the absorbance value

Texture Profile analysis



**TA-XT Plus Texture
Analyzer.**

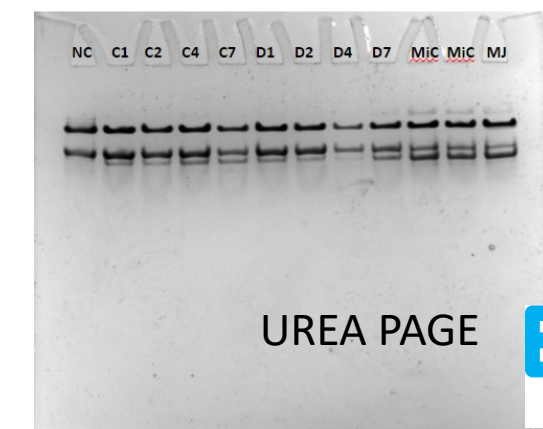
- Using texture profile analysis rig
- Hardness, springiness, cohesiveness, chewiness are determined

Pizza baking



Air forced impinger over

- Baking done at 250°C/6 min
- Visual appearance
- Image analysis through Image J



UREA PAGE

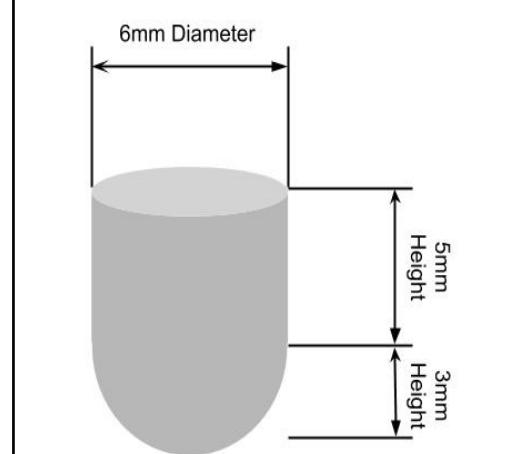
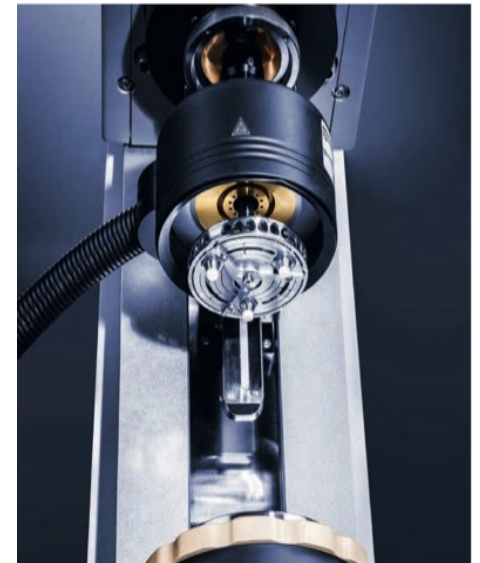
- Mozzarella cheese is produced using 1500 lbs. of milk at USU's pilot plant facility.
- Other analysis includes moisture, fat, salt, protein, free oil %, expressible serum, UREA-PAGE, shreddability work.

Wear Behaviors of Process Cheese With Varying Formulations and the Development of Predictive Models on Shreddability



Jason Young

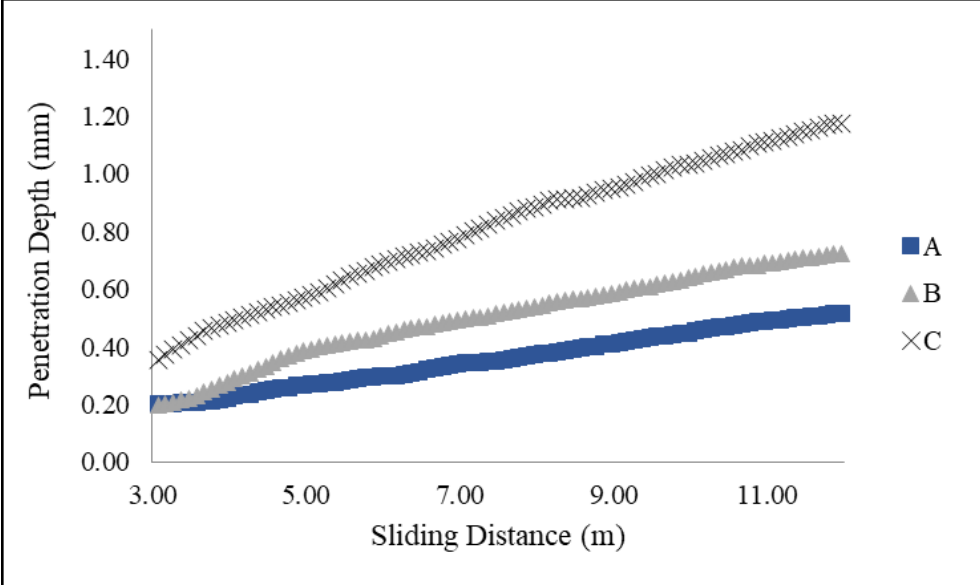
Tribological (wear) Tests



Pin on Disk arrangement

Important parameters:

- 1. Mass loss
- 2. Penetration depth

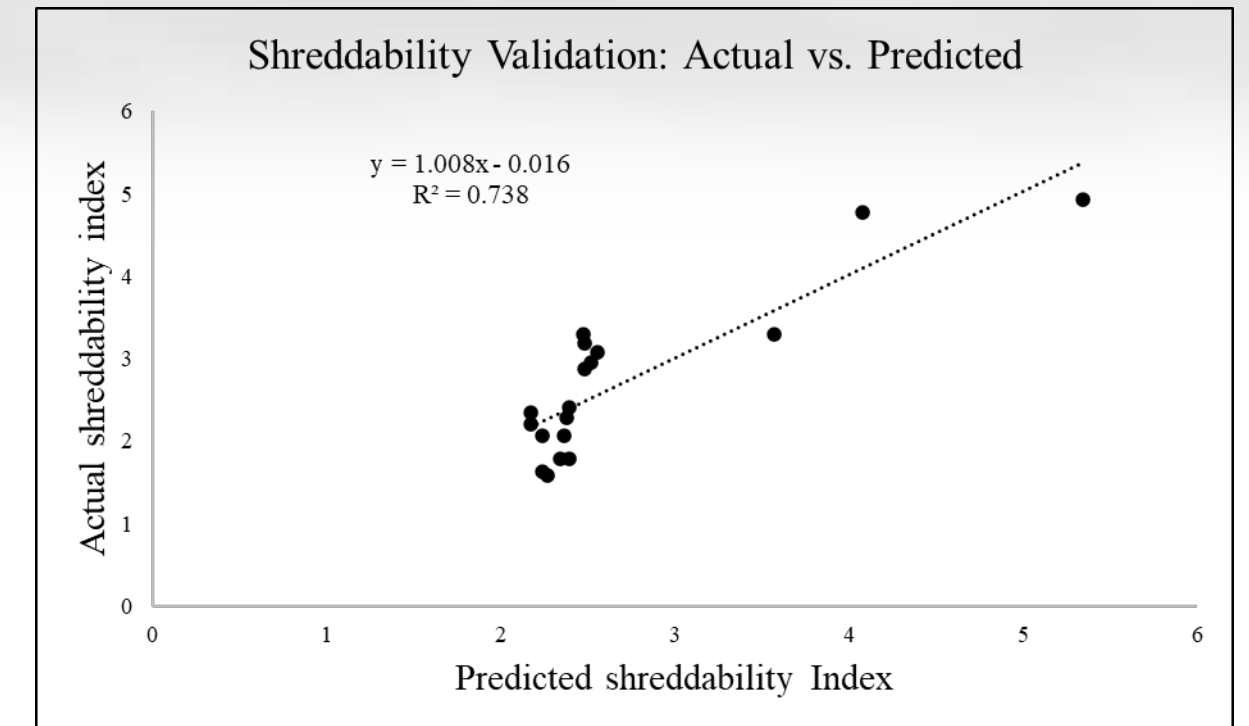


Shreddability Index



**Shreddability Index \propto
length of shreds +
production of fines +
adhesion to equipment**

(Apostolopoulos C., and R.J. Marshall al 1994; Childs, et al., 2007)



$$S = 3.22 + 0.83M - 2.41P$$

S = shreddability index score

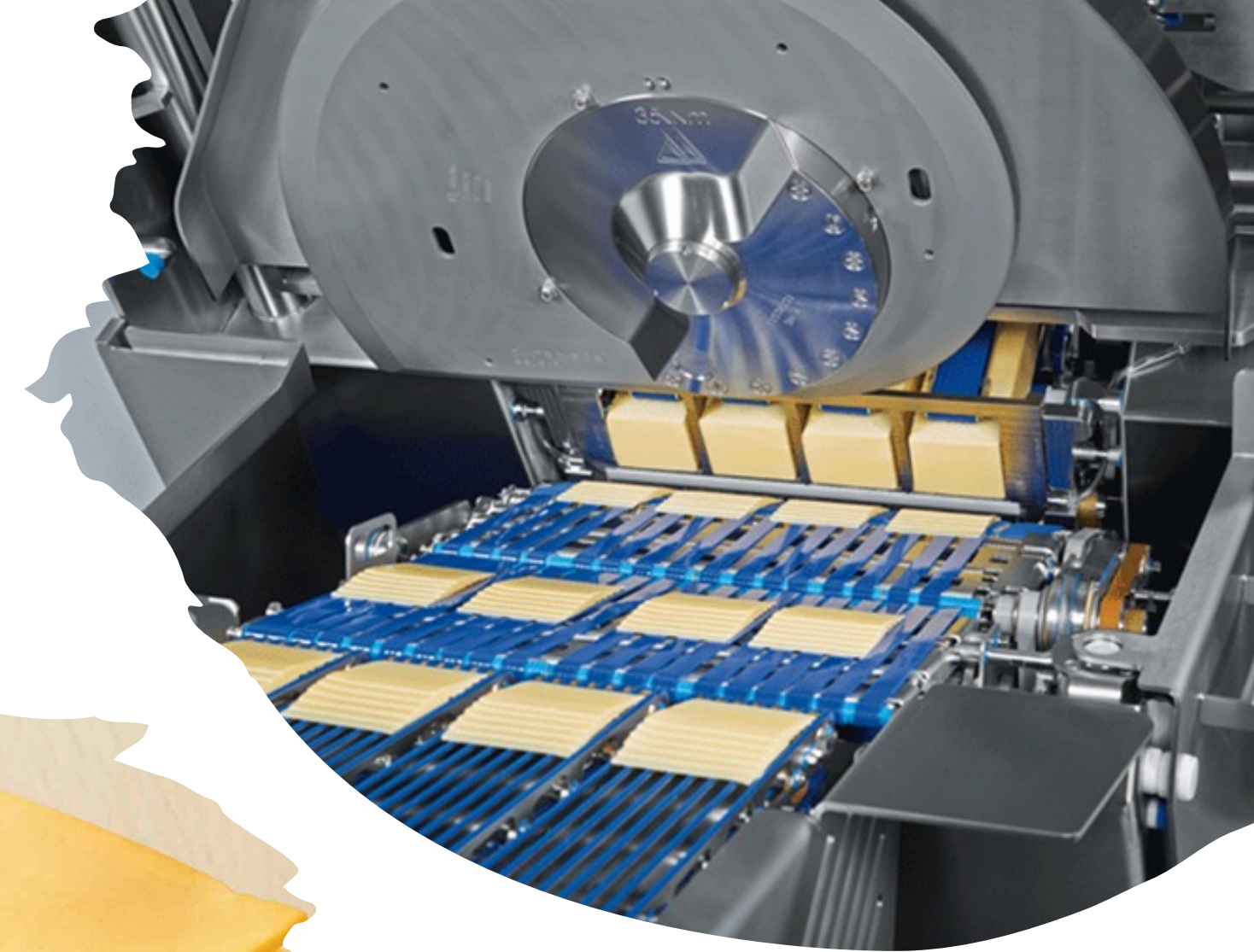
M = mass loss

P = penetration depth

Development of predicting models for sliceability of Cheddar cheese using wear behavior and mechanical properties



Sreebhavya Immadi



Hypothesis :

- Cheese sliceability will be dependent on the cheese composition (fat, moisture, protein) and the age of the cheese (extent of proteolysis).
- The combination of wear behavior and other texture/rheological measurements can be used to develop a predictive modeling system for measuring cheese sliceability.



Methods :

Wear behavior

Tack test

Texture profile analysis

Cheese slice quality measurements



Results :

- Quantitative measurement of cheese slice quality index.
- Establishing a relationship cheese slice quality and its functional properties, with the development of predictive formula

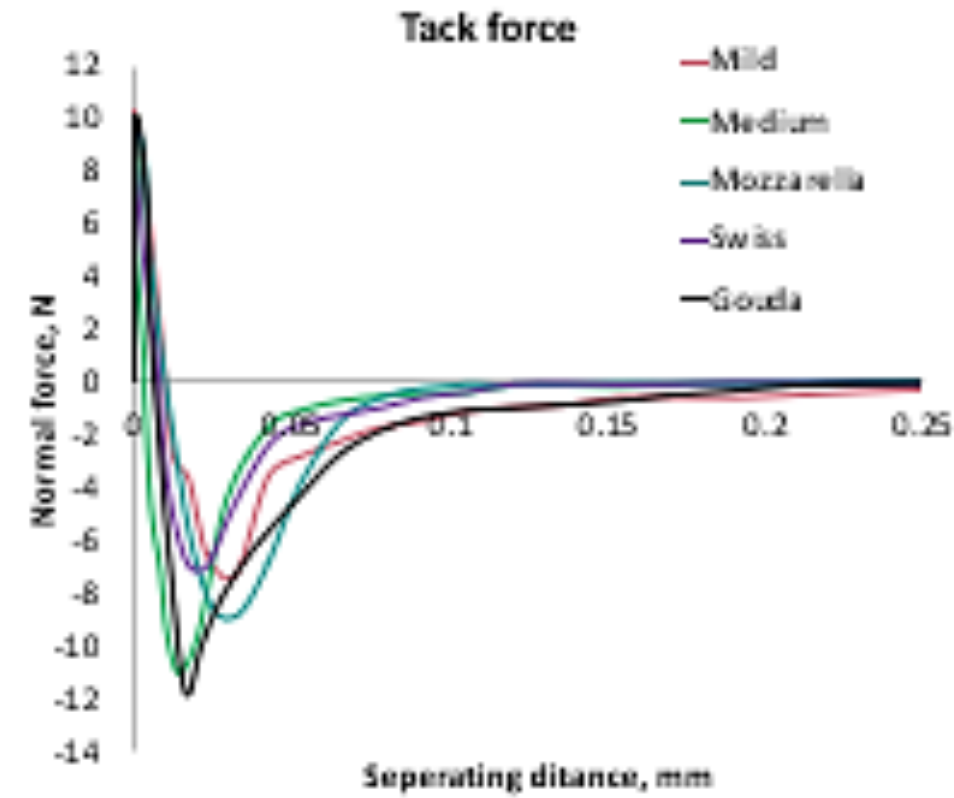


Fig 2: Tack force measurements of five cheeses

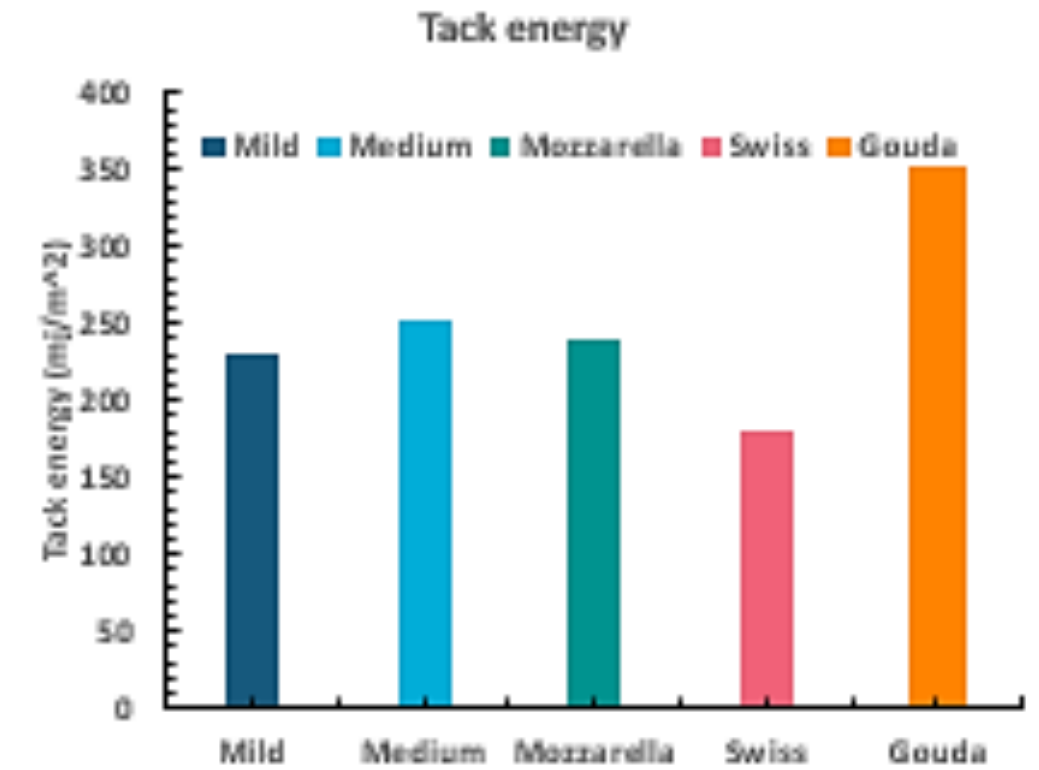


Fig 3: Tack Energy measurements of five cheeses

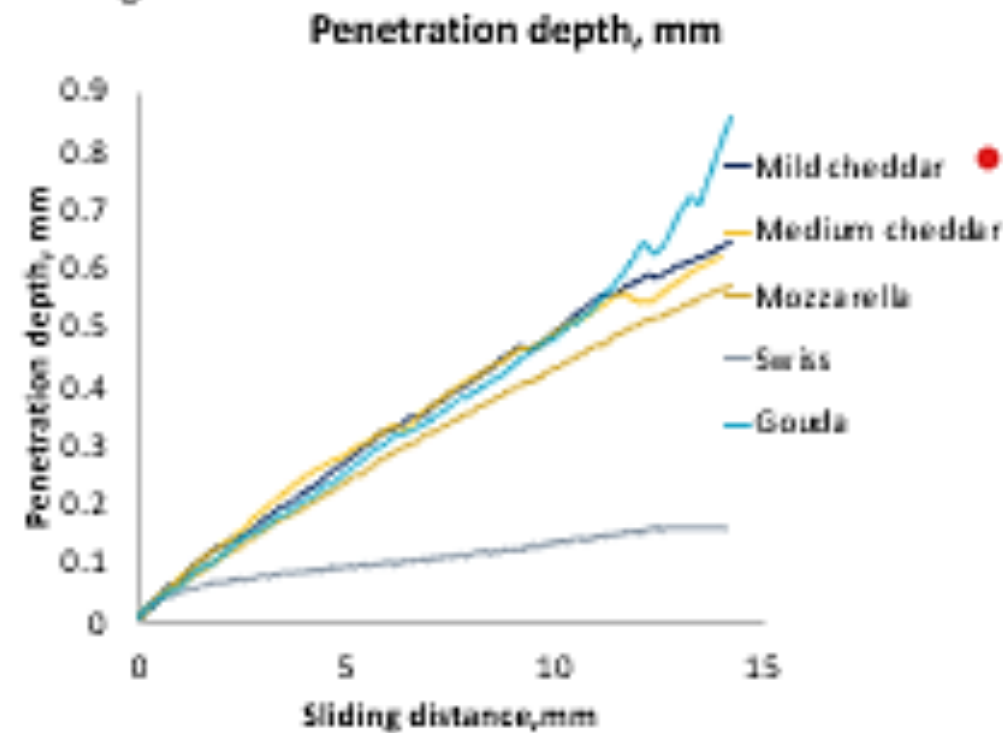


Fig 4: Wear measurements of five cheeses

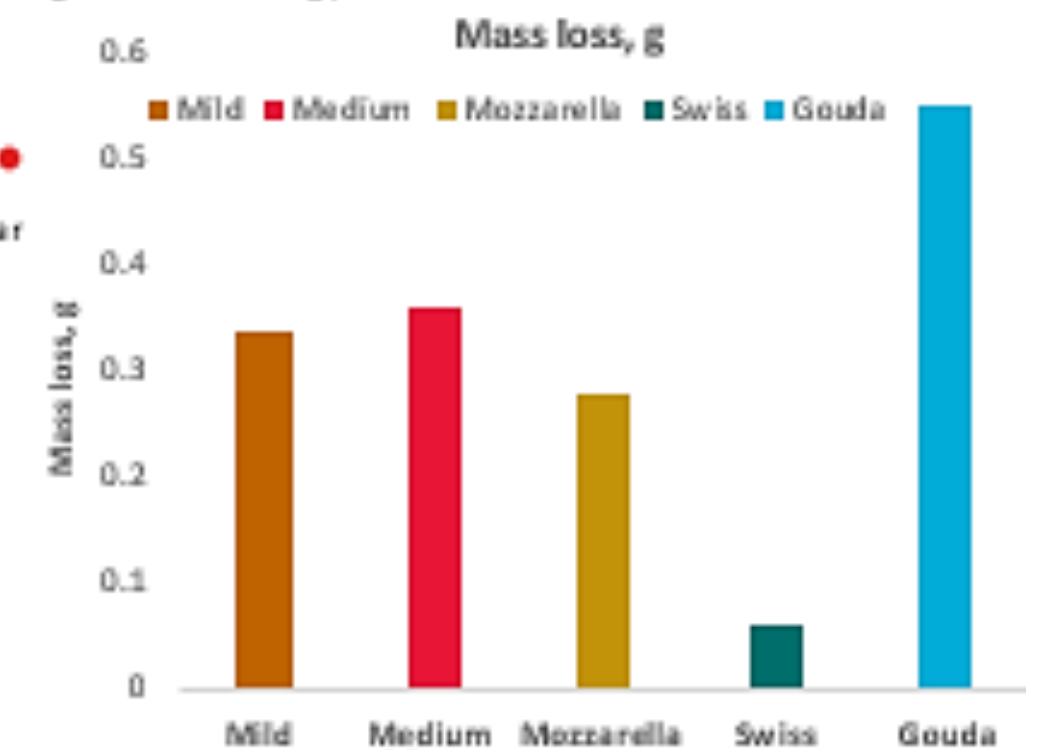


Fig 5: Mass loss of five cheeses during wear test

Understanding the Impact of Colloidal Calcium Phosphate on the pH Variation in Cheddar Cheese During Early Stages of Aging



Rachel Lindstrom

Issue

Cheese may have pH variations that can cause quality issues in the cheese's **texture, body, and flavor**.

Hypothesis

The pH variation in cheddar cheese is linked to the changes in the **calcium equilibrium**.

We intend to identify factors that affect calcium equilibrium in the final cheddar cheese.

Objectives

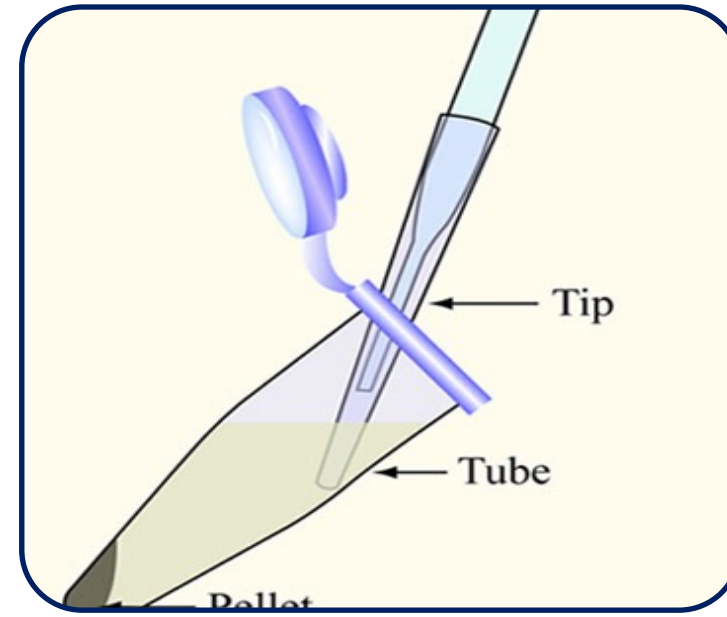
ONE Develop a method to measure the colloidal calcium phosphate (CCP) levels in the curd during cheesemaking.

TWO Track the state of CCP and its changes during the manufacturing process and in the early stages of storage.

THREE Study the effects of slow and fast acid-producing starter cultures on the pH of cheddar cheese during cheesemaking

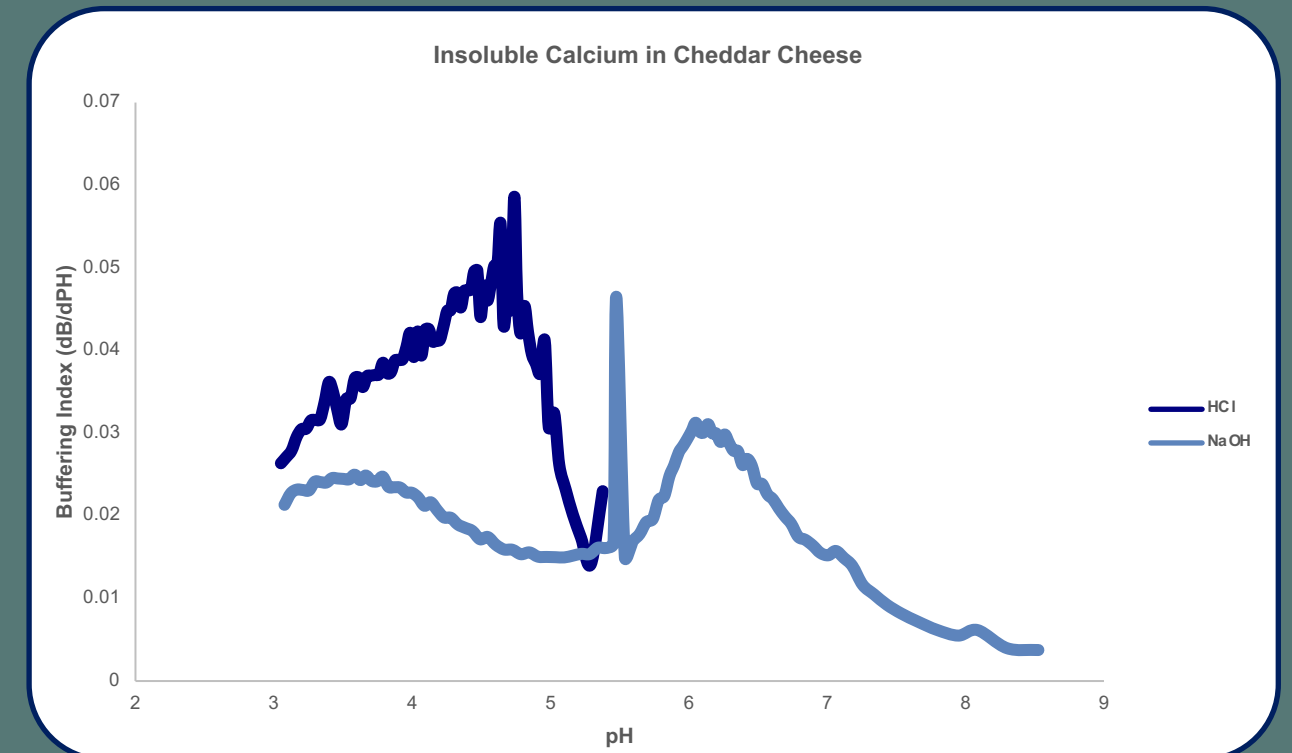
Ionic calcium

Ultra-centrifuge

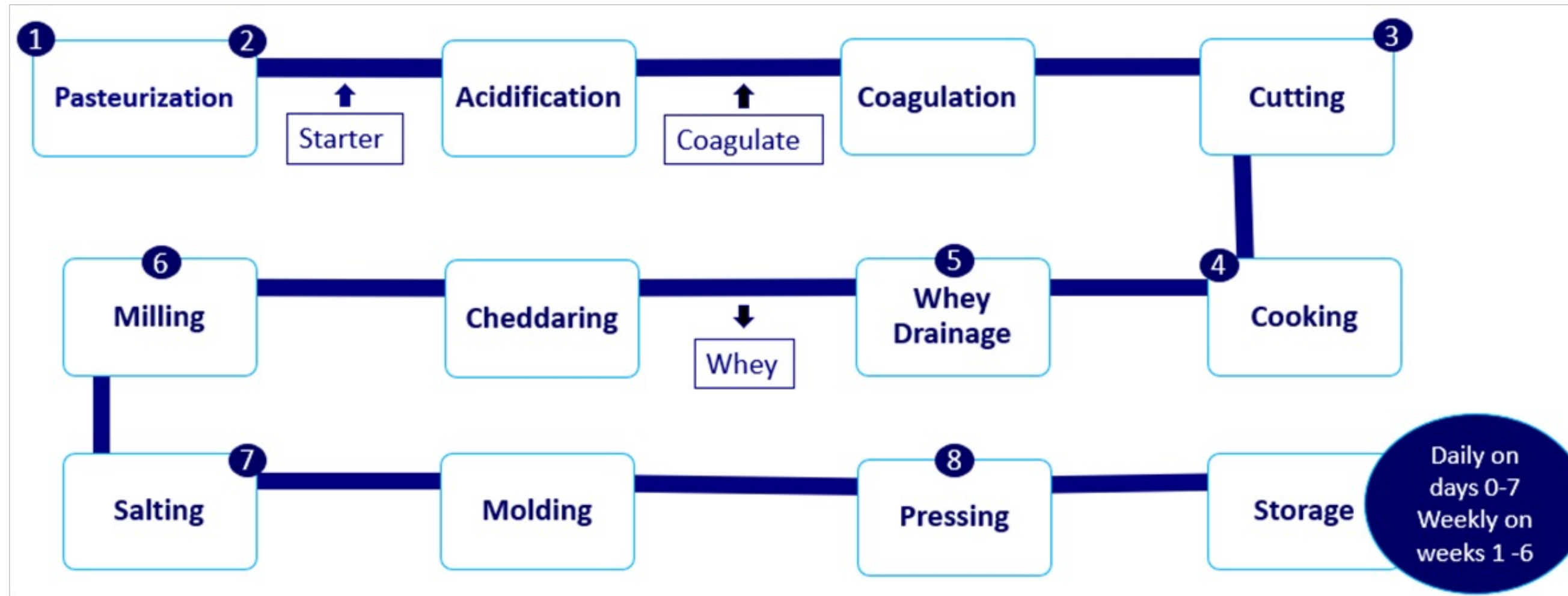


Calcium ion active probe

Insoluble calcium (INSOL Ca)



SAMPLING PLAN



Each number represents a point in the cheesemaking process when a sample will be taken.



Lamis Ali

Introduction



Objectives

Study the mechanical properties, such as rheology and tribological properties of the selected dairy products

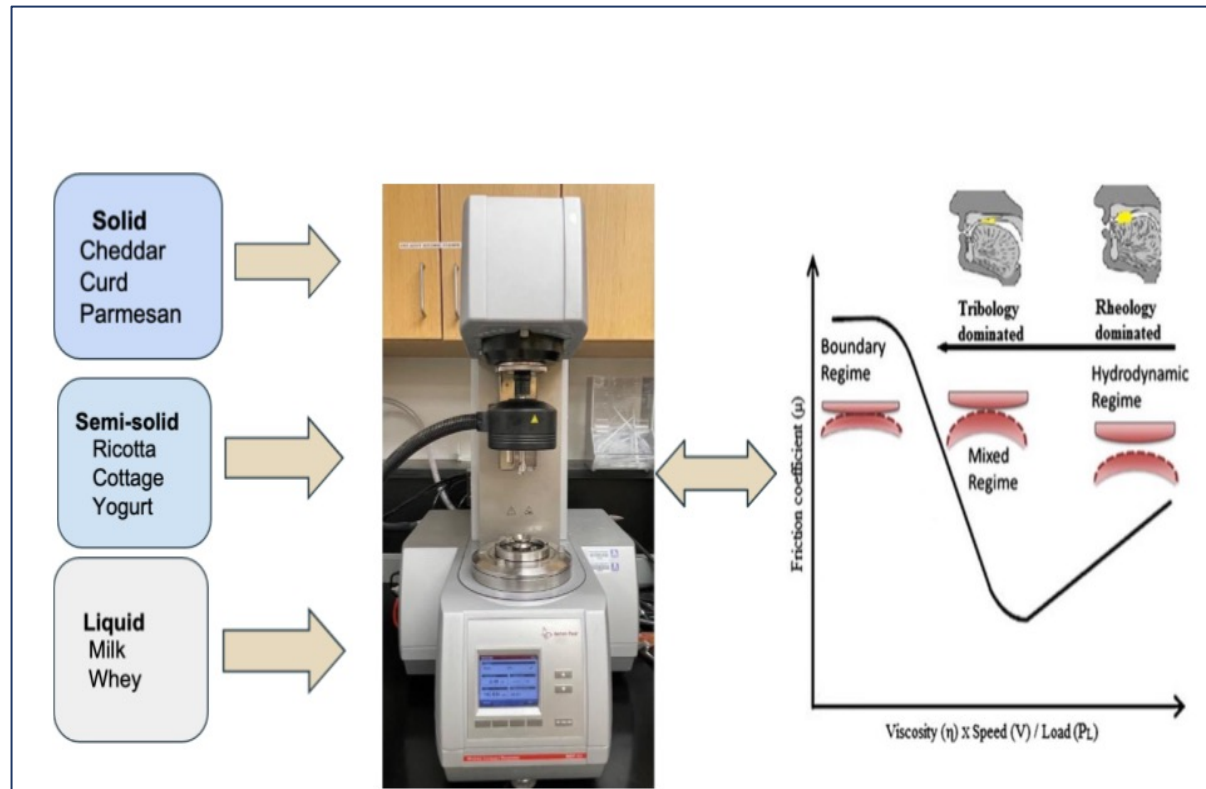
Study the impact of food protein type on *in vitro* digestibility of proteins and their rate of release

HYPOTHESIS

The variation in food structure will impact the mouthfeel sensation, and the rate of protein digestion and nutrient releases in the gastro-intestinal tract

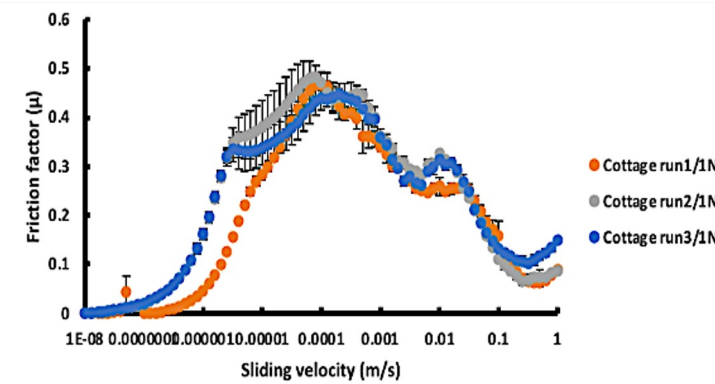


Methodology

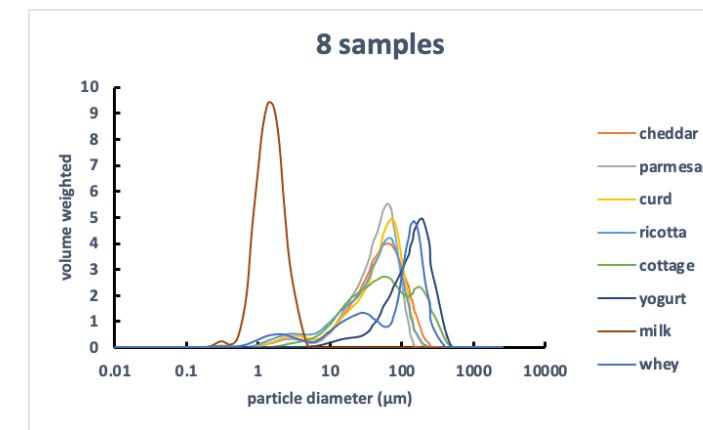


Results

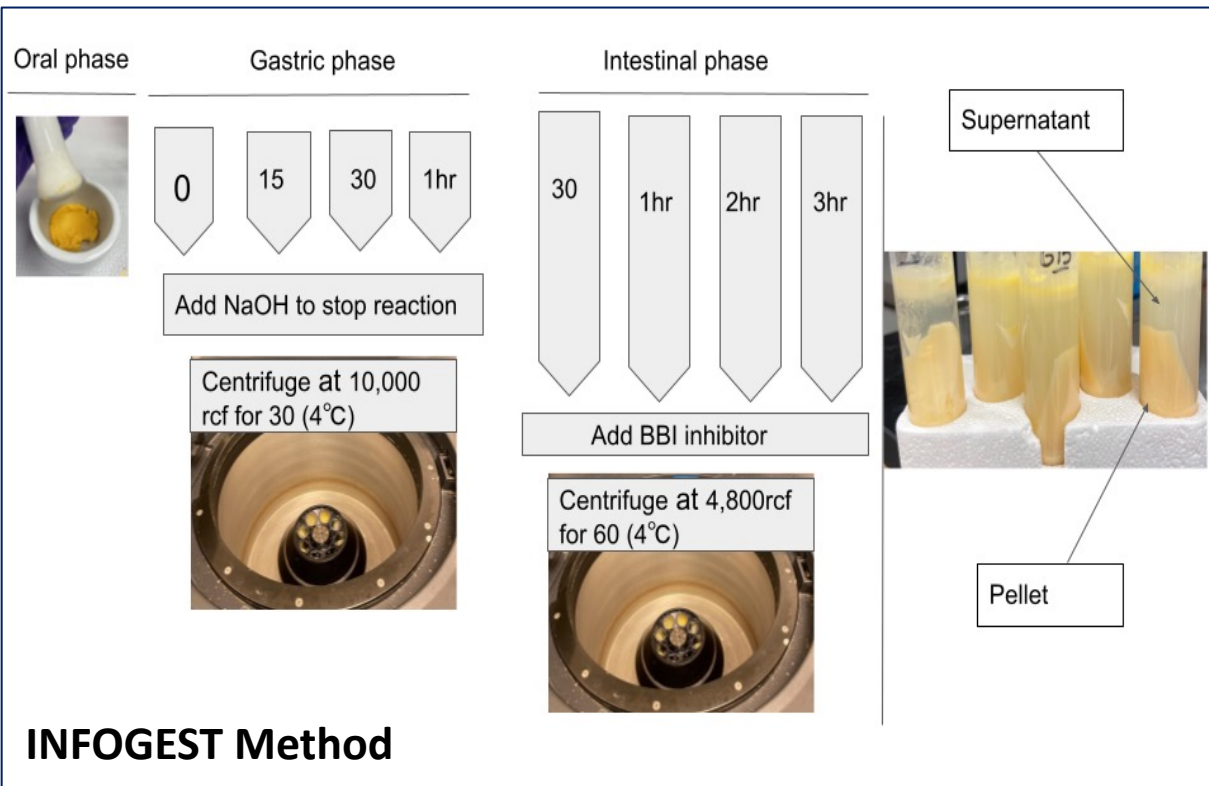
Tribology



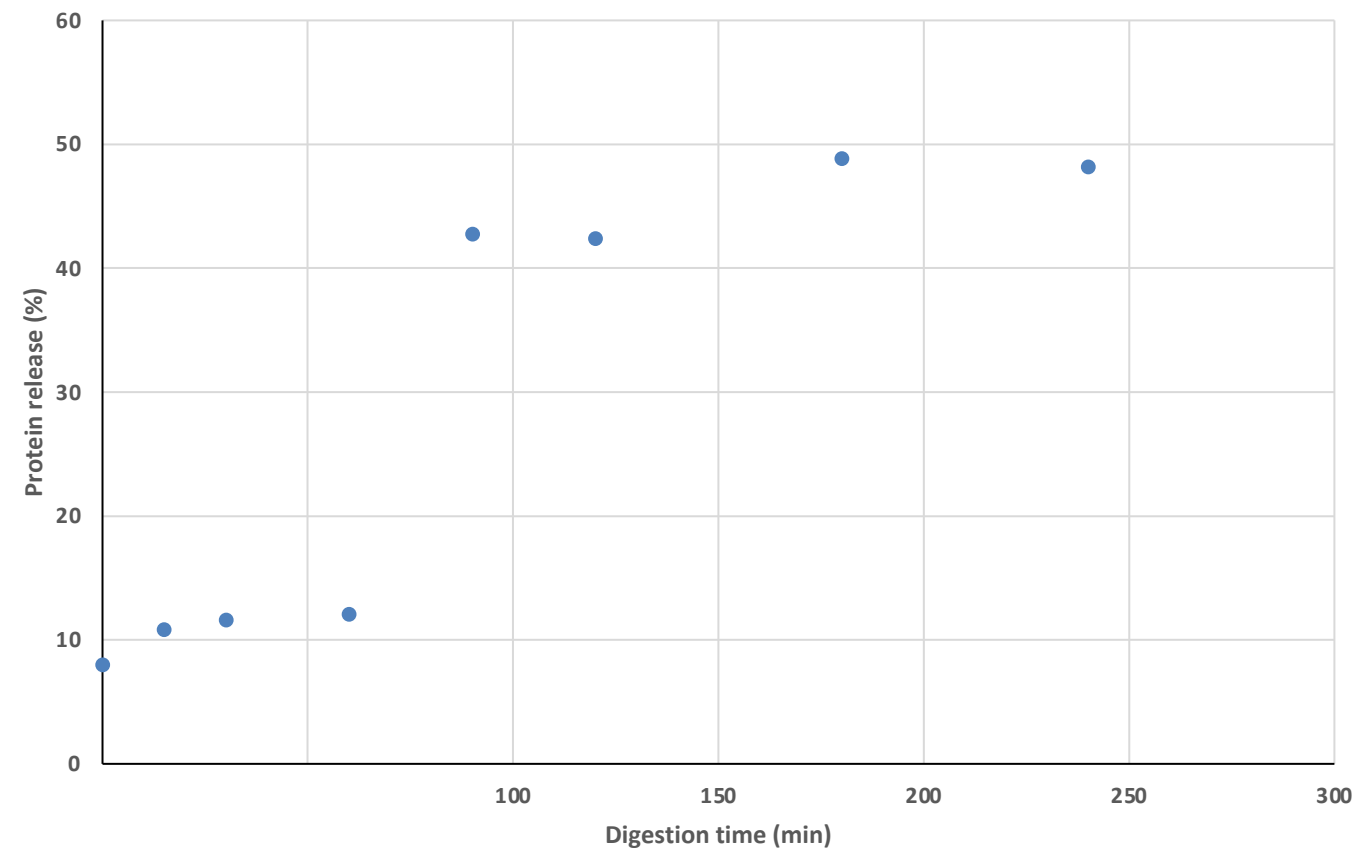
Particle size analysis



What's new



Cheddar



Nutrition, Dietetics & Food Sciences
College of Agriculture & Applied Sciences



Impact of Moisture Content & Composition on Flow Properties of Dairy Powders



Katelynn Palmer

Hypothesis

Powder flowability is impacted by the relative humidity & temperature of the environment & storage time.

Powder composition & particle size also affect flow properties

Why Study Rheology?

- ✓ Prevent core flow issues
- ✓ Decrease impact of environmental exposure
- ✓ Ensure high quality product
- ✓ Reduce production downtime



Materials & Techniques

Materials

High Protein Milk Powders

Milk Powder Permeate

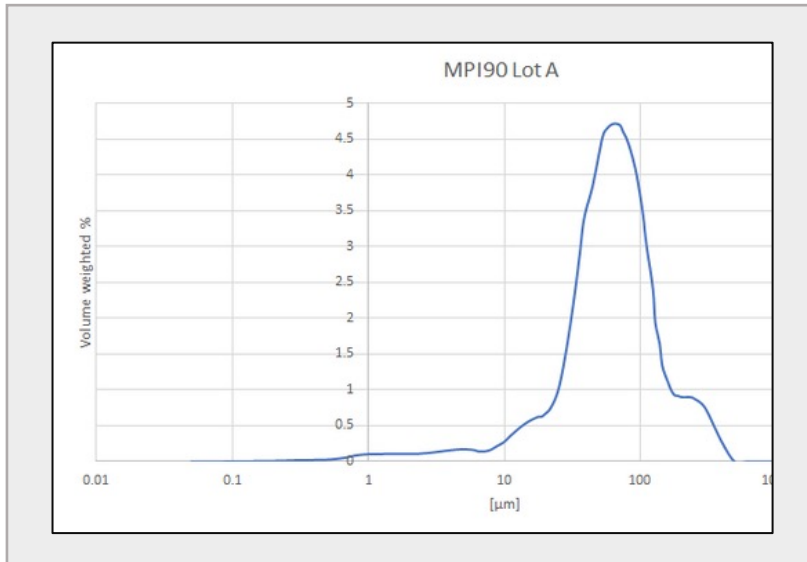


Physical Properties

Particle Size Analysis

Bulk Density

SEM



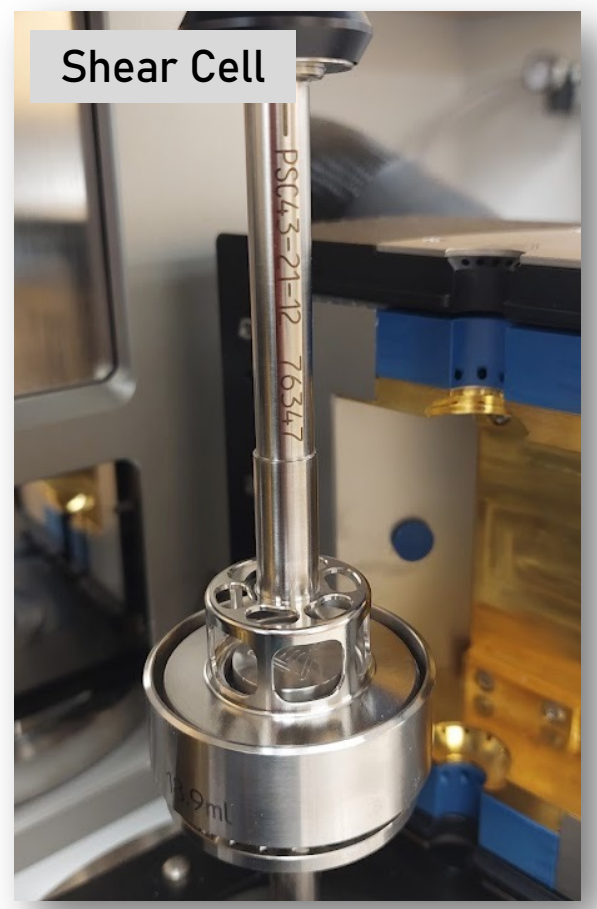
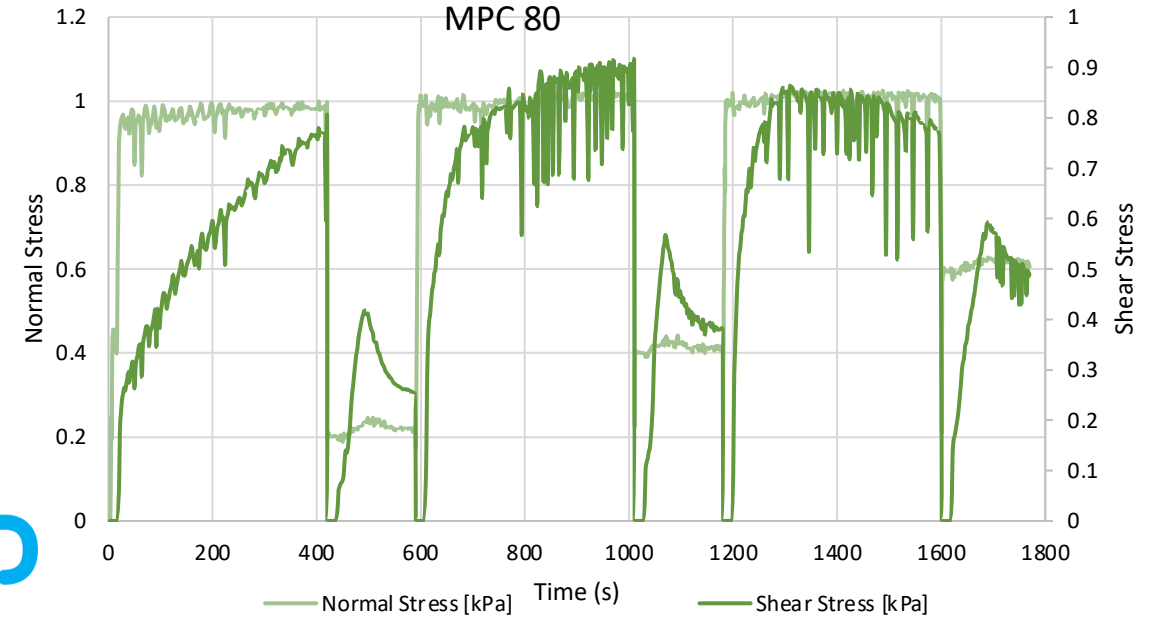
Flow Characteristics

Powder Rheometer

Shear Cell

Relative Humidity Generator

Flow Cell



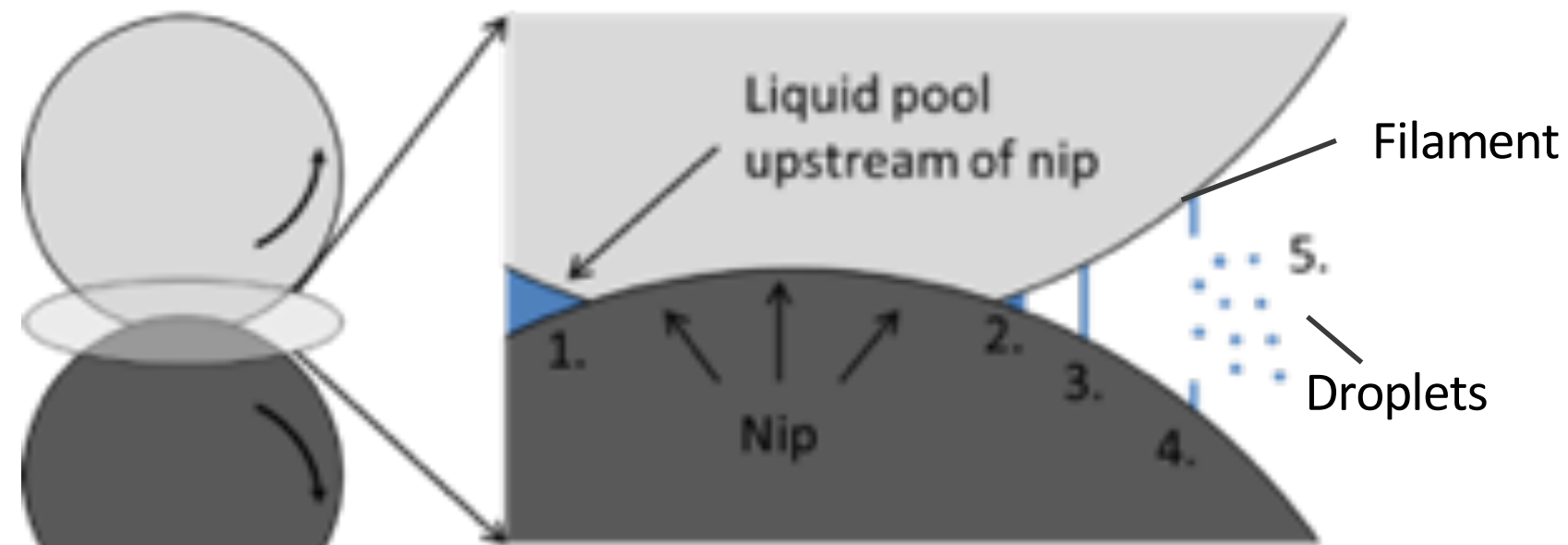
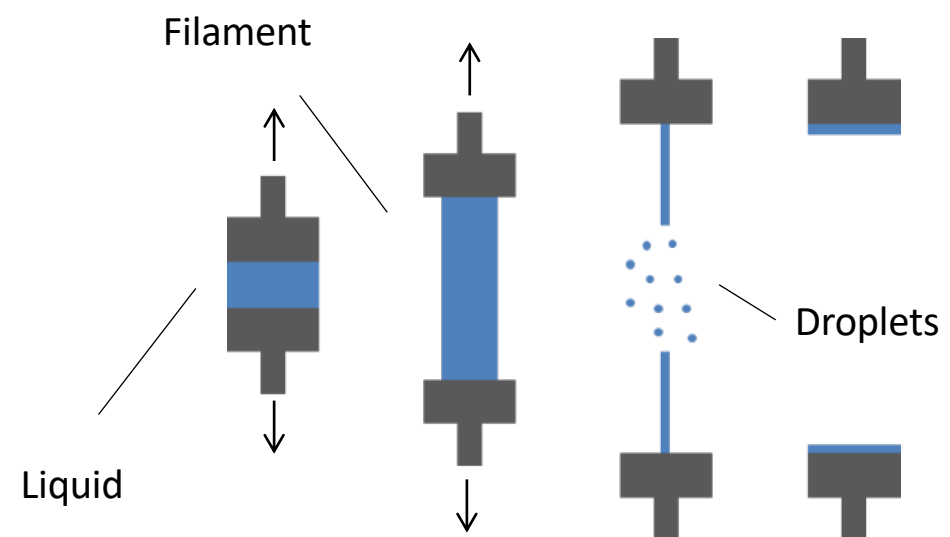
Filament extension atomizer



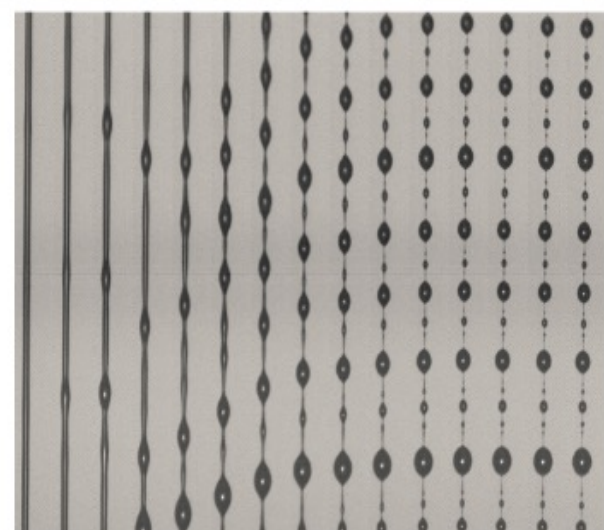
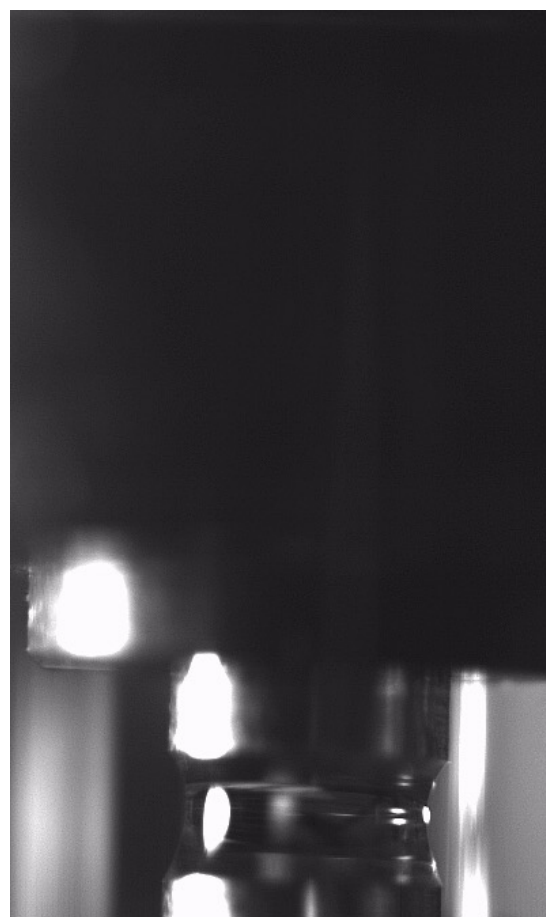
Ashutos Parhi

Multiple filament break-up

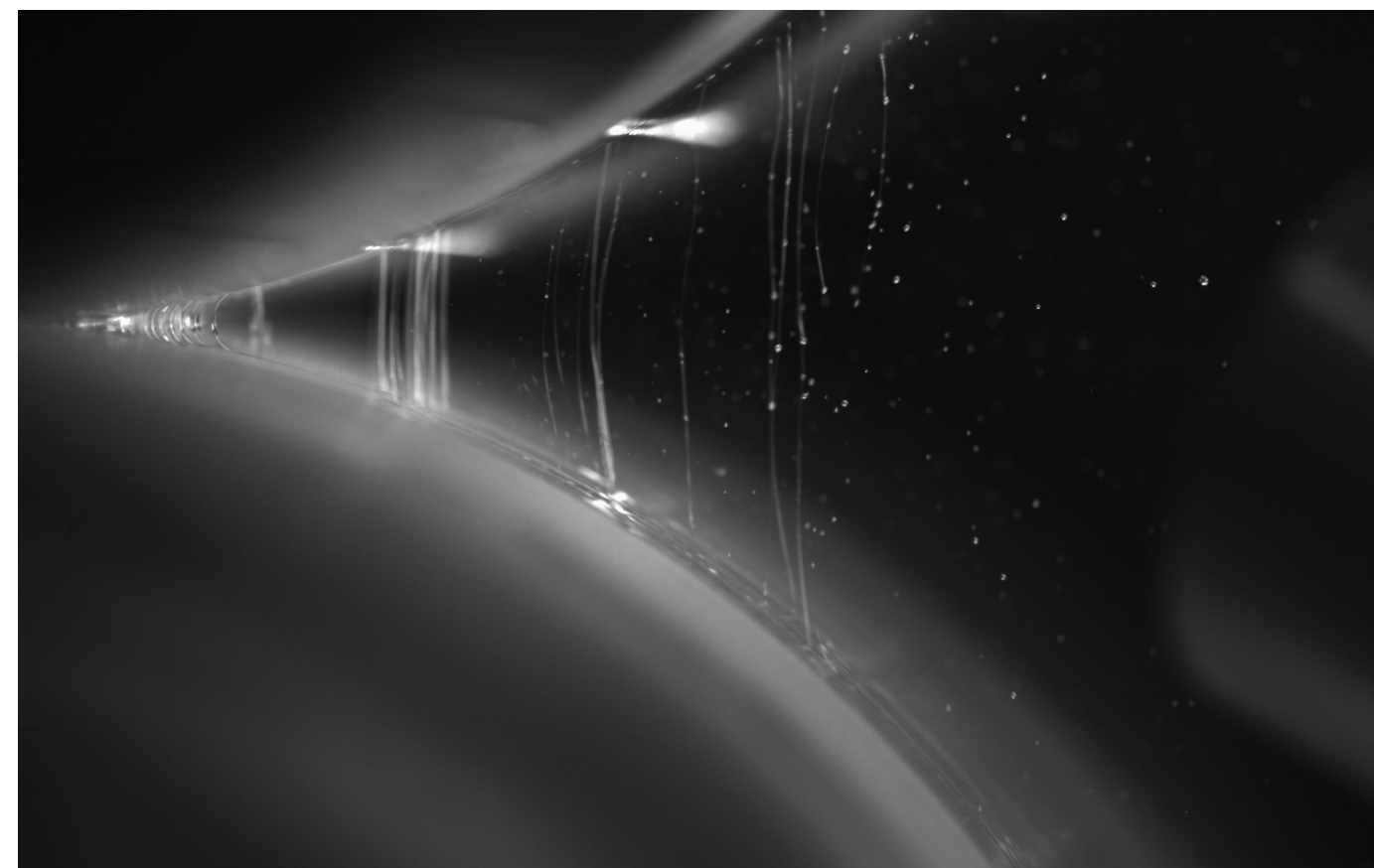
Single filament break-up



Rapid, parallel filament break-up into drops → **Aerosol!**



McKinley 2005

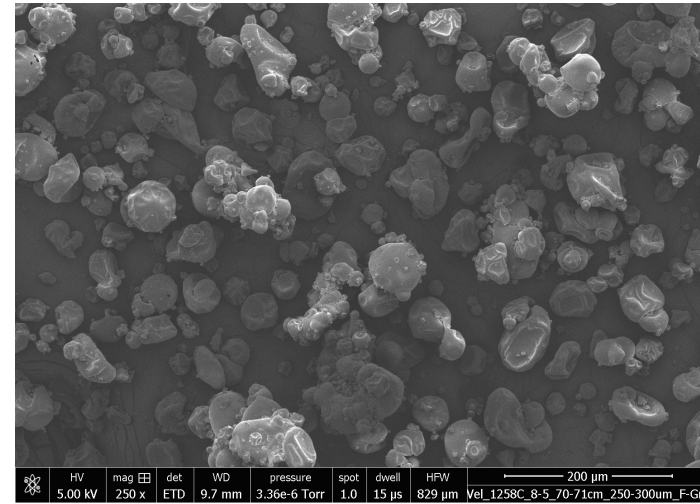
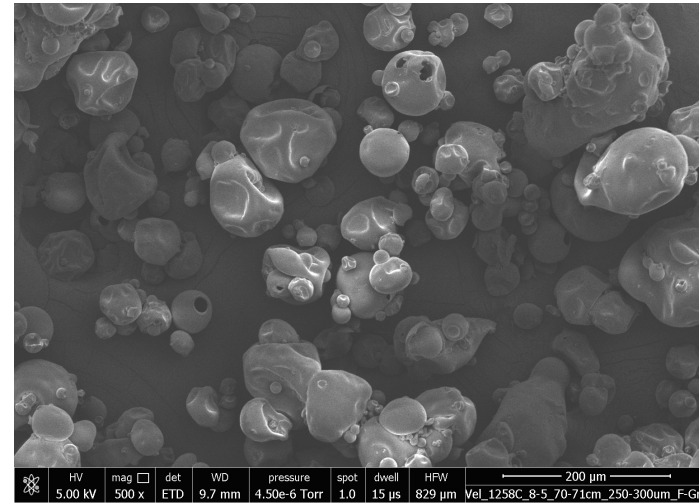
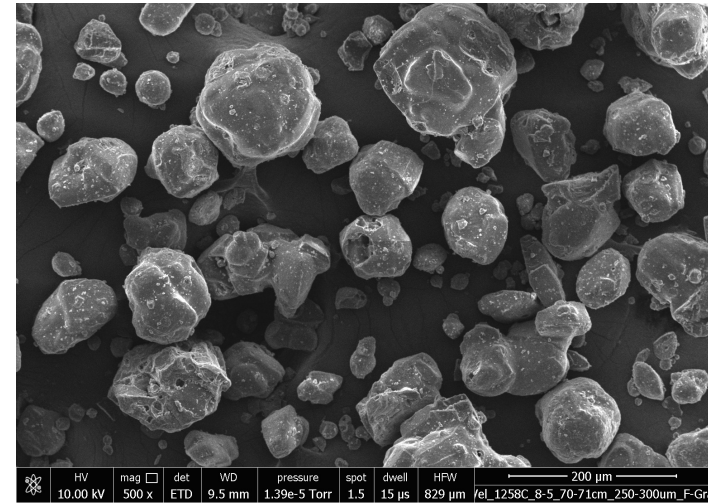


Effect of particle shape and size on the flowability of dry whey, WPC 80 and MCC powders

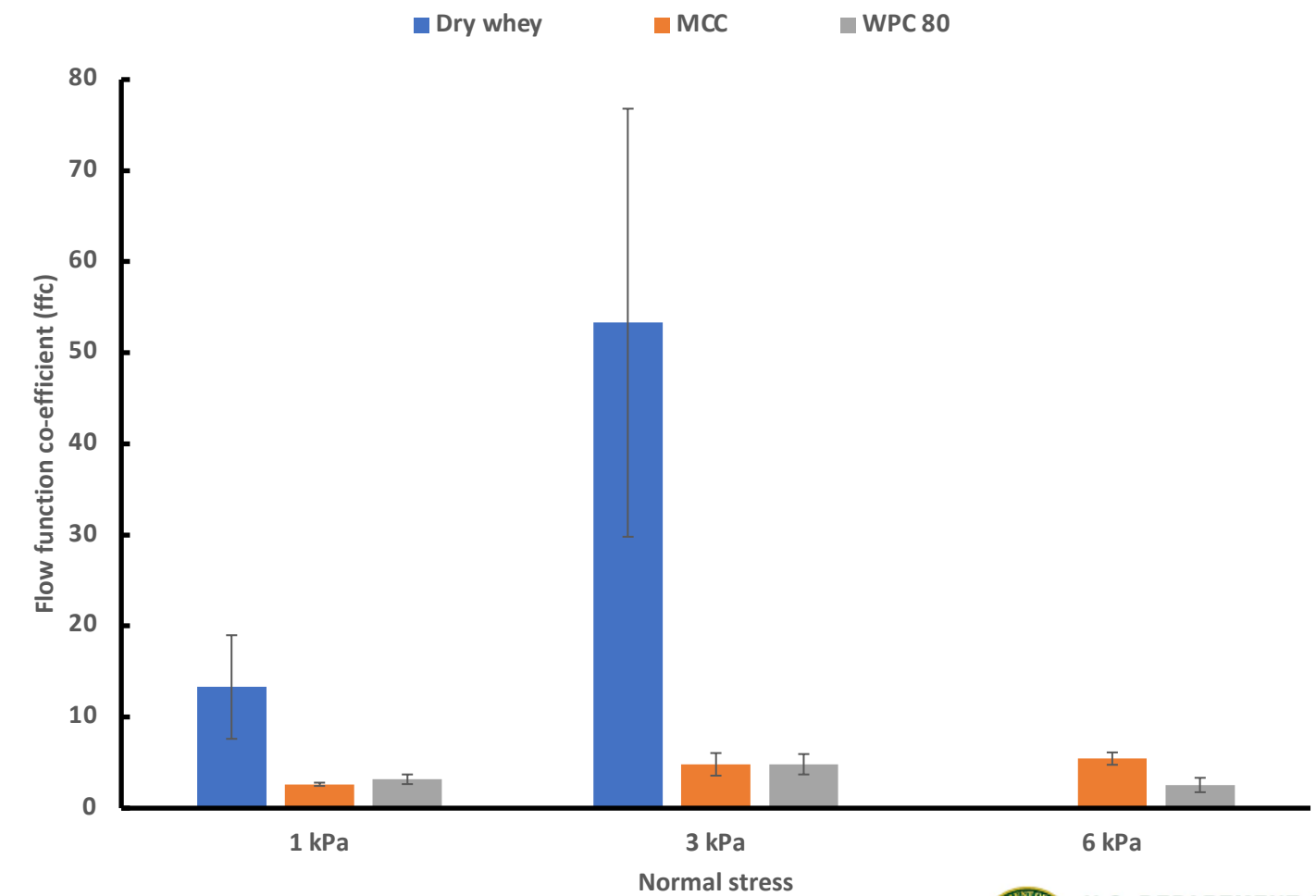
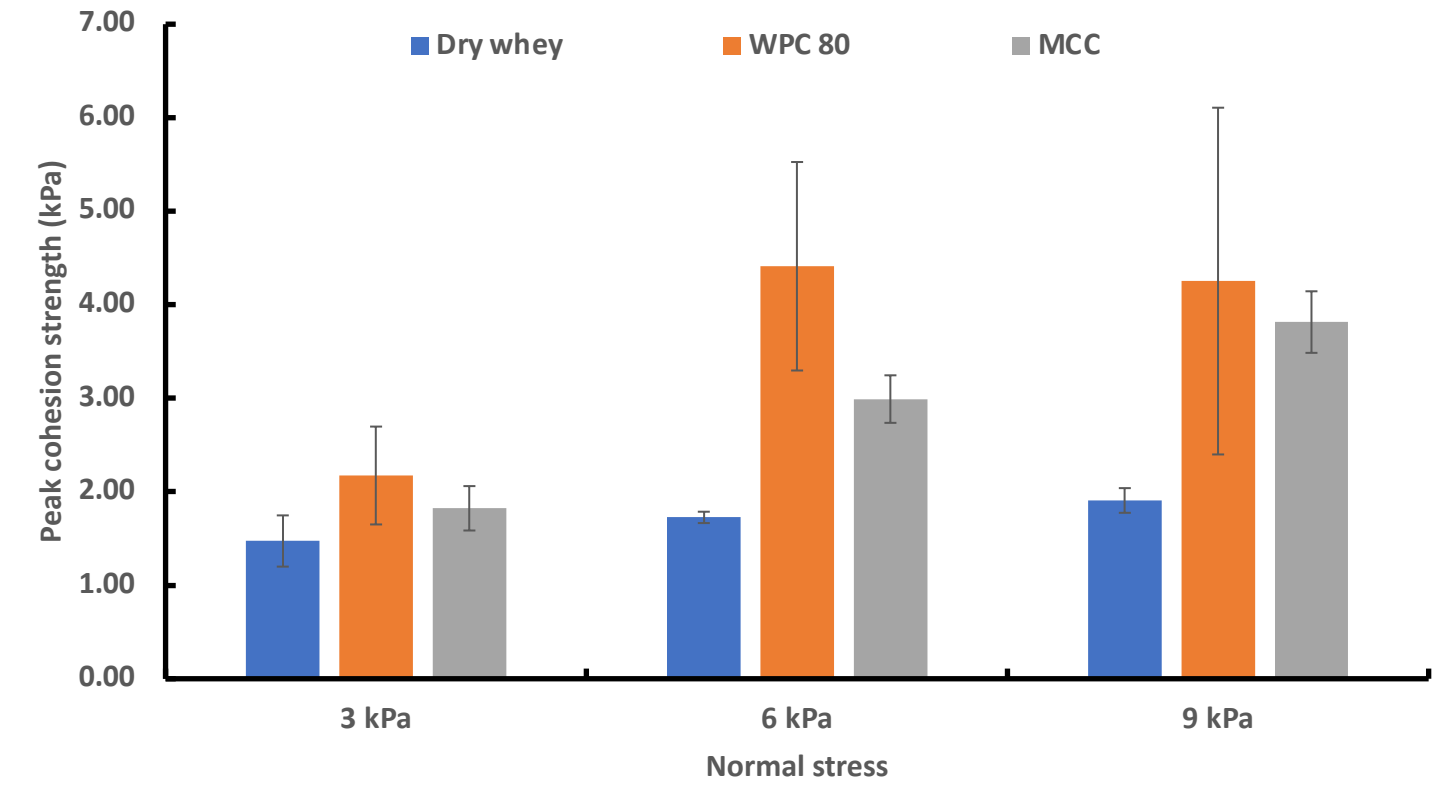
Dry whey

WPC 80

MCC



Scanning Electron Microscopy images of dairy powders



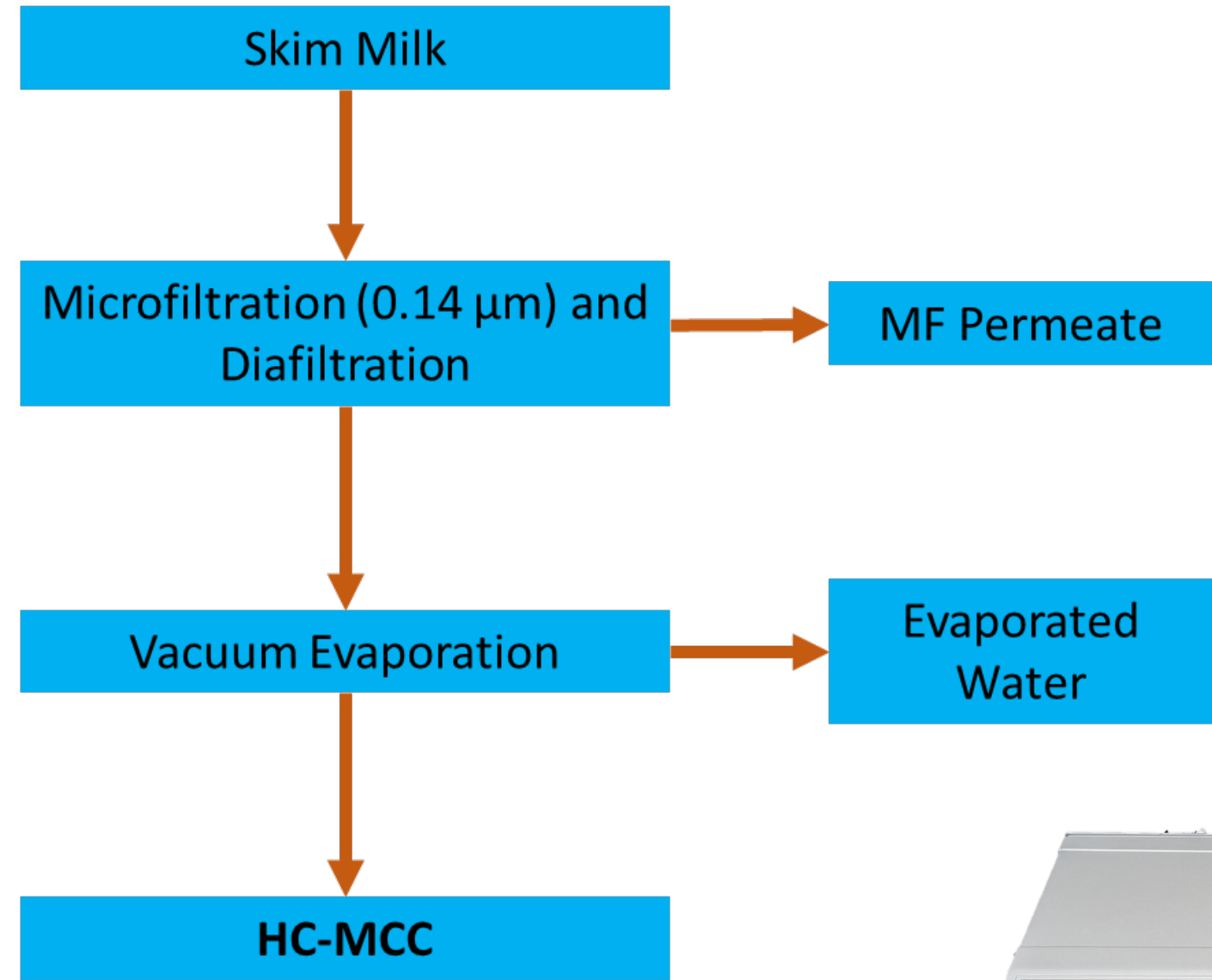
Powder	D 10 (μm)	D 50 (μm)	D 90 (μm)	Mean size volume averaged (D[4,3]) (μm)
Dry whey	22.7±0.38	89.2±0.93	234.3±5.89	115.4±2.23
WPC 80	29.9±0.86	85.8±0.87	228.7±1.74	113.6±1.14
MCC	14.3±0.42	61.6±1.04	186.1±2.62	85.6±1.06



Nathan Pougher

Cold gelling properties of HC-MCC

- Highly Concentrated-Micellar Casein Concentrate
 - 17-23% protein in solution
- Forms a gel in cold temperatures
- Goal: understand and optimize gelation



Cold gelled HC-MCC @ 5°C

HC-MCC diluted to minimum protein concentration (16.8%)

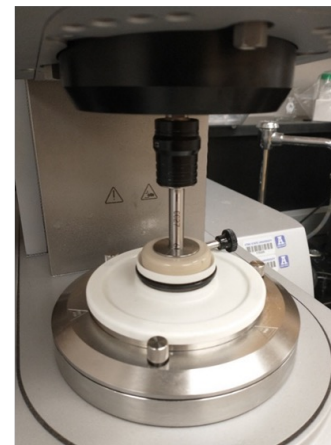
↓

Test with 5 acidity levels on a wt/wt % basis of GDL (0, 0.5, 1, 1.5, 2)

↓

3 Stages of testing

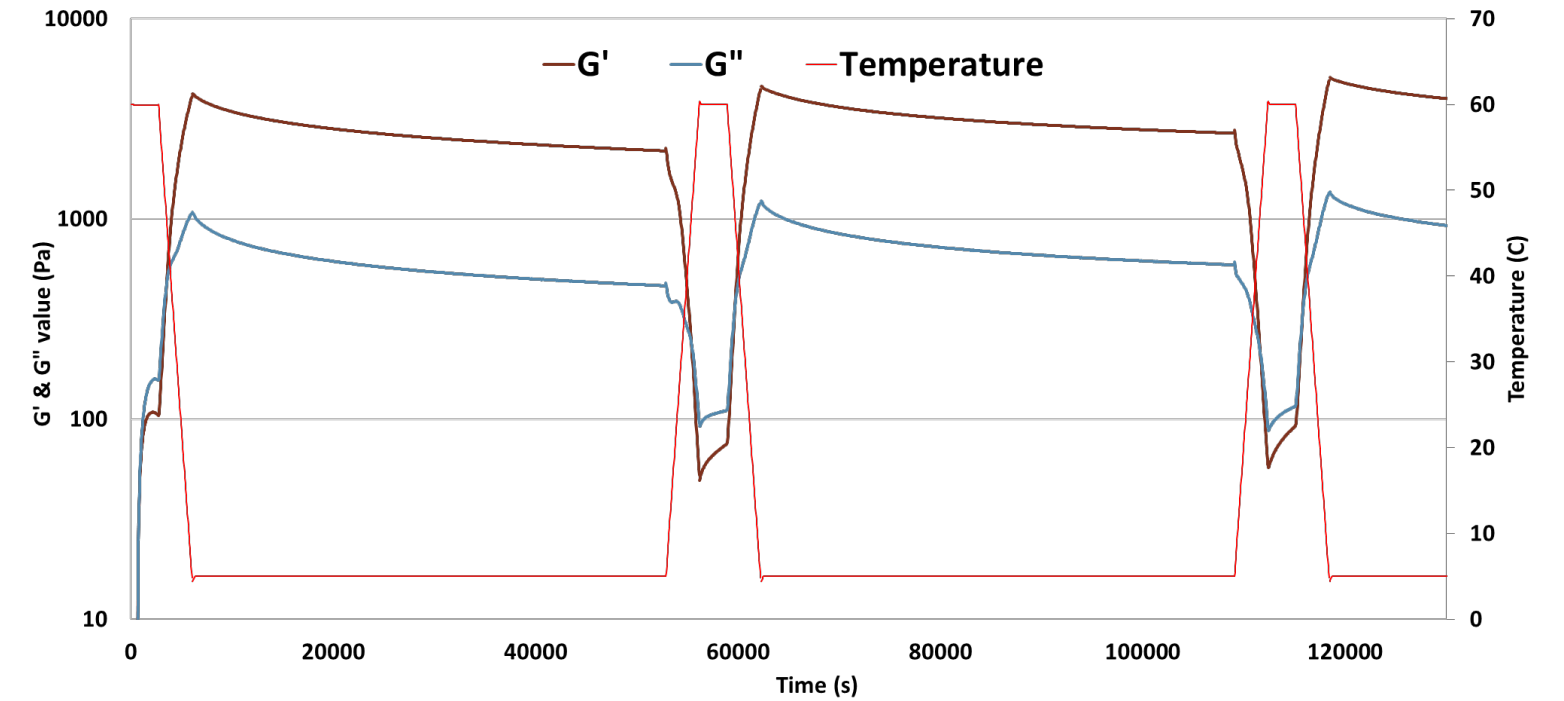
- 1) 1 hour Frequency sweep @ 60°C
- 2) 1 hour temperature sweep from 60°C to 5°C
- 3) 10 hour Frequency sweep @ 5°C



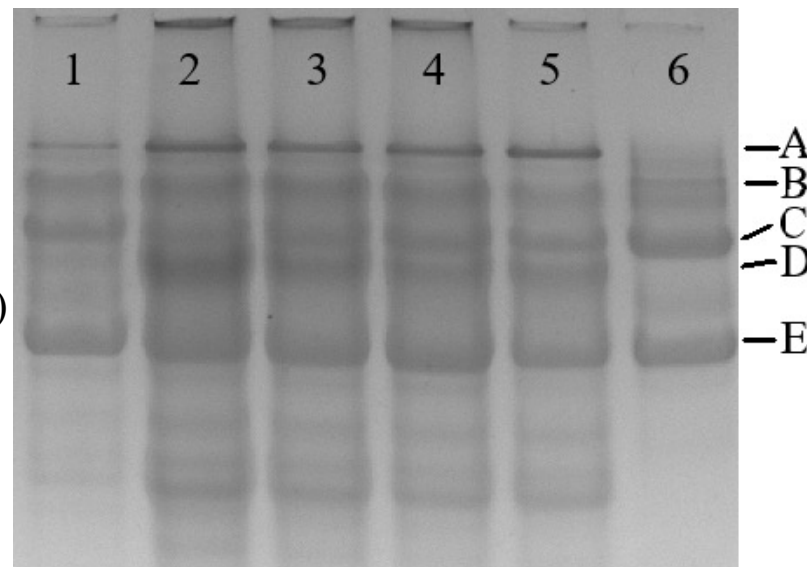
Litesizer 500 Particle/Zeta Analyzer

Methods

- **Modify HC-MCC with different treatments**
 - Dilution, calcium chelation, pH adjustment, carrageenan addition
- **Multiwave rheological measurements**
 - Winter and Chambon criterion for gelation determination
- **Additional testing for better understanding**
 - Texture analysis
 - Particle size & zeta potential
 - Urea PAGE
 - TEM Imaging



- A: κ -casein
- B: β -casein fragment (f108-209)
- C: β -casein
- D: β -casein fragment (f1-192)
- E: α_{s1} -casein



Urea PAGE of Modified HC-MCC Supernatants

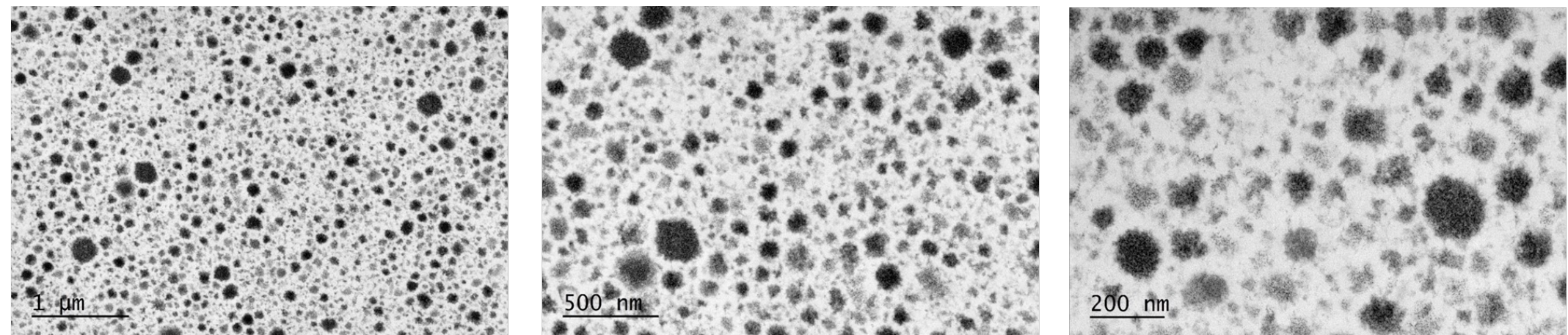


Figure 5: TEM imaging of unmodified 18.5% protein HC-MCC at increasing magnification levels from left to right. The micellar structure is easily visible, and variation in micelle size is evident.

Outline



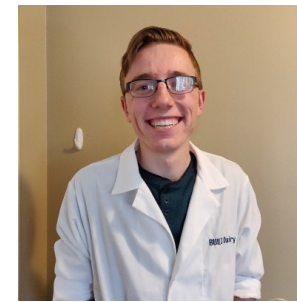
- ❖ About myself
- ❖ NDFS department-Food Science program
- ❖ Western Dairy Centre/BUILD Dairy
- ❖ Student product development competitions
- ❖ Aggie Creamery/Dairy Production lab capabilities
- ❖ My research program
- ❖ Other research programs



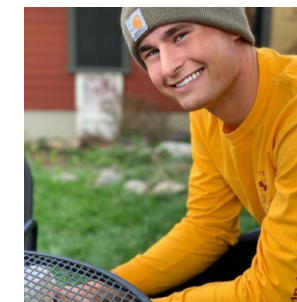
Other dairy research projects



Taylor Oberg



Brantzen Wood



Rhees Crompton



Niharika Mishra



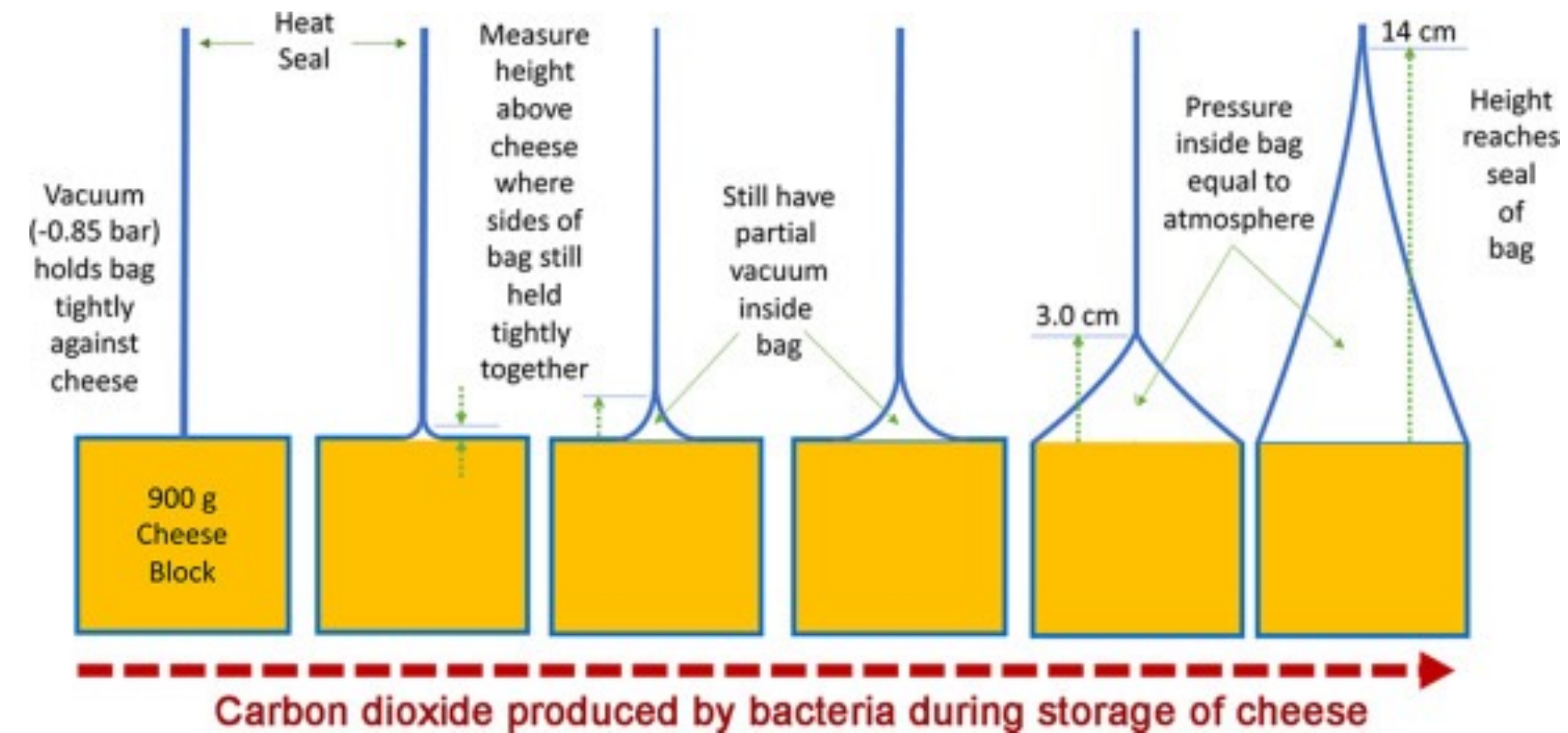
Sam Clarke



Chase Wahlstrom

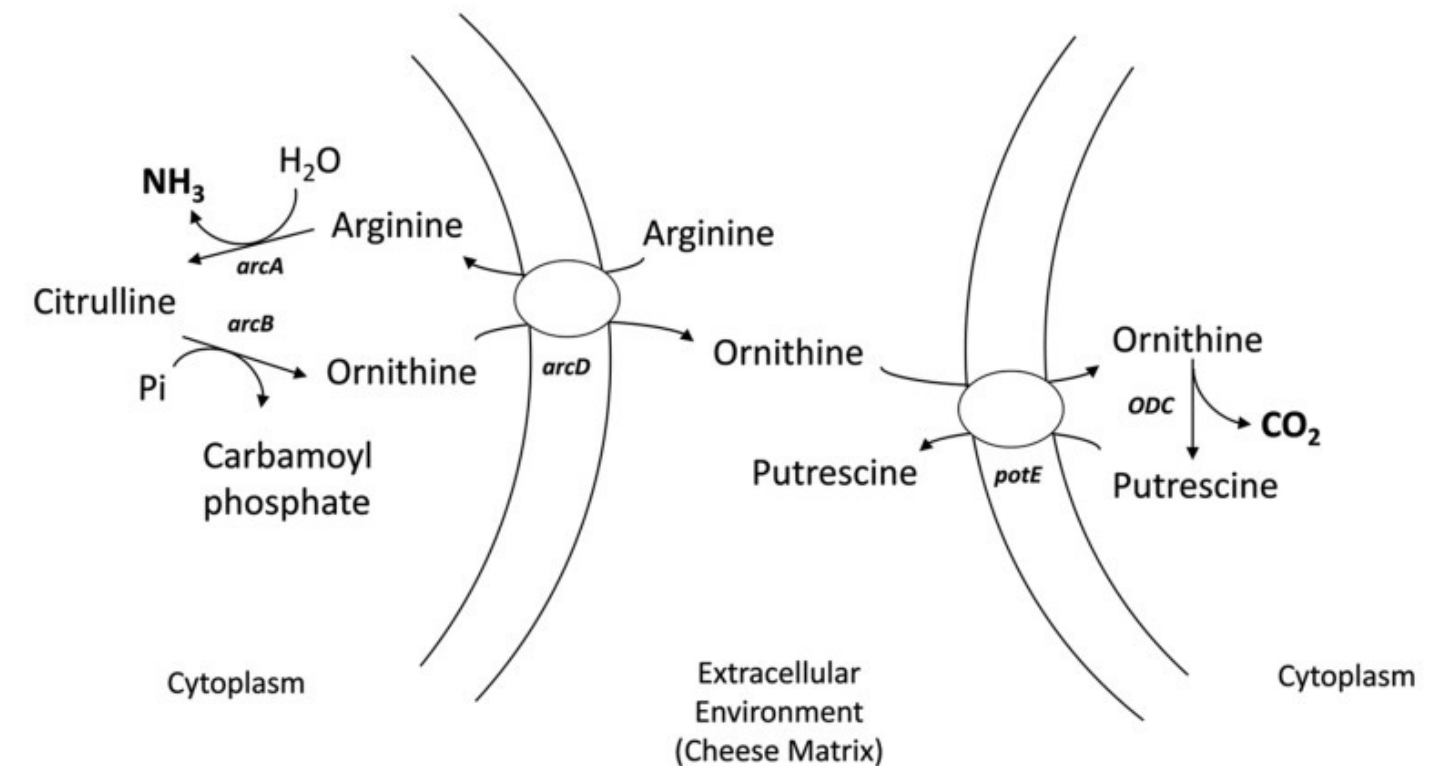
- Taylor Oberg

- Genome analysis methods to screen lactococcus starter cultures for bitter-related genes and differentiate using qPCR for *Lactococcus lactis* and *Lactococcus cremoris* species in cheddar cheese. (Brantzen Wood)
- Use of protective lactic acid bacteria adjunct cultures to decrease the incidence of gas defects in cheddar cheese. (Rhees Crompton)
- Studying the interaction between a starter culture *Lactococcus lactis* and the non-starter *Paucilactobacillus wasatchensis*, and their contribution to late gas defects in the cheese. (Niharika Mishra)
- Understanding the effect that cheddar cheese starter cultures have on the pH during the early stages of aging. (Sam Clarke)
- Using *Lactobacillus curvatus* as a potential preservative adjunct culture in yogurt. (Chase Wahlstrom)



Lactococcus lactis

Pa. wasatchensis



Other dairy research projects

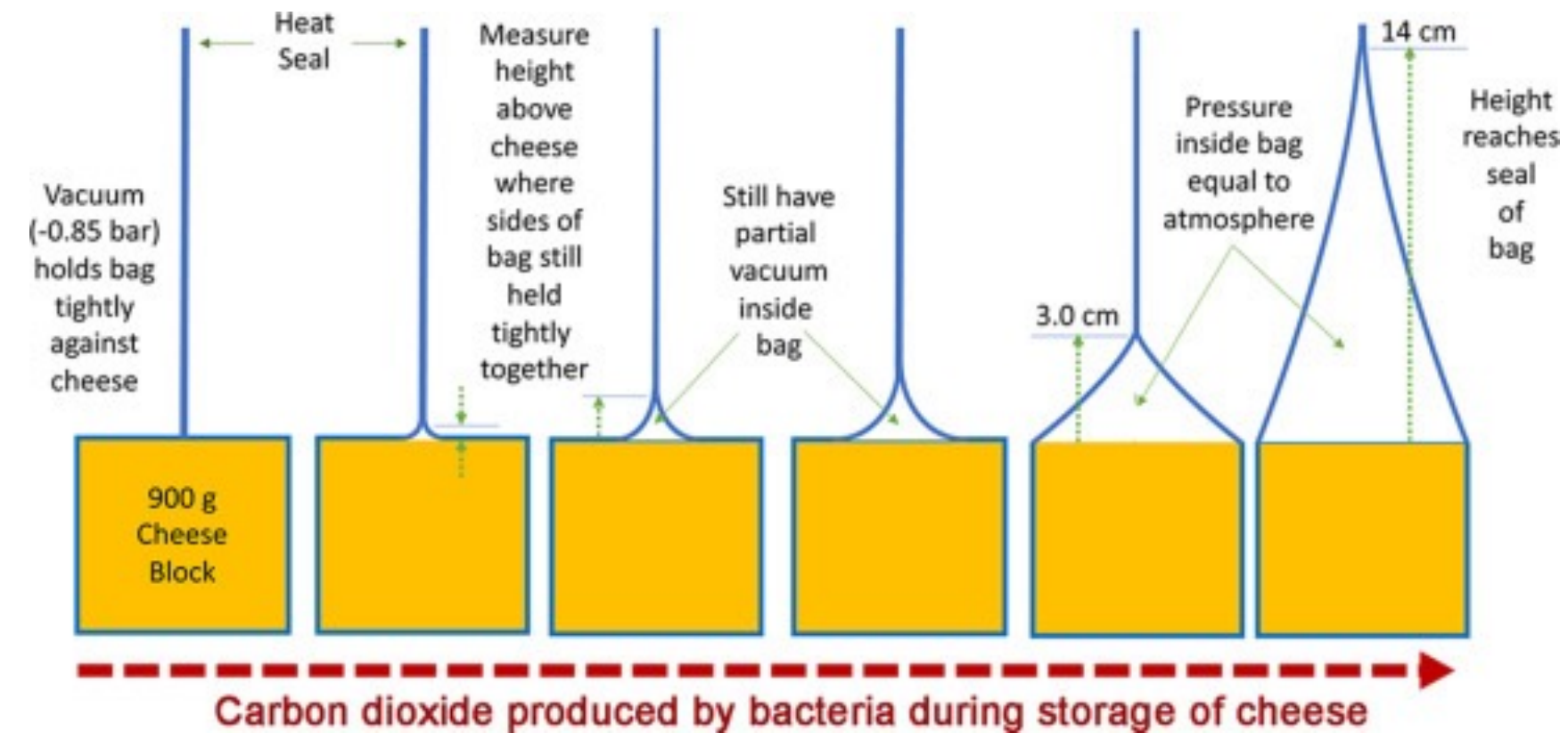


Silvana Martini



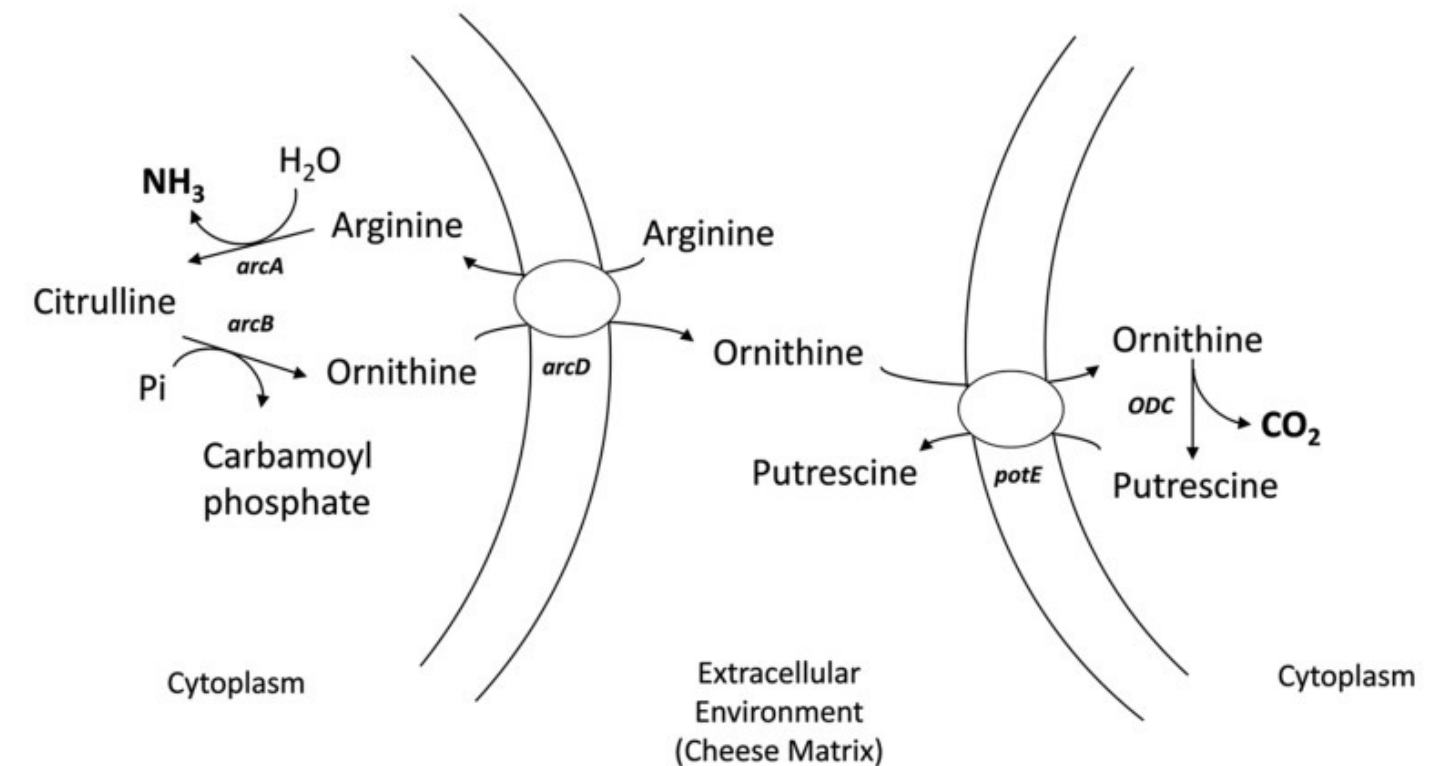
Annalisa Broadhead

- Taylor Oberg
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- Silvana Martini
 - Physical properties of Butter and water loss. (Annalisa Broadhead)



Lactococcus lactis

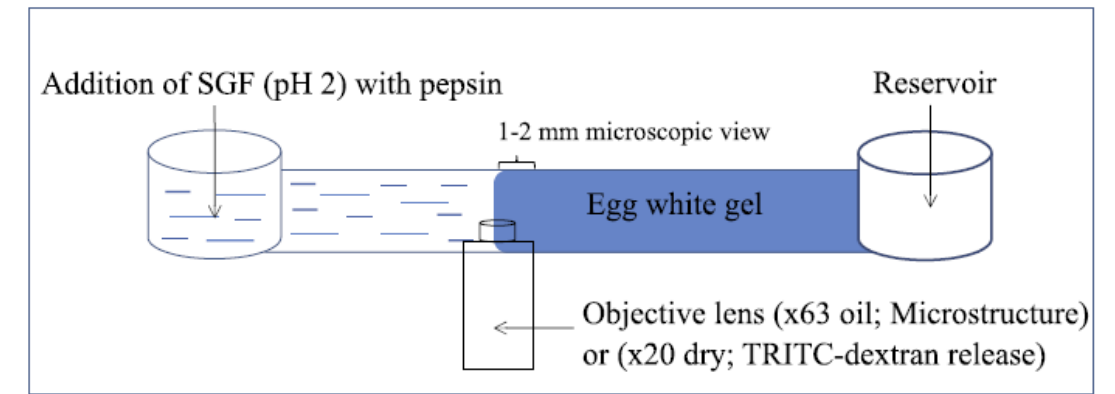
Pa. wasatchensis



Salt diffusion in renneted casein gel

- ✓ Microstructure analysis - Fast Green
- ✓ Salt diffusion – Corona Green

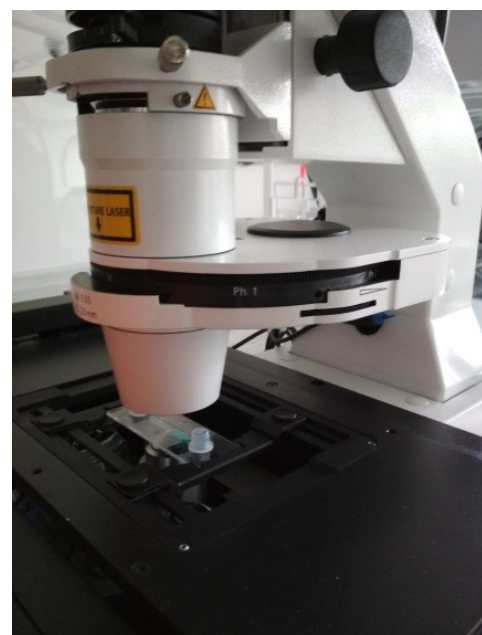
MCC gel (15% Protein)-1 ml	Corona Green 100 μ M (wt/v)	Fast Green 1% (wt/v)	MCC solution + GDL - 2% w/v + Rennet
pH 5.4	20 μ l	10 μ l	1 ml+20 mg+ 10 μ l
pH 6.8	20 μ l	10 μ l	1 ml +0+10 μ l



40 μ L of each solution was slowly injected into the chamber of an IBIDI cell, and carefully spread to cover the one third of the channel length

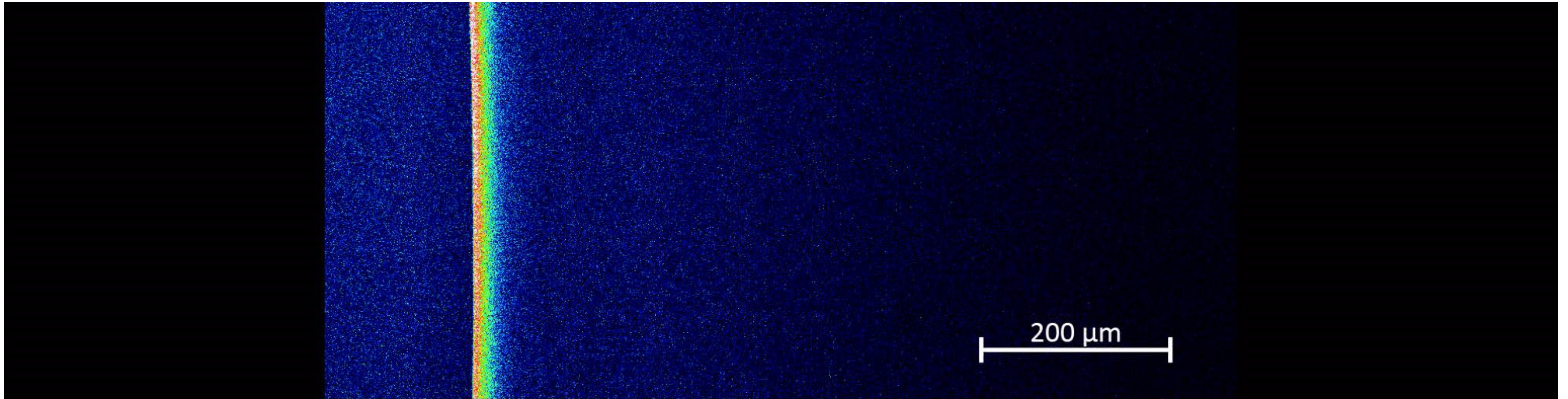
Horizontally incubated at 30 °C for 30 min for coagulation then 2h at 20°C

0.4 mm channel height



Total duration= 40 minutes
 Tile scan Configuration: 200 FramesX5 tiles
 Size: 1.87 mmX425.10 μ m

Salt diffusion in model cheese



Total duration= 40 minutes
Each second corresponds to Approx 1 min
Configuration: 200 FramesX5 tiles
Size: 1.87 mmX425.10 μm



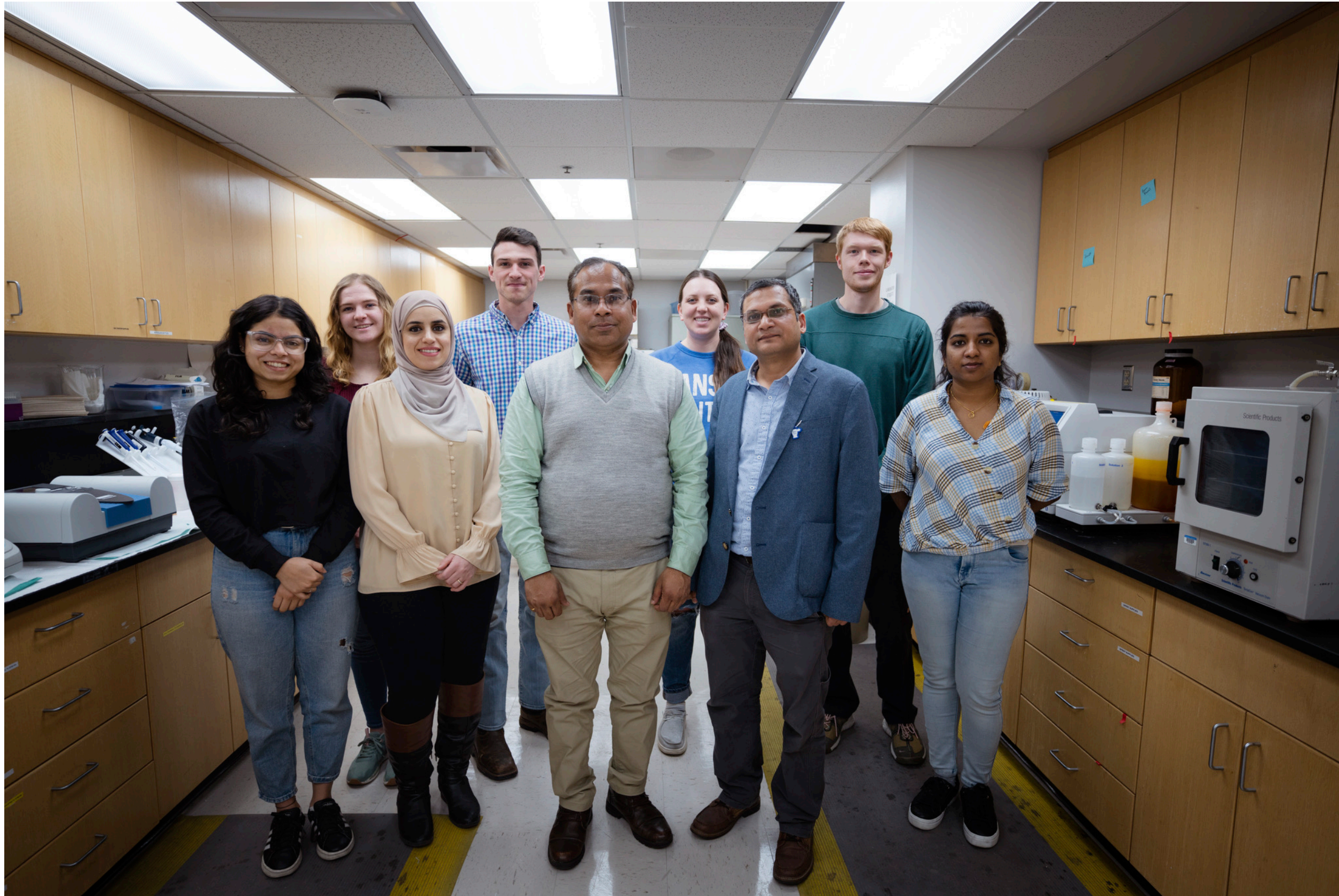
Concentration
of Na^+
increasing

Future projects- looking for PhD students

- Elucidating mechanism of formation of thermoreversible gels from associative protein-polysaccharide mixtures. (USDA-NIFA 2023-26)
- Understanding impact of concentrated plasmin system due to ultrafiltration and microfiltration process on the quality of Cheddar cheese produced from high protein ingredients. (DMI/NDC 2023-26)
- Grad student search
 - Fall/Spring start, Interested candidate send CV, two references and SOP ASAP to prateek.sharma@usu.edu .



Thank you for your kind attention



Questions and
feedbacks ?????
prateek.sharma@usu.edu



UtahStateUniversity
DEPARTMENT OF NUTRITION,
DIETETICS & FOOD SCIENCES

COLLEGE OF AGRICULTURE &
APPLIED SCIENCES